MECHANICAL & HYDRAULIC

JACKS



HYDRAULIC HAND PUMP

NEX-TYPE HYDRAULIC PUMP





G-TYPE HYDRAULIC PUMP

HYDRAULIC JACK



Contents

Safety instructions in use	1~3
Connections how to use	4~5
72MPa Hydraulic Jack E series S type	6~11
72MPa Hydraulic Jack E series H type	12~14
72MPa Hydraulic Jack ET series H type	15~16
72MPa Hydraulic Jack EL series	17
72MPa Hydraulic Jack EF series	18
72MPa Hydraulic Jack EC series	19~21
Bolt Tensioner	22~23
Aluminum Jack LJA series	24
72MPa Hydraulic Jack with Safety Nut JN-series	25
72MPa Hydraulic Jack with Safety Nut JFN-series	26
Water Pressure Jack & Hand Pump	27
Hand Pump TWA for single acting jack	28~29
Hand Pump TWAD for double acting jack	30~31
Other Pumps	32
Parts list of hand pumps	33~34
Hydraulic Pump NEX type	35~36
Hydraulic Pump Inverter type	37~38
Hydraulic Pump G-type	39~47
Manual control valve	48~49
Solenoid electric valve KSV type	50
Accessories and components	51~56
Shop Press	57
Gear Puller	58
Pipe Bender	59
Torque Wrench	60~61
200MPa, Hydraulic Jack G-type & Propeller Setting Jack	62
Hydraulic Pulling Jack & Dual Lock Jack	63
Derailment Restoration Jack	64
Lifting Jack	65
Journal Jack	66~67
Traversing bed & safety base	68
Aluminum Jack	69
Parts List of mechanical jack	70
Journal Jack with Toe & Mechanical Pulling Jack	71
Cable Jack	72
Ship Jack	73
Worm Gear Jack	74~75
Super high pressure hand pump	76
200MPa, Hydraulic Jack Z series S-type	77
200MPa, Hydraulic Jack Z series H-type	78
200MPa, Motor Driven Pump VZ-series	79

1. Warranty

We shall warrant our products for one year after delivery from our factory.

In case there are some defects and damages from our workmanship and materials for which we are responsible during warranty period, we shall provide free replacement, or parts thereof and /or repairing of products.

Provided however, we shall be free from any damages and accidents resulting from wrong use, abuse and improper repairing. In no event we shall be liable for indirect, incidental and consequential damages and/or loss of profits arising out of or in connection with the sale, use or performance of products.

Following items are regarded as out of our scope of warranty.

- 1. In case supplied products are used beyond our specifications and conditions agreed upon between our company and customers.
- 2. In case of breakdown happened by such disaster as force majeure and illegal conduct by third person.
- 3. In case of alterations or repairing of supplied products carried out by customers or other than our appointed repair person.
- 4. In case of such damages happened according to elapse of time as paintings, natural peel-off of plating and rusting.
- 5. In case of breakdown due to insufficient management of maintenance as described in our instruction manual.
- 6. In case of damages caused by wrong use and operations.
- 7. Circumstances of noise and vibration, which are generally not regarded as effecting quality and performance of supplied products.
- 8. Seal packings and such consuming products

Cautions and Warnings to safety instructions

Read the manual carefully before operations and always keep manuals readable whenever necessary.

1. Cautions on how to choose equipment

- ① 1 Choose jack with enough capacity to lift load and use jack within 70~80% of max. load.
- ② ♣ In case of connecting plural jacks, choose jack with enough capacity. (50~70% of jack Rated capacity.)
- If single acting jack used outdoors, inside of jack (some models) may get rusty causing malfunction of jack. In such case, inform to arrange inside plated of jack when ordering.
- ♠ In case of use jacks (E & ET type) at several ten thousand times with 70~80% of max. load, please consult us showing your use conditions.
 - Attention must be paid that durability may be subject to use conditions. (spring and sealing packings are considered to be as consuming parts.)
 - Also consult us for such application of jack with very high frequent use time.
- 5 ! Scope of jack operating speed should be considered as follows.
 - For general industries... less 300mm/sec at no load, 30mm/sec at load.
 - For jacking up & down operations of heavy structures... less 5mm/sec normally approx.100mm/min
- ⑥ ! Operate jack within the limit of stroke. (Avoid blowout of jack.)
- Select jack, pump, hose and fittings enough to endure max. system working pressure.
- 8 For setting jack and pump, consider the circuit construction available for application.

2. Cautions to treat products

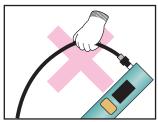
- 1) 1 Take protection devices according to job circumstances to prevent injuries.
- 2 1 Pay attention to weight of equipment and postures to work and not to put your hands between materials or not to injure waist.
- 3 Lo not apply outer force to equipment to prevent them from bad operations, breakage, and oil leak.
- Wipe out oil leaked on floor or attached to equipment or machines before operation not to drop things or get slipped.



2-(3)

3. Cautions when mounting and dismantling equipment

- Tor such works as installing, dismantling and wiring arrangement must be carried out by some specialist. (licensed engineer or who experienced our service training.)
- ② 1 Before starting operations, make sure to turn off power source and motor and engine are being stopped. Also make sure no residual pressure is left.
- 3 ! Be sure to do electric piping constructions after turned off power source.
- 4 \tau When connecting double acting jacks, do not block return circuit.
- 5 1 Do not use oil hoses getting in danger of oil leak or bursting.
- 6 1 Do not carry hydraulic equipment with having hoses by hands.
- ① 1 Do not loosen pressurized coupling, plug and hose at pressure being advanced.



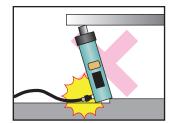
3-6

4. Cautions and Warnings when installing jack

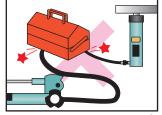
- 1 Acceive load vertically in the center of jack and install jack on solid base and properly support the jack to the direction of gravity.
- When retaining load for long period, replace jack by cribbing or blocking and use jack with safety nut. Do not put yourself under load until safety device is secured.
- 3 1 Take care of receiving pad durable enough proof load and of less elasticity deformation of pad so as to avoid any damage and falling down of jack.
- 4 Receive load equally with entire area of head and bottom and if necessary install swivel nut (inclination head) on top of jack.
- ⑤ 1 Install jack on solid base and properly support the jack. Care must be taken not to receive wind, outer force, shock and vibration.
- 6 1 Do not apply slant load or shock load to jack and do not apply lateral force to jack to avoid falling down of jack. Arrange protective device for fear jack may have a fall.
- Install appropriate valves such as safety valve to prevent a fall or pilot check valve to avoid sudden falling by load in case piping is broken.
- Take enough care of contamination of working oil so that load retaining valve may be damaged its function by alien stuffs in working oil.
- 10 1 Use friction material under the base and between jack and load to avoid slipping.
- 1) 1 Place jack, horse and fitting on to enough space and do not fall things on hoses.

 Avoid kink of hoses and do not use hoses around welding works or heating atmosphere.
- 12 1 Operate equipment in safety position or secure enough space to do adjusting works.

 Avoid mounting jack where maintenance job is impossible.



4-4



4-11

- 13 ! Be sure to bleed air.
- High pressurized oil jumped from circuit may damage human skin causing serious wound.

 In case someone injured seriously due to jumped pressurized oil, take medical care immediately.
- ① 1 Circumstance surrounded by operating jacks must be putting in order and keep job site from slippery area due to oil leak from connection and detaching couplings etc.
- 16 1 Operation order of jacking up and down of heavy things must be confirmed before operations.
- ① 1 Do not use damaged, remodeled and improper function jacks.
- 18 1 Do not turn control valve to return circuit under load and jack may fall down suddenly in danger.

 Use flow control valve in the circuit to slow down jack.

5. Cautions and Warning during operations

- 1 Do not use jack at explosive or burning circumstances in danger except jack was taken measures to stand such circumstances.
- ② 1. Install protection cover to rotary shaft of pump and motor to protect against involvement of hands and clothes.
- 3 ! When unusual matters (oil leak and smoking) happened, stop operation and do necessary remedy
- 4 ! When start equipment for the first time, make sure that hydraulic circuit and electric circuit are in order and no loosening found in connection parts.
- ⑤ 1 Do not use manufacturing items except specifications mentioned in our catalog, drawing and spec sheet, otherwise it causes to make malfunction and injury.
- ⑥ ⚠ Use proper oil fluid and manage contamination degree by recommendation degree.
- 1 Loosen air vent plug before operation of pump.
- 8 1 Operate equipment at safety place away from the load.



5-(8

6. Cautions and Warnings on use of plural jacks

- ② 1 Pay attention to parallel degree between head and bottom of jack. Fall of jacks may happen due to wrong lateral degree or deformation of jack. Arrange swivel bearing in case of need.
- ③ 1 Unbalance load may be subject to happen in jacking down operations that may cause damage of jack by overloading and falling down of jack by broken swivel bearing. So careful operations are required.
- 4 1 Lateral movement of load supported by plural jacks is very dangerous. So, make sure to follow in accordance with determined operation order and instruction of experienced person.
- (5) 1 Monitor moving distance of jacks and follow the instruction of operator with watching total balance and gravity point of load.
- 6 1 In case of using plural jacks, predetermine operation orders, signs of operation and command system before operation without failure.



6-(1)

7. Cautions and Warnings on maintenance management

- ① 1 Do not remodel equipment by yourselves. Unexpected movement may happen injury in danger.
- ② ! Do not disassemble and reassemble equipment without notice, which may cause accident.

 These works must be carried out by technical specialist.
- In case of carrying and storing equipment, notice such environmental conditions as ambient temperature and moisture and arrange dust prevention and rust prevention.
- 4 When storing equipment for long period, sealing packing are to be replaced.
- 5 1 To keep jack in order, periodical check (once per month) is recommendable.

Cautions and Warnings mentioned here are not covering all.

Read instruction manual carefully and always consider safety first in operations.

Please consult us about speed beyond the scope of working speed.

6 1 In case of high frequent use of jack, use stronger power jack.

7 1 Environmental conditions

- Use jack within the range of -5~40 degrees C.
- \bullet Temperature used for packing in standard jack is -10~80 degrees C.
- Standard jack is for indoor use. Consult with us when outside use.
- Refer to the spec sheet for allowable side load.

How to Choose Hydraulic Jack & Pump

1) Capacity of jack: Choose 20~30% bigger capacity than rated capacity.

• In case of using plural jacks, unbalanced load may take place, so select jack enough capacity.

2) Return system for single acting jack

- Spring return: Piston rod is retuned by spring. So called "SR" type
- When top of piston rod is equipped with attachment or fittings in case of inverted use or lateral use of jack, returning may not easily be done.
- Gravity return: No spring built-in, some outer force is required to return piston rod.
- Gas return: Piston rod is retuned by sealed "compressed air".

Notices)

- According to piping lengths, piston rod may become hard or impossible to return.
- Return speed is not constant.
- No pulling force is available.

3) Return system for double acting jack

- Hydraulic return: Piston rod is returned by oil... So called "HR" type.
- Use when pulling force or fast return speed of jack are required.
- Applicable for inverted use or when top of piston rod equipped with attachment and fittings.
- Approximate pulling force is about 1/2 of pushing force. Refer to specs.

4) Cautions in use

Jack can use at lengthwise, lateral, slant and inverted, but apply load vertically to jack.

5) Scope of working speed

- Max. 300mm/sec at no load, Max. 30mm/sec or less at on load.
- Appropriate up and down speed for heavy materials: 5mm/sec or less

SI unit conversion table

Item	SI unit	Metric unit	Conversions		
Mass (weight)	(weight) Kg kgf		Kg kgf		1kg = 1kgf
Force (load)	N	Kgf	1N = 0.102kgf 1kgf = 9.807N		
Pressure	MPa	Kgf/cm²	1MPa = 10.2kgf/cm² 1kgf/cm² = 0.09807MPa		
Torque	N·m Kgf·m		1N·m = 0.102kgf·m 1kgf·m = 9.807N·m		

Typical Combination of Jack and Pump

1 Hand pump

Item Model	Features	Suitable jack		
TWA	Low & high pressure two stage pump			
TSA	Single stage high pressure pump	Single acting jack (spring & gravity return)		
LTWA	Low & high pressure two stage pump made by aluminum			
TWAZ	200MPa low & high two stage pump			



2 Hand pump

Item Model	Features	Suitable jack
TWAD	Low & high pressure two stage pump with control valve	Double acting jack (hydraulic return)



3 Foot pump

Item Model	Features	Suitable jack		
FPA	Foot operated pump	Single acting jack (spring & gravity return)		



4 Air booster pump

Item Model	Features	Suitable jack
GHA	Air driven pump	Single acting jack (spring & gravity return)



5 Motor pump

Item Model	Features	Suitable jack			
NEX	Light weight compact pump				
G	0.4kW to 3.7kW	Single acting jack (spring & gravity			
А	5.5kW~15kW pump	return) Double acting jack (hydraulic return)			
VZ	200MPa pump				



E type Power Jack 50kN

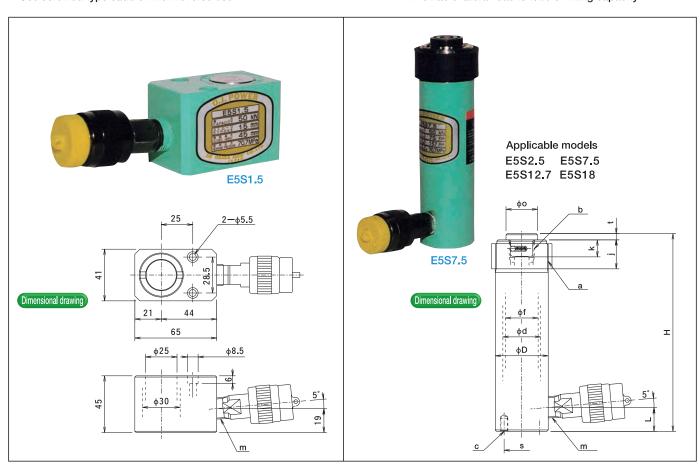
S (Spring return) type

Features

- Piston rod is plated with hard chrome.
- Piston rod seal protects against dirt (except E5S1.5).
- Saddle for insertable type, in case of use screwed type saddle, contact us.
- Use screwed type saddle when reverse use.

- Model number E 5 S 7.5

 E type
 Capacity (ton)
 Spring return (S)
 Stroke (cm)
- Metric mounting threads in the base
- · Metric mounting threads on cylinder collar
- Designed for light weight and compact type
- Allowable lateral load is 1/20 of lifting capacity.



Specifications									
Model Items Unit E59		E5S1.5	E5S2.5	E5S7.5	E5S12.7	E5S18			
Capacity	kN(tf)			50(5)					
Stroke	mm	15	25	75	127	180			
Closed height (H	mm	45	97	157	214	267			
Cyl. outer dia. (D	mm	Shown above		4	2				
Cyl. bore dia. (d	mm			30					
Cyl. effective area	cm ²			7.07					
Oil capacity	mℓ	11	18	53	90	127			
Weight approx	kg	1.4	1.5	2	2.5	2.9			
Collar screw dia. (a	mm	_		M42	×1.5				
Collar screw length (j	mm	_		2	3				
Rod screw dia. (b	mm	_		M20	0×2				
Rod screw length (k	mm	-		1	3				
Base screw dia. (c	mm	Shown above		2-M6	×10L				
(s	mm	Shown above		2					
Rod dia. (f	mm	25		2	6				
Saddle dia. (o	mm	-		2	5				
(t	mm	_		Ę	5				
Port size (m) —			NPT3/8					
Height to coupler (L	mm			19					
Pumps Hand p			TWA-0.3 or TWA-0.7						
applicable Motor dri	ven pump		NEX-2 or GH1/2						
Included coupler				B-6JG					

E type Power Jack 100kN

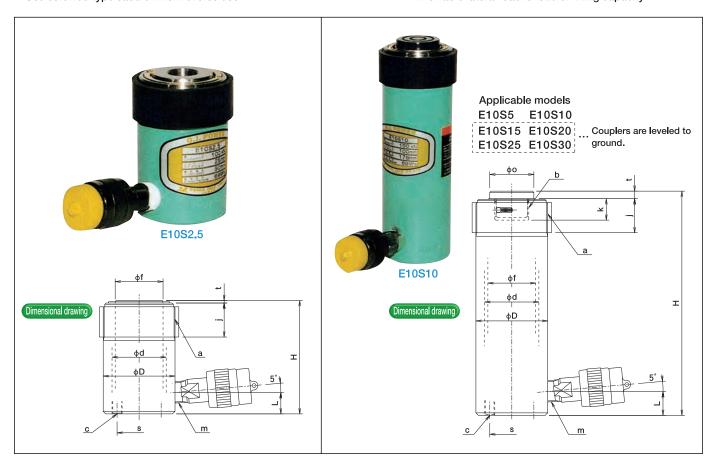
S (Spring return) type

Features

- Piston rod is plated with hard chrome.
- Piston rod seal protects against dirt.
- Saddle for insertable type, in case of use screwed type saddle, contact us.
- Use screwed type saddle when reverse use.

- Model number E 10 S 2.5

 E type
 Capacity (ton)
 Spring return (S)
 Stroke (cm)
- Metric mounting threads in the base
- Metric mounting threads on cylinder collar
- Designed for light weight and compact type
- Allowable lateral load is 1/20 of lifting capacity.



Specificati	ions									
Items		Model Unit	E10S2.5	E10S5	E10S10	E10S15	E10S20	E10S25	E10S30	
Capacity		kN(tf)				100(10)				
Stroke		mm	25	50	100	150	200	250	300	
Closed heigh	nt (H)	mm	90	125	178	250	300	352	407	
Cyl. outer dia	a. (D)	mm				57				
Cyl. bore dia.	. (d)	mm				43				
Cyl. effective	area	cm²			ı	14.52				
Oil capacity		mℓ	37	73	146	218	291	363	436	
-	pprox.	kg	2.1	2.6	3.3	4.6	5.2	6	6.8	
Collar screw di	- ' '	mm				M57×1.5				
Collar screw ler	0 0,	mm				27				
Rod screw di	- ' /	mm				M27	7×2			
Rod screw leng	• ()	mm	_	1	7		2	2		
Base screw c		mm				2-M8×12L				
	(s)	mm				35				
Rod dia.	(f)	mm				38	_			
Saddle dia.	(o)	mm	_				15			
	(t)	mm	2			6	5			
Port size	(m)	_		_	_	NPT3/8		_		
Height to coup	1	mm	17		9		2			
	and pun		TWA	-0.3 or TWA			TWA	-0.7		
applicable Mo		en pump		NEX-2 or GH1/2						
Included cou	ıpler		B-6JG							

E type Power Jack 150kN

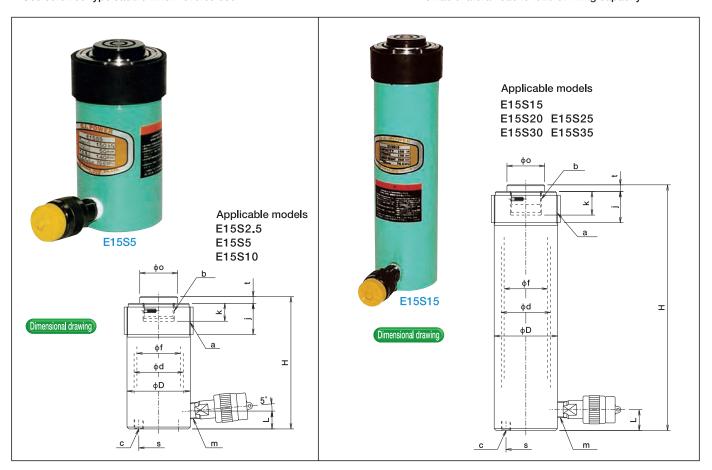
S (Spring return) type

Features

- Piston rod is plated with hard chrome.
- Piston rod seal protects against dirt.
- Saddle for insertable type, in case of use screwed type saddle, contact us.
- Use screwed type saddle when reverse use.

- Model number E 15 S 2.5

 E type
 Capacity (ton)
 Spring return (S)
 Stroke (cm)
- Metric mounting threads in the base
- Metric mounting threads on cylinder collar
- Designed for light weight and compact type
- Allowable lateral load is 1/20 of lifting capacity.



Specifica	ations									
Items	_	Model Unit	E15S2.5	E15S5	E15S10	E15S15	E15S20	E15S25	E15S30	E15S35
Capacity		kN(tf)				150	(15)			
Stroke		mm	25	50	100	150	200	250	300	350
Closed heigh	ght (H)	mm	110	140	190	260	310	365	420	472
Cyl. outer o	dia. (D)	mm				6	7			
Cyl. bore d	lia. (d)	mm				5	2			
Cyl. effective	ve area	cm²				21	.24			
Oil capacity	у	mℓ	53	106	213	319	425	531	637	744
Weight	approx.	kg	3.2	3.8	4.8	6.3	7.5	8.5	9.5	10.5
Collar screw	/ dia. (a)	mm					×1.5			
Collar screw	length (j)	mm					3			
Rod screw	. ,	mm				M3	3×2			
Rod screw lo	· · ·	mm		19				25		
Base screv	v dia. (c)	mm					0×15L			
	(s)	mm					.2			
Rod dia.	(f)	mm					.6			
Saddle dia	. ,	mm					.0			
	(t)	mm					7			
Port size	(m)					NPT	3/8			
Height to co		mm		19				22	I	
	Hand pur		TWA-0.3 or TWA-0.7 TWA-0.9					-0.9		
applicable		en pump		NEX-2 or GH1/2						
Included co	uded coupler B-6JG									

E type Power Jack 230kN

S (Spring return) type

Features

- Piston rod is plated with hard chrome.
- · Piston rod seal protects against dirt.
- Saddle for insertable type, in case of use screwed type saddle, contact us.
- Use screwed type saddle when reverse use.

- Model number E 23 S 2.5

 E type
 Capacity (ton)
 Spring return (S)
 Stroke (cm)
- Metric mounting threads in the base
- Metric mounting threads on cylinder collar
- Designed for light weight and compact type
- Allowable lateral load is 1/20 of lifting capacity.



Specifications									
	Model Unit	E23S2.5	E23S5	E23S10	E23S16	E23S21	E23S25	E23S30	E23S34.5
Capacity	kN(tf)				230	(23)			
Stroke	mm	25	50	100	160	210	250	300	345
Closed height (H)	mm	116	150	202	277	330	376	428	477
Cyl. outer dia. (D)	mm				8	5			
Cyl. bore dia. (d)	mm				6	5			
Cyl. effective area	cm ²				33	.18			
Oil capacity	mℓ	83	166	332	531	697	830	996	1145
Weight approx.	kg	5.5	6.5	8	10	12	14	15	17
Collar screw dia. (a)	mm				M8!	5×2			
Collar screw length (j)	mm				4	0			
Rod screw dia. (b)	mm				M40)×2			
Rod screw length (k)	mm	15	2	2			25		
Base screw dia. (c)	mm				4-M1	0×15L			
(s)	mm				5	5			
Rod dia. (f)	mm				5	6			
Saddle dia. (o)	mm				5	0			
(t)	mm	3				8			
Port size (m)					NPT	3/8			
Height to coupler (L)	mm	20				22			
Pumps Hand pur			TWA-0.7 TWA-0.9 TWA-1.3						
applicable Motor drive	en pump		NEX-2 or GH1/2						
Included coupler					B-6	3JG			

E type Power Jack 300kN-500kN

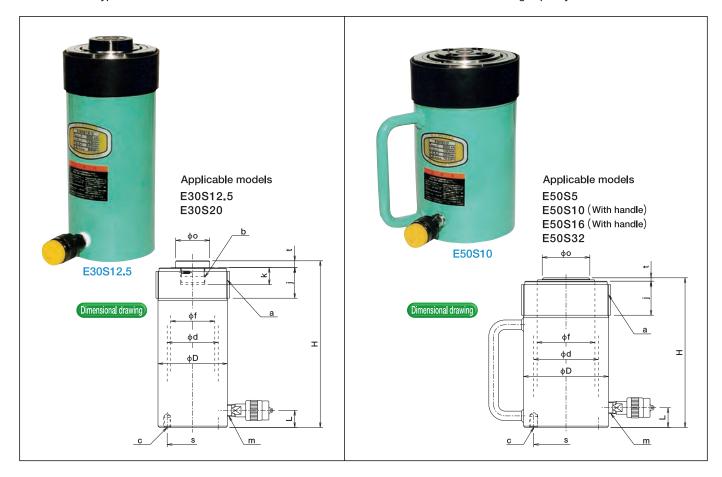
S (Spring return) type

Features

- Piston rod is plated with hard chrome.
- · Piston rod seal protects against dirt.
- E30 is of built-in saddle type, E50 is of bolt mounting type.
- Use screwed type saddle when reverse use.

- Model number E 30 S 12.5

 E type
 Capacity (ton)
 Spring return (S)
 Stroke (cm)
- Metric mounting threads in the base
- · Metric mounting threads on cylinder collar
- Designed for light weight and compact type
- Allowable lateral load is 1/20 of lifting capacity.



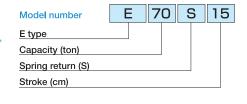
Specifications									
Items		Model Unit	E30S12.5	E30S20	E50S5	E50S10	E50S16	E50S32	
Capacity		kN(tf)	300	(30)		500	(50)		
Stroke		mm	125	200	50	100	160	320	
Closed hei	ight (H)	mm	245	325	170	220	285	460	
Cyl. outer	dia. (D)	mm	10)2		12	25		
Cyl. bore d	dia. (d)	mm	7	5		9	5		
Cyl. effecti	ive area	cm ²	44.	.18		70.	.88		
Oil capacit	ty	mℓ	552	884	355	709	1135	2270	
Weight	approx.	kg	13	17	15	19	24	37	
Collar screv	v dia. (a)	mm	M10	2×2		M125×2			
Collar screw	length (j)	mm	4	5		50			
Rod screw	dia. (b)	mm	M36	6×2	_	_	_	_	
Rod screw I	length (k)	mm	2	5	_	_	_	_	
Base screv	w dia. (c)	mm	4-M10×15L			4-M1	2×16L		
	(s)	mm	7	5		9	5		
Rod dia.	(f)	mm	6	5		8	5		
Saddle dia	ı. (o)	mm	5	0		7	0		
	(t)	mm	1	0		3	3		
Port size	(m)	_			NPT	3/8			
Height to co	oupler (L)	mm	2	5		2	9		
	Hand pur		TWA-0.7	TWA-1.3	TWA-0.7	TWA-0.9	TWA-1.3	TWA-6	
applicable	Motor drive	en pump	NEX-2 c	r GH1/2	GH1				
Included c	oupler				B-6JG				

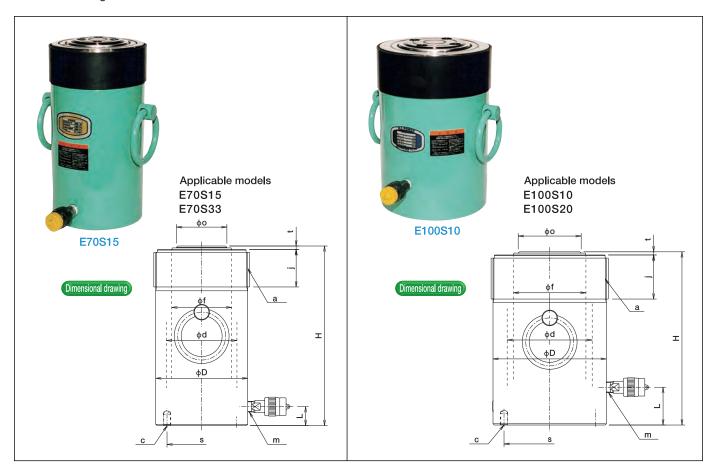
E type Power Jack 700kN-1000kN

S (Spring return) type

Features

- Piston rod is plated with hard chrome.
- Piston rod seal protects against dirt.
- Saddle is bolt mounting type.
- Metric mounting threads in the base
- Metric mounting threads on cylinder collar
- Designed for light weight and compact type
- Allowable lateral load is 1/20 of lifting capacity.





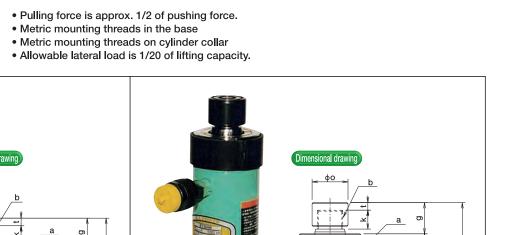
Specifications)										
Items	Model Unit	E70S15	E70S33	E100S10	E100S20					
Capacity	kN(tf)	700	(70)	1000	(100)					
Stroke	mm	150	330	100	200					
Closed height (H)	mm	285	490	275	375					
Cyl. outer dia. (D)	mm	14	ŀ6	180						
Cyl. bore dia. (d)	mm	11	2	135						
Cyl. effective area	cm²	98.	52	143	3.14					
Oil capacity	mℓ	1480	3250	1430	2860					
Weight approx.	kg	32	52	50	64					
Collar screw dia. (a)	mm	M14	6×3	M18	0×3					
Collar screw length (j)	mm	6	0	7	0					
Rod screw dia. (b)	mm	_	-	_	_					
Rod screw length (k)	mm	_	-	_	_					
Base screw dia. (c)	mm		4-M1;	2×18L						
(s)	mm	11			15					
Rod dia. (f)	mm	9:			15					
Saddle dia. (o)	mm	8			00					
(t)	mm			5						
Port size (m)			NPT							
Height to coupler (L)	mm	3		6						
Pumps Hand pur		TWA-2.3	TWA-6	TWA-2.3	TWA-6					
applicable Motor drive	en pump	GH1								
Included coupler			B-6	3JG						

E type Power Jack 50kN-100kN

H (Hydraulic return) type

Features

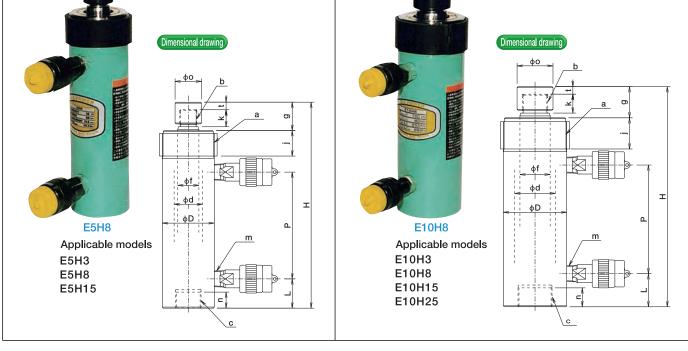
- Piston rod is plated with hard chrome.
- Piston rod seal protects against dirt.
- Dust cap included
- Hydraulic push & return jack



Model number E type

Capacity (ton) Hydraulic return (H) Stroke (cm)

3



Specifica	ecifications										
Items	_	Model Unit	E5H3	E5H8	E5H15	E10H3	E10H8	E10H15	E10H25		
Capacity		kN(tf)		50(5)		100(10)					
Pulling force	е	kN(tf)		22 (2.2)		45 (4.5)					
Stroke		mm	30	80	150	30	80	150	250		
Closed heig	jht (H)	mm	168	218	288	183	233	303	403		
Cyl. outer d	ia. (D)	mm		55			6	57			
Cyl. bore dia	a. (d)	mm		30			4	.3			
Cyl. effectiv	e area	cm ²		7.07				.52			
Oil capacity	<u> </u>	mℓ	21	57	106	44	116	218	363		
Weight	approx.	kg	3	3.8	4.9	4.5 5.5 7 9.5					
Collar screw	. ,	mm		M55×1.5				×1.5			
Collar screw le		mm		27				3			
Rod screw of		mm		M18×1.5				7×2			
Rod screw le	• ()	mm		18			20				
Base screw	. ,	mm		M27×2		M36×2					
Length of base the	hread (n)	mm		17		20					
Rod dia.	(f)	mm		22.4		32					
Cap dia.	(0)	mm		28			3	8			
	(t)	mm				8					
	(g)	mm		30			3	3			
Port size	(m)	_				NPT3/8					
Height to cou	,	mm		31			_	5			
Length of betweer		mm	63	113	183	65	115	185	285		
	Hand pur		TWAD-0.9								
applicable N		en pump									
Included co	upler					B-6JG					

E type Power Jack 200kN-300kN

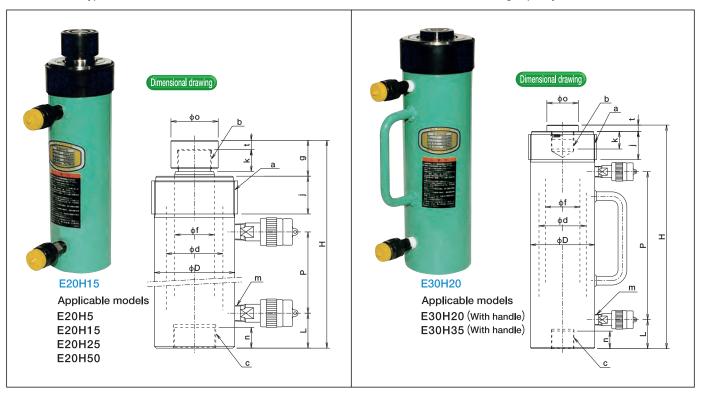
H (Hydraulic return) type

Features

- Piston rod is plated with hard chrome.
- · Piston rod seal protects against dirt.
- Dust cap included for E20 E30, Saddle for insertable type. In case of use screwed type saddle, contact us.
- Use screwed type saddle when reverse use.

- Model number E 20 H 15

 E type
 Capacity (ton)
 Hydraulic return (H)
 Stroke (cm)
- Hydraulic push & return jack
- Pulling force is approx. 1/2 of pushing force.
- Metric mounting threads in the base
- · Metric mounting threads on cylinder collar
- Allowable lateral load is 1/20 of lifting capacity.



Specifications

Specifications	Specifications										
Items	Model Init	E20H5	E20H15	E20H25	E20H50*	E30H20	E30H35				
Capacity	kN(tf)		200	(20)		300	(30)				
Pulling force	kN(tf)		100	(10)		140	(14)				
Stroke	mm	50	150	250	500	200	350				
Closed height (H)	mm	205	320	420	785	355	510				
Cyl. outer dia. (D)	mm		85		88	10	02				
Cyl. bore dia. (d)	mm		60		65	7	5				
Cyl. effective area	cm ²		28.27		33.18	44	.18				
Oil capacity	mℓ	142	424	707	1660	884	1550				
Weight approx.	kg	7.5	11	14	30	19 27					
Collar screw dia. (a)	mm		M85	5×2		M10	M102×2				
Collar screw length (j)	mm		4	0		4	5				
Rod screw dia. (b)	mm		МЗб	6×2		МЗ	6×2				
Rod screw length (k)	mm		2	3			8				
Base screw dia. (c)	mm	_		M45×2		M36×2					
Length of base thread (n)	mm	-		22		28					
Rod dia. (f)	mm		42		48	5	5				
Cap dia. (o)	mm			5							
(t)	mm			1	0						
(g)	mm		3			_	_				
Port size (m)	_			NPT							
Height to coupler (L)	mm	22	3		37 46		_				
Length of between ports (P)	mm	mm 86 186 286 625 235				390					
Pumps Hand pui							TWAD-2.3				
applicable Motor drive	en pump			NEX-2 or 0							
Included coupler				B-6	3JG						

Note) Allowable lateral load of model number marked * is 1/40 of lifting capacity.

E type Power Jack 500kN-700kN

H (Hydraulic return) type

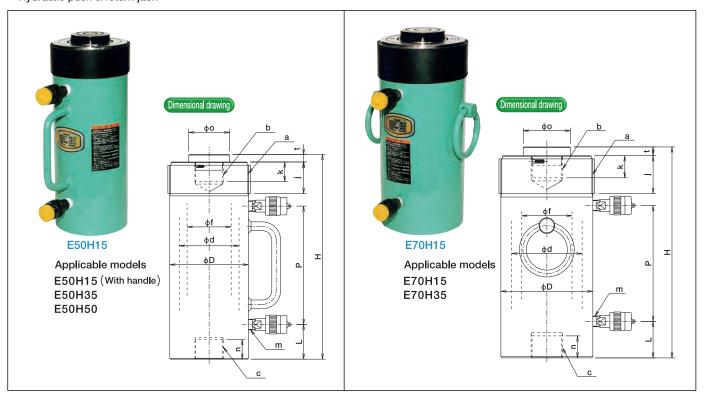
Features

- Piston rod is plated with hard chrome.
- · Piston rod seal protects against dirt.
- Saddle for insertable type, in case of use screwed type saddle, contact us.
- Use screwed type saddle when reverse use.
- Hydraulic push & return jack

- Model number E 50 H 15

 E type
 Capacity (ton)
 Hydraulic return (H)

 Stroke (cm)
- Pulling force is approx. 1/2 of pushing force.
- Metric mounting threads in the base
- Metric mounting threads on cylinder collar
- Allowable lateral load is 1/20 of lifting capacity.



Specifications

opecifications									
Items	Model Jnit	E50H15	E50H35	E50H50*	E70H15	E70H35	E100H35	E200H35	
Capacity	kN(tf)		500 (50)		700	(70)	1000(100)	2000 (200)	
Pulling force	kN(tf)		220 (22)		330	(33)	450 (45)	900 (90)	
Stroke	mm	150 350 500			150		350		
Closed height (H)	mm	325	525	685	335	540	565	620	
Cyl. outer dia. (D)	mm		125		14	16	180	250	
Cyl. bore dia. (d)	mm		95		1 '	12	135	190	
Cyl. effective area	cm ²		70.88		98	.52	143.14	283.53	
Oil capacity	mℚ	1065	2480	3550	1480	3450	5010	9924	
Weight approx.	kg	27	42	52	37	56	94	198	
Collar screw dia. (a)	mm		M125×2		M14	6×3	M180×3	M250×4	
Collar screw length (j)	mm		50		6	0	70	80	
Rod screw dia. (b)	mm		M45×2		M50	0×3	M65×3	M90×3	
Rod screw length (k)	mm		31		3	5	40	55	
Base screw dia. (c)	mm		M45×2		M50	0×3	4-M12×18L	4-M16×25L	
Length of base thread (n)	mm		31		3	5	110	160	
Rod dia. (f)	mm		70			0	100	140	
Saddle dia. (o)	mm		65		7	5	90	127	
(t)	mm		12		1	4	15	19	
Port size (m)	_				NPT3/8				
Height to coupler (L)	mm		55		5	8	66	80	
Length of between ports (P)	mm	188 388 548		548	184	389	394	416	
Pumps Hand pu		TWAD-2.3		TWA	√D-6		TWAD-8	-	
applicable Motor driv	en pump			GH2、GH3-T2 GH3、GH5-T2					
Included coupler			GH1、GH2、GH3-T2 GH2、GH3-T2 GH3、GH5-T B-6JG、B-9JG Bushing+B-9J						

Note) Allowable lateral load of model number marked $\mbox{\%}$ is 1/40 of lifting capacity.

ET type Power Jack 500kN-1000kN-2000kN

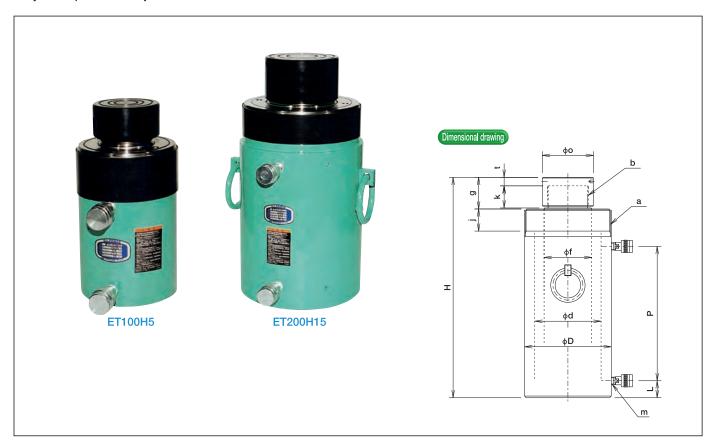
H (Hydraulic return) type

Features

- Piston rod is plated with hard chrome.
- · Piston rod seal protects against dirt.
- Dust cap included
- Hydraulic push & return jack

- Model number ET 100 H 5

 ET type
 Capacity (ton)
 Hydraulic return (H)
 Stroke (cm)
- Pulling force is approx. 1/2 of pushing force.
- · Metric mounting threads on cylinder collar
- Allowable lateral load is 1/20 of lifting capacity (except 500 · 1000 stroke).



Specifications

Items	_	Model Init	ET50H5	ET50H10	ET100H5	ET100H15	ET100H30	ET100H50*1	ET200H15	ET200H30	ET200H50*1	ET200H100*2	
Capacity		kN(tf)	50	00		1000	(100)		2000 (200)				
Pulling force	Э	kN(tf)	22	20	500 (50)					1000 (100)			
Stroke		mm	50	100	50	150	300	500	150	300	500	1000	
Closed heig	ht (H)	mm	246	296	328	462	613	867	498	648	926	1466	
Cyl. outer di	ia. (D)	mm	12	25		18	30			2!	55		
Cyl. bore dia	a. (d)	mm	9	5		13	35			19	95		
Cyl. effective	e area	cm ²	70	.88		143	3.14			298	3.65		
Oil capacity	•	mℓ	355	709	716	2147	4294	7157	4480	8959	14932	29865	
Weight a	approx.	kg	19	23	55	78	98	138	163	208	293	450	
Collar screw	dia. (a)	mm	M12	5×2		M18	80×3		M250×4				
Collar screw le	ength (j)	mm	5	0	70					6	5		
Rod screw of	dia. (b)	mm	M6!	5×3	M90×3					M12	20×4		
Rod screw le	ngth (k)	mm	3	5	50				65				
Rod dia.	(f)	mm	7	0		9	5		140				
Head dia.	(0)	mm	8	5		1	10			1!	50		
	(t)	mm	1	3		1	5			2	25		
	(g)	mm	4	8		6	8			9	3		
Port size	(m)	_	Rc	3/8		Rc	1/2			Rc	1/2		
Height to cou	ıpler (L)	mm	3	5		50		100	5	0	10	05	
Length of betweer	n ports (P)	mm	88	138	105	215	370	584	245 395 618 112			1128	
					TWAD-6	TWAD-8		_	_	_			
applicable Motor driven pump GH1.GH2			GH2	GH2、GH3-T2			GH3、GH5-T2 GH5、GH5-T2						
Included coupler B-6J				·6J	B-9J,B-12J				B-9J,B-12J				

Note) Allowable lateral load of model number marked %1 is 1/30 of lifting capacity and %2 is 1/40 of lifting capacity.

ET type Power Jack 3000kN-500kN-10000kN

H (Hydraulic return) type

Features

- Piston rod is plated with hard chrome.
- · Piston rod seal protects against dirt.
- Dust cap included
- Hydraulic push & return jack

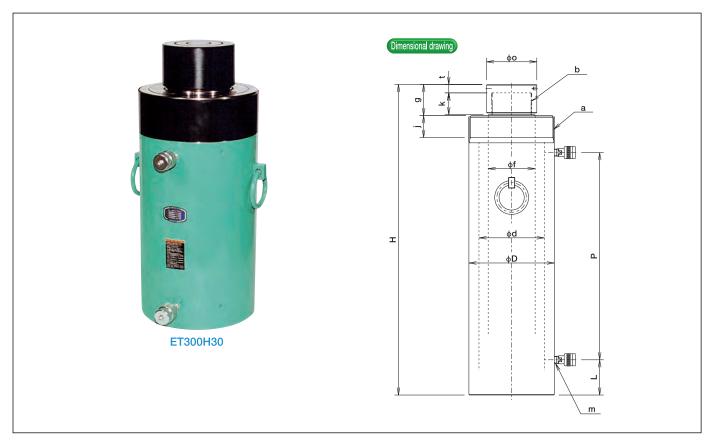
- Model number

 ET type

 Capacity (ton)

 Hydraulic return (H)

 Stroke (cm)
- Pulling force is approx. 1/2 of pushing force.
- · Metric mounting threads on cylinder collar
- Allowable lateral load is 1/20 of lifting capacity (except 500 · 1000 stroke).



Specifications

Specifications									
Items	Model Jnit	ET300H30	ET300H50*1	ET300H100*2	ET500H30	ET500H50*1	ET500H100*2	ET1000H100*2	
Capacity	kN(tf)		3000 (300)			5000 (500)		10000 (1000)	
Pulling force	kN(tf)		1400(140)				5000 (500)		
Stroke	mm	300	500	1000	300	500	1000	1000	
Closed height (H)	mm	710	1020	1520	775	1120	1620	2020	
Cyl. outer dia. (D)	mm		315			405		590	
Cyl. bore dia. (d)	mm		235			300		425	
Cyl. effective area	cm²		433.74				1418.62		
Oil capacity	mℓ	13012	21687	43374	21206	35343	70686	141862	
Weight approx.	kg	383	500	720	610 930		1300	3400	
Collar screw dia. (a)	mm		M310×4			M400×6		M585×6	
Collar screw length (j)	mm		105			100		185	
Rod screw dia. (b)	mm		M150×4				M250×4		
Rod screw length (k)	mm		80			150			
Rod dia. (f)	mm		170				300		
Head dia. (o)	mm		185			330			
(t)	mm		30			35		50	
(g)	mm		115			115		240	
Port size (m)	_		Rc1/2			Rc3/4		Rc1	
Height to coupler (L)	mm	60	1	15	77	1:	55	260	
Length of between ports (P)	mm	ım 390 630 1		1130	411	660	1160	1270	
Pumps Hand pu		_	_	_	_	_	_	_	
applicable Motor driv	en pump	GH5 or AH7.5 AH7.5			AH	AH20			
Included coupler			B-12J	·	B-16J				

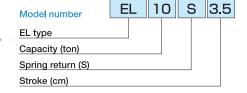
Note) Allowable lateral load of model number marked %1 is 1/30 of lifting capacity and %2 is 1/40 of lifting capacity.

EL type Low Profile Jack

S (Spring return) type

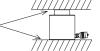
Features

- Piston rod is plated with hard chrome.
- Piston rod seal protects against dirt.
- Compact & flat design
- Fine adjustment for use in confined areas



Low profile jack (EL series)
 Usable for fine adjustment and installation of machines extremely narrow space
 Receive load equally and at overall area of base
 Side load may cause jack to be damaged

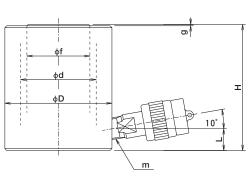
Receive load at overall area of head and base.

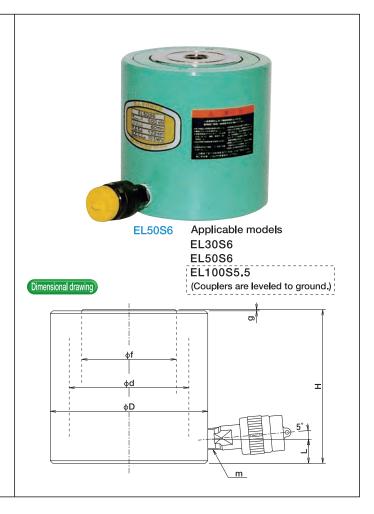












Specifications

opeomodione)										
Items	Model Jnit	EL10S3.5	EL20S4.5	EL30S6	EL50S6	EL100S5.5				
Capacity	apacity kN(tf)		200 (20)	300 (30)	500 (50)	1000(100)				
Stroke	mm	35	45	60	60	55				
Closed height (H)	mm	86	100	120	122	141				
Cyl. outer dia. (D)	mm	70	85	100	125	170				
Cyl. bore dia. (d)	mm	43	60	75	95	135				
Cyl. effective area	cm ²	14.52	28.27	44.18	70.88	143.14				
Oil capacity	mℓ	51	127	265	425	787				
Weight approx.	kg	2.4	3.8	6	10.5	22				
Rod dia. (f)	mm	38	50	0 57 75		120				
(g)	mm	1	1	1	1	1				
Port size (m)	_			NPT3/8						
Height to coupler (L)	mm	16	17	19	19	26				
Pumps Hand pu			r TWA-0.7	TWA	-0.7	TWA-0.9				
applicable Motor driv	en pump	NEX-2 or GH1/2								
Included coupler		B-6JG								

Note) Receive load vertically to avoid side load.

EF type Flat Jack

S (Spring return) type

Features

- Piston rod is plated with hard chrome.
- · Compact & flat design
- Fine adjustment for use in confined areas
- Handle included for only EF100S1.5
- Flat jack stroke under 15mm

Model number

EF type

Capacity (ton)

Spring return (S)

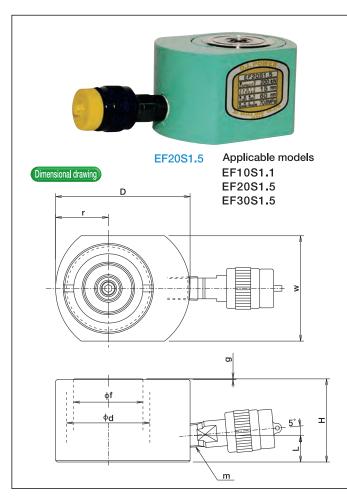
Stroke (cm)

Flat Jack (EF series)
 Usable for fine adjustment and installation of machines extremely narrow space
 Receive load equally and at overall area of base
 Side load may cause jack to be damaged

Receive load at overall area of head and base.









Specifications

Items	_	Model Init	EF10S1.1	EF20S1.5	EF30S1.5	EF50S1.5	EF100S1.5				
Capacity		kN(tf)	100(10)	200 (20)	300 (30)	500 (50)	1000(100)				
Stroke		mm	11	15	15	15	15				
Closed heigh	ht (H)	mm	43	60 60		70	91				
Cyl. outer di	yl. outer dia. (D) mm		83	97	115	145	170				
Cyl. bore dia	a. (d)	mm	43	60	75	95	135				
Cyl. effective	e area	cm ²	14.52	28.27	44.18	70.88	143.14				
Oil capacity	oil capacity m@		16	43	66	107	215				
Weight a	approx.	kg	1.4	3	3 4.5 8.6		16				
Rod dia.	(f)	mm	38	50	57	75	120				
Wide of cyl.	(w)	mm	56	76	96	_	_				
	(r)	mm	28	38	48	_	_				
	(g)	mm	0.8	0.5	0.5	1	1				
Port size	(m)	_			NPT3/8						
Height to cou	ıpler (L)	mm	16	19	19	19	21				
Pumps H	land pur	np		TWA-0.3 o	r TWA-0.7		TWA-0.7				
applicable M	applicable Motor driven pur		− NEX−2 or GH1/2								
Included cou	upler		B-6JG								

Note) Receive load vertically to avoid side load.

EC type Hollow Jack

S (Spring return) type

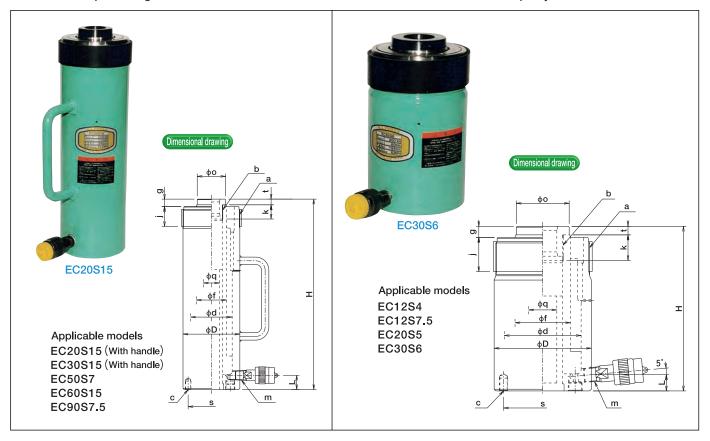
Features

- This jack has hollow in the center. Adopted to pre-stressed concrete method such as a nuclear power plant, a tunnel and under ground construction and other various applications.
- Piston rod is plated with hard chrome.
- · Piston rod seal protects against dirt.

- Model number

 EC 12 S 4

 EC type
 Capacity (ton)
 Spring return (S)
 Stroke (cm)
 - Saddle for screwed type
 - Inside of piston rod is screwed.
 - Allowable lateral load is 1/20 of lifting capacity.



(Specifications)	1										
Items	Model Unit	EC12S4	EC12S7.5	EC20S5	EC20S15	EC30S6	EC30S15	EC50S7	EC60S15	EC90S7.5	
Capacity	kN(tf)	120	(12)	200	(20)	300	(30)	500 (50)	600 (60)	900 (90)	
Stroke	mm	40	75	50	150	60	150	70	150	75	
Closed height (H)	mm	142	195	173	335	193	343	242	335	280	
Cyl. outer dia. (D)	mm	Max.75 (70)		10	00	1	14	150	163	214	
Cyl. bore dia. (d)	mm	55		7	3	9	0	117.52	130	170	
Center hole dia. (q)	mm	20		28.5		3	3	42	55	80	
Cyl. effective area	cm ²	17	.60	30	.51	47	.71	80.20	88.55	131.95	
Oil capacity	mℓ	71	132	153	458	287	716	562	1330	990	
Weight approx.	kg	4 5		9	15	12	21	25	38	55	
Collar screw dia. (a)	mm	M70	0×2	M100×2		M110×2		M150×3	M160×3	_	
Collar screw length (j)	mm	3	0	35		40		50	60	_	
Rod screw dia. (b)	mm	M30	×1.5	M40×1.5		M48×1.5		M65×2	M78×2	M115×2	
Rod screw length (k)	mm	2	0	25		30		35	40	45	
Base screw dia. (c)	mm	2-M8	×120	2-M10	0×120	4-M10×15ℓ		4-M12×20ℓ	4-M12×16ℓ	4-M16×20ℓ	
(s)	mm	5	8	8	2	92		120	135	180	
Rod dia. (f)	mm	4	0	5	3	6	5	90	100	136	
Saddle dia. (o)	mm	3	8	5	0	6	2	85	96	132	
(t)	mm	7	7	1	0	1	0	12	12	15	
(g)	mm	1	0	1	3	1	3	15	15	20	
Port size (m)	mm					NPT3/8					
Height to coupler (L)	<u> </u>	19		19	25	19	27	32	22	27	
Pumps Hand pu			0.3 or TW/	4-0.7	0.7 TWA-0.7 TWA-0.9			7 TWA-0.7 TWA-2.3 TWA1.3			
applicable Motor driv	en pump			NEX-2	or GH1/2 GH1						
Included coupler			B-6JG								

EC type Hollow Jack

H (Hydraulic return) type

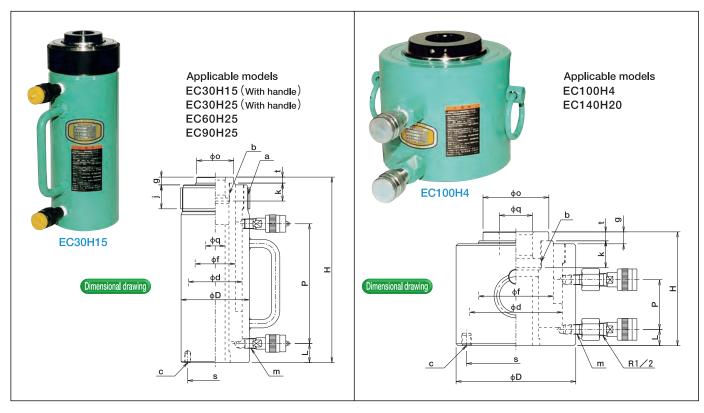
Features

- This jack has hollow in the center. Adopted to pre-stressed concrete method such as a nuclear power plant, a tunnel and under ground construction and other various applications.
- Piston rod is plated with hard chrome.
- · Piston rod seal protects against dirt.

- Model number EC 30 H 15

 EC type
 Capacity (ton)
 Hydraulic return (H)

 Stroke (cm)
- Hydraulic push & return jack
- Saddle for screwed type
- Inside of piston rod is screwed.
- Allowable lateral load is 1/20 of lifting capacity.



Specifications										
Items	Model Jnit	EC30H15	EC30H25	EC60H25	EC90H25	EC100H4	EC140H20			
Capacity	kN(tf)	300	(30)	600 (60)	900 (90)	1000(100)	1400(140)			
Pulling force	kN(tf)	180	(18)	300 (30)	450 (45)	_	_			
Stroke	mm	150 250		250	250	40	200			
Closed height (H)	mm	310	415	452	465	190	383			
Cyl. outer dia. (D)	mm	11	4	163	193	200	253			
Cyl. bore dia. (d)	mm	9	0	130	150	155	195			
Center hole dia. (q)	mm	3	3	55	55	55	80			
Cyl. effective area	cm ²	47.	71	88.55	132.54	144.51	203.61			
Oil capacity	mℓ	716	1200	2220	3320	578	4080			
Weight approx.	kg	19	25	55	82	38	115			
Collar screw dia. (a)	mm	M11	0×2	M160×3	M190×3	_	_			
Collar screw length (j)	mm	4	0	50	65	_	_			
Rod screw dia. (b)	mm	M48:	×1.5	M78×2	M85×2	M85×2	M115×2			
Rod screw length (k)	mm	3	0	40	45	45	50			
Base screw dia. (c)	mm	4-M10)×15 ℓ	4-M12×24 ℓ	4-M16×24 ℓ	4-M16×17ℓ	4-M16×20ℓ			
(s)	mm	9	2	135	160	165	210			
Rod dia. (f)	mm	6	7	105	120	125	160			
Saddle dia. (o)	mm	6		96	110	110	145			
(t)	mm	1		12	15	15	18			
(g)	mm	1	3	17	20	20	23			
Port size (m)	_			NPT	3/8					
Height to coupler (L)	mm	3	2	42	42	27	32			
Length of between ports (P)	mm	200	305	308	313	83	253			
Pumps Hand pu		TWAD-0.9	TWAD-1.3	TWA	ND-4	TWAD-0.9	TWAD-6			
applicable Motor driv	en pump	NEX-2 o	r GH1/2	G	H1	GH1 GH2				
Included coupler			B-(6JG		Bushin	Bushing+B-9J			

EC type Hollow Jack

H (Hydraulic return) type / For PC construction

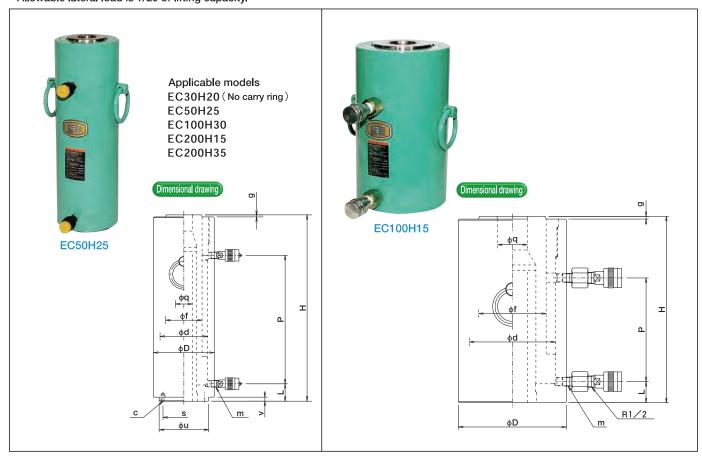
Model number EC 30 H 20 EC type Capacity (ton) Hydraulic return (H) Stroke (cm)

Features

- This jack has hollow in the center.

 Adopted to pre-stressed concrete method such as a nuclear power plant, a tunnel and under ground construction and other various applications.
- Piston rod is plated with hard chrome.
- Allowable lateral load is 1/20 of lifting capacity.

- Hydraulic push & return jack
- Ram chair is equipped with hollow jack (Except EC100H15).



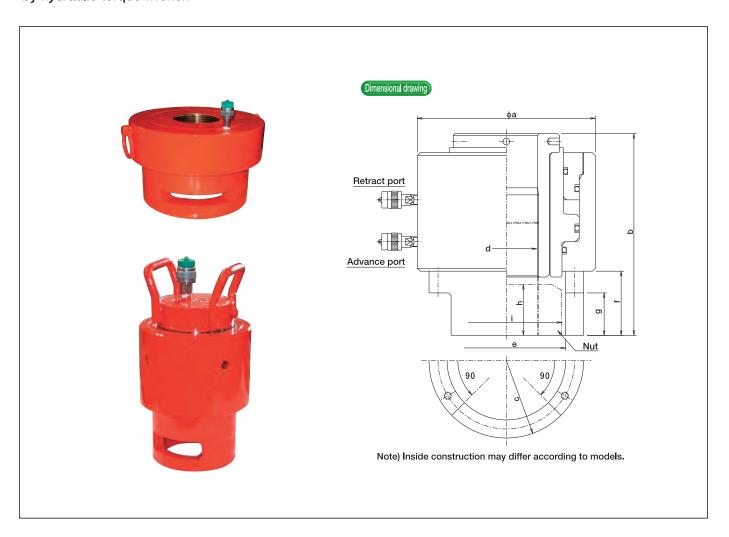
Items	Model Init	EC30H20	EC50H25	EC100H15	EC100H30	EC200H15	EC200H35					
Capacity	kN(tf)	300 (30)	500 (50)	1000	(100)	2000	(200)					
Stroke	mm	200	250	150	300	150	350					
Closed height (H)	mm	360	460	345	515	390 600						
Cyl. outer dia. (D)	mm	115	150	20	00	27	70					
Cyl. bore dia. (d)	mm	90	117.52	16	30	2	15					
Center hole dia. (q)	mm	33	42	5	5	7	5					
Cyl. effective area	,		77.30	144.32		284	l.51					
Oil capacity	capacity m@		1933	2165 4330		4270	9960					
Weight approx.	ht approx. kg 23		50	70	70 100		210					
Base screw dia. (c)	mm	2-M10×120	2-M10×150	_	2-M12×150	2-M16	6×32 0					
-0.2 -0.3 (u)	mm	93	122	_	160	20)5					
(v)	mm	10	10	- 10		1	5					
(s)	mm	74	103	_	130	16	35					
Rod dia. (f)	mm	71	90	12	25	16	35					
(g)	mm	2	5	Ę	5	5	5					
Port size (m)	_			NPT	3/8							
Height to coupler (L)	mm	35	43	39	49	68	70					
Length of between ports (P)	mm	245	317	192	352	207	415					
Pumps Hand pur		TWAD-1.3	TWAD-2.3	TWAD-4	TWAD	-6or8	_					
applicable Motor drive	en pump	NEX-2 or GH1/2	GH1	GH2、G	H3-T2	GH3′G	H5-T2					
Included coupler		B-6	SJG	Bushing +B-9J,B-12J								

Bolt Tensioner

Model number B A 36 — M 36 Bolt tensioner A: General purpose, B: Strong type Max. thread diameter M: Metric thread, W: Whit thread, PF: Thread Thread diameter

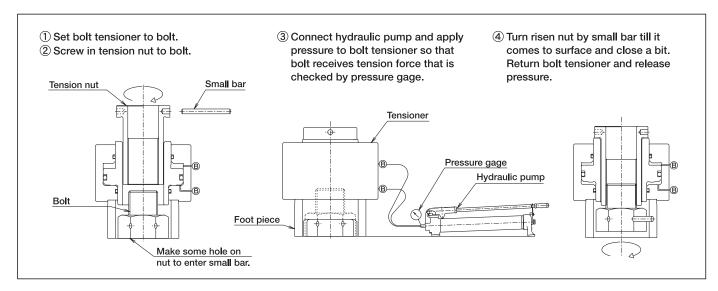
Application

Applicable for bigger size of bolt & nut impossible to work by hydraulic torque wrench



Specifications	Specifications														
Items	Screw th	read dia.	d (max.)	Stroke	Capacity	Weight approx.	Oil capacity		Dime	nsions of	bolt tens	ioner		Dimensio	ons of nut
Model	M	W	PF	(mm)	(kN)	(kg)	(mℓ)	а	b	С	е	f	g	h	i
BA36-**	~36	~1 3 8	~1	8	150	6	17	103	143	90	72	44	24	20	63.5
BB36-**	~36	~ 18	~	10	340	10	38	127	153	96	12	47	24	20	63.5
BA48-**	~48	~13/4	~1-1	8	300	12	34	143	160	120	95	54	30	38	80.5
BB48-**	~46	~ \{\overline{4}}	~1½	10	620	20	70	172	178	130	95	57	30	30	80.5
BA60-**	~60	~2	~2	10	480	21	68	178	185	145	115	68	42	48	104
BB60-**	~60	~2	~2	10	910	35	128	210	204	160	115	00	42	40	104
BA72-**	~72	~2	~2	10	650	35	92	210	220	170	135	79	50	58	101
BB72-**	~/2	~2	~2	10	1370	53	102	254	220	190	135	/9	50	56	121
BA85-**	~85	1	~2 <u>3</u>	10	980	51	138	254	232	200	160	93	60	68	138
BB85-**	~85	~3 1	~24	10	1980	82	270	305	240	225	160	93	60	68	138
BA100-**	~100	~3 <u>3</u>	1	10	1300	70	104	298	252	240	190	104	70	80	167
BB100-**	~100	\sim 3 $\frac{\pi}{4}$	~3½	10	2300	110	382	343	205	260	190	104	/0	80	167
BA120-**	~120	~4	~4	10	2120	110	300	350	285	275	210	124	80	90	190
BB120-**	~120	~4	~4	10	3680	183	512	350	375	300	208	110	80	90	190
BA140-**	- 140	~5	~5	10	2080	188	622	413	335	320	045	140	00	112	220
BB140-**	~140	~5	~5	15	5000	278	1060	460	480	350	245	127	90	112	230
BA165-**	- 16E	~6	~6	10	4040	265	843	483	380	370	205	170	100	122	270
BB165-**	~165	~6	~6	15	6980	410	1400	470	500	410	285	152	100	132	270

Bolt Tensioner



- How to determine custom made bolt tensioner
 Apply tension to bolt and make the nut seat but 100% tension can not necessarily be obtained. Due to length of bolt, torque of nut and the state of seat surface and thread face, effective tension become 60~90%. So, take this into consideration and determine tension force.
- Following is formula to get residual tension force (shaft force).

$$F = \frac{A_1 E}{L} \left\{ \frac{WL}{A_1 E} - \frac{WH}{2A_2 E} - \frac{WH}{A_3 E} - C \right\}$$

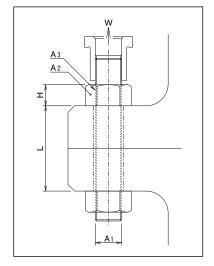
F= Residual tension force (shaft force kN)

W= Lifting force of bolt tensioner (kN)

C= Overall contact of seat face of nut and thread (in case of M42, C = approx. 0.03 - 0.04)

L= Length of bolt (mm) E= Lengthy elastic factor 210kN/mm² (21 x 10⁴N/mm²)

H= Length of nut (mm) A_1 = Bolt effective section area (mm²) A_2 = Nut section area (mm²) A_3 = Thread area of nut (mm²)



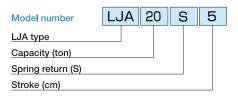
Double acting type, 2 stage piston	Double acting type, large capacity	Single acting type, retuned by outer force, threaded piston inside
Retract port Advance port	Retract port Advance port	
Single acting type, returned by outer force, no stopper	Single acting type, spring return	Single acting type, spring return and two stage piston
		Advance port

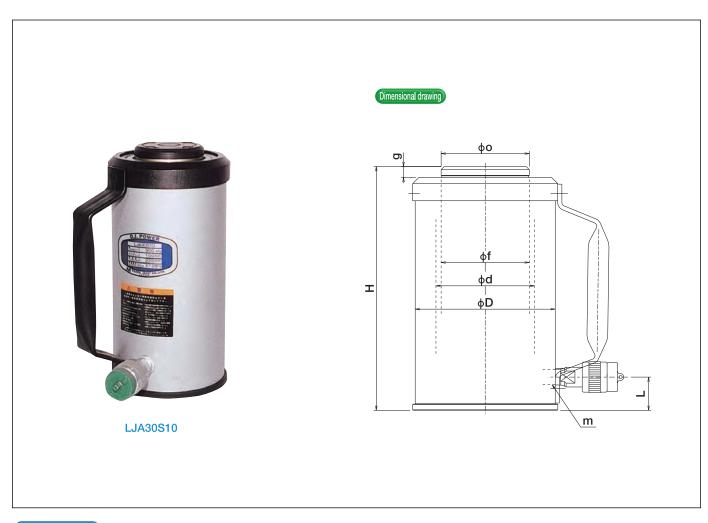
LJA type Aluminum Jack

S (Spring return) type

Features

- Main parts such as tube and piston rod are of aluminum and so lightweight compared with steel materials.
- Bottom and corner parts are of steel made.
- Avoid high frequent use and blowout of jack.





	Model Init	LJA20S5	LJA20S10	LJA20S15	LJA30S5	LJA30S10	LJA30S15	LJA50S5	LJA50S10B	LJA50S15	
Capacity	kN(tf)		200 (20)			300 (30)			500 (50)		
Stroke	mm	50	100	150	50	100	150	50	100	150	
Closed height (H)	mm	170	220	270	178	228	283	185	260	294	
Cyl. outer dia. (D)	mm		92			108			135		
Cyl. bore dia. (d)	mm		63			75			95		
Cyl. effective area	cm ²		31.17			44.17			70.88		
Oil capacity	mℓ	155	310	470	220	440	665	355	710	1065	
Weight approx.	kg	3.8	4.7	5.6	5.5	6.5	8.0	8.5	13	12	
Rod dia. (f)	mm		53		65			85			
Saddle dia. (o)	mm		53			65		85			
Port size (m)	_					Rc3/8					
Height to coupler (L)	mm		28			31		3	2	33	
(g)			9			9		9	22.5	9	
Pumps Hand pur	np			LTWA-0.7			LTWA-0.9	LTWA-0.7	LTWA-0.9	_	
applicable Motor drive	en pump		NEX-2								
Included coupler	ed coupler B-6J										

JN type Jack with Safety Nut

S (Spring return) type / H (Hydraulic return) type

Model number

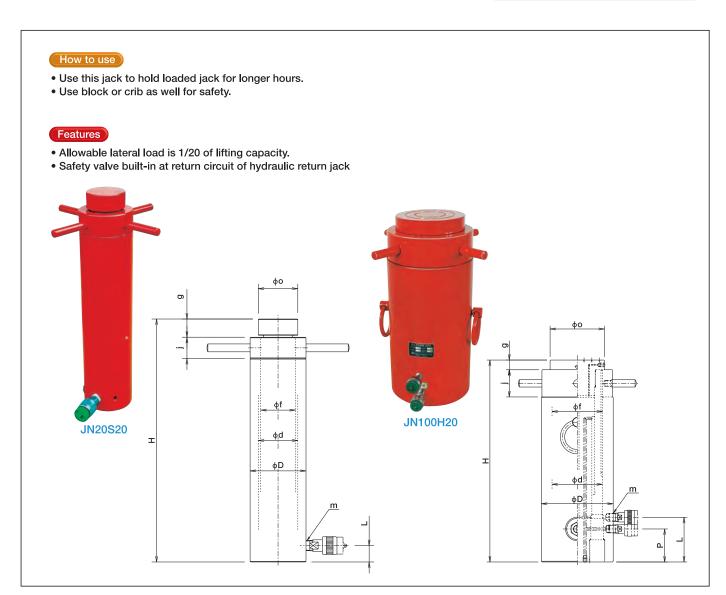
JN 20 S 20

Jack with safety nut

Capacity (ton)

Spring return (S), Hydraulic return (H)

Stroke (cm)



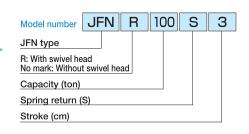
Items	Model Jnit	JN20S20	JN50S20	JN50H20	JN100H20	JN200H20	JN200H30				
Capacity	kN(tf)	200 (20)	500	(50)	1000(100)	2000 (200)					
Stroke	mm	200	20	00	200	200	300				
Closed height (H)	mm	400	410	470	520	585	705				
Cyl. outer dia. (D)	mm	92	136	150	182	20	30				
Cyl. bore dia. (d)	mm	65	95	112	130	18	30				
Cyl. effective area	cm ²	33.2	70.8	72.1	152.2	300.6					
Oil capacity	mℓ	664	1420	1445	3050	6020	9000				
Weight approx.	kg	17	43	65	100	215	240				
Head dia. (o)	mm	65	100	120	140	200					
(j)	mm	35	45	50	70	95					
(g)	mm	10	15	20	25	3	5				
Rod dia. (f)	mm	57	88	112	130	18	30				
Port size (m)	mm	Rc1/2		Rc3/8		Rc	1/2				
Height to advance port (L)	mm	27	35	102	115	12	25				
Height to retract port (P)	mm	_	_	80	85	9	5				
Pumps Hand pur	mp	TWA-0.9	TWA-2.3	TWAD-2.3	TWAD-6	TWAD-8	_				
applicable Motor driv	en pump	NEX-2 or GH1/2	Gŀ	41	GH2	13					
Included coupler			B-6J			B-9J					

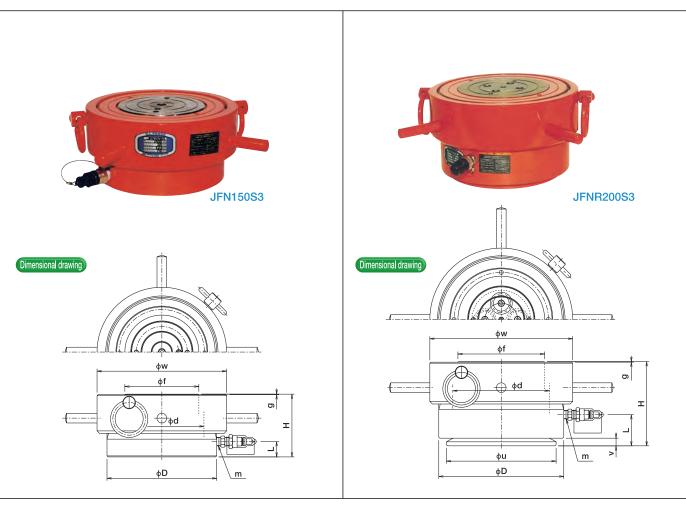
JFN type Low Profile Jack with Safety Nut

S (Spring return) type

Features

- This jack can be used for replacement of shoes laid on between bridge grid of railway bridge and high way bridge.
- Safety nut is equipped for load holding.
- JFNR types are recommended when using jacks at slant object surfaces.





Specifications									
Items	Model Init	JFN100S3	JFN150S3	JFN200S3	JFN300S5	JFNR100S3	JFNR150S3	JFNR200S3	JFNR300S5
Capacity	kN(tf)	1000(100)	1500 (150)	2000 (200)	3000 (300)	1000(100)	1500 (150)	2000 (200)	3000 (300)
Stroke	mm	30	30	30	50	30	30	30	50
Closed height (H)	mm	106	123	134	200	135	150	165	230
Cyl. outer dia. (D)	mm	175	215	245	305	175	215	245	305
Cyl. bore dia. (d)	mm	135	165	190	235	135	165	190	235
Cyl. effective area	cm ²	143.1	213.8	283.5	433.7	143.1	213.8	283.5	433.7
Oil capacity	mℓ	430	640	850	2200	430	640	850	2200
Weight approx.	kg	25	42	55	125	28	46	63	135
Rod dia. (f)	mm	120	145	170	205	120	145	170	205
Safety nut dia. (w)	mm	205	254	280	356	205	254	280	356
(g)	mm	1	1	1	2	1	1	1	2
(u)	mm	_	_	_	_	150	190	215	260
(v)	mm	_	_	_	_	15	20	15	22
Port size (m)	_				Rc	3/8			
Height to coupler (L)	mm	22	23	33	44	47	52	64	72
Pumps Hand pur	mp	TWA-0.7	TWA-0.9	TWA-1.3	TWA-2.3	TWA-0.7	TWA-0.9	TWA-1.3	TWA-2.3
applicable Motor drive	en pump		NEX-2	or GH1/2			NEX-2	r GH1/2	
Included coupler					C-	-6J			
Head inclination deg	gree		-	_			Not more	than 3°	

SA type Water Pressure Jack for single type

S (Spring return) type



Dimensional drawing

Model number

Water pressure jack

Capacity (ton)

Spring return (S)

Stroke (cm)

Application

- Shipbuilding
- Oil hesitant use
- Medical fields
- Clean room etc.

Features

- Free from pollution
- No fire accident
- Lightweight & compact due to stainless steel

Specifications

Items U	Model Init	SA10S5	SA10S10	SA22S5	SA22S10	SA50S5
Capacity	kN(tf)	100(10)	100(10)	220 (22)	220 (22)	500 (50)
Stroke	mm	50	100	50	100	50
Rod dia. (f)	mm	38	38	53	53	85
Cyl. bore dia. (d)	mm	43	43	63	63	95
Cyl. outer dia. (D)	mm	60	60	86	86	130
Closed height (H)	mm	142	197	155	210	175
Weight approx.	kg	2.5	3.4	5.9	7.7	17

Dimensional drawing

TWAS type Water Pressure Hand Operated Pump

Model number

TWAS — 0.7

 $\frac{\text{Water pressure hand operated pump}}{\text{Usable oil volume}} \ (\ \emptyset\)$



Note) Water put into tank for a long time goes rot. Consult with us on preservative.

Safety valve (High press.) Safety valve (Low press.) Suction & delivery (Low press.) Suction & delivery (High press.) Oil check bur and oil supply port

Application

 Water pressure test and where high pressure water pressure is required.

Features

- Pump body is of stainless steel forged.
- Excellent durability
- · Available for city water

Specifications

Water pressure hand operated pump

Items	Usable oil volume	Working pressure MPa		Oil delivery	(ml/stroke)	Connection port	Weight
Model	(0)	High	Low	High	Low	Connection port	approx. (kg)
TWAS-0.7	0.7	72	1	2	11	Rc3/8	5.8

Note) Ambient temperature: available between 0°C to 60°C. When you handle under freezing point, please use special working oil.

Rubber hose

Model Items	Max. working pressure MPa
RW6-2BWG	72

RW6 ··· With SUS fittings on both ends

BW ... With water pressure coupler at single end

G ... Wound by glass wool

Option

• Pressure gauge

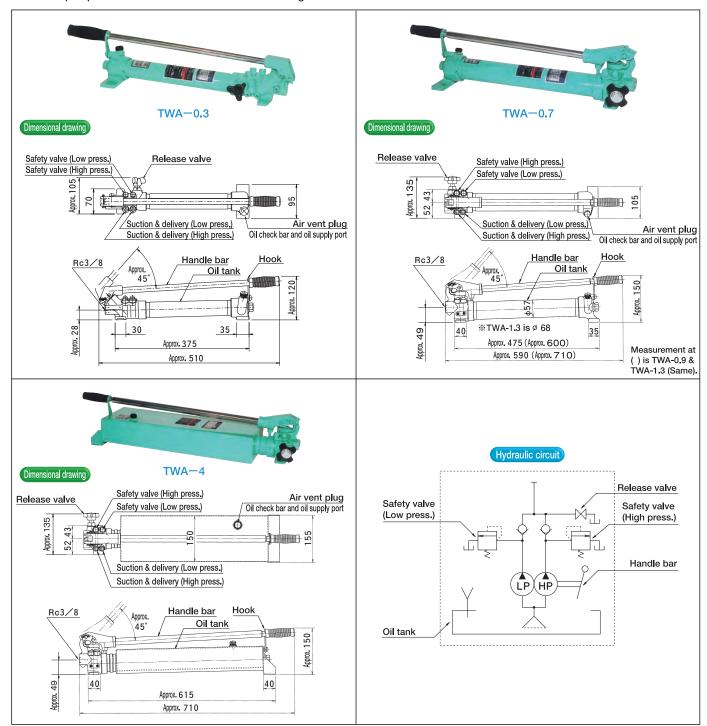
TWA type Hand Operated Pump for single (S.G.A) type

Model number TWA O.3 Hand operated pump Usable oil volume (0)

Low pressure relief type

Features

- Pump body is made of special steel and having enough pressure resistant.
- · High and low pressure, two stage oil output
- Use this pump with horizontal and contact us when using with other uses.



Specifications

Items	Coabio on volunio	Working pressure MPa		Oil delivery	(ml/stroke)	Connection port	Weight
Model	(0)	High	Low	High	Low	Connection port	approx. (kg)
TWA-0.3	0.3		3	1	5		3.5
TWA-0.7	0.7				11	Rc3/8	7.0
TWA-0.9	0.9	72					7.9
TWA-1.3	1.3			2			9.0
TWA-4	4						13.2

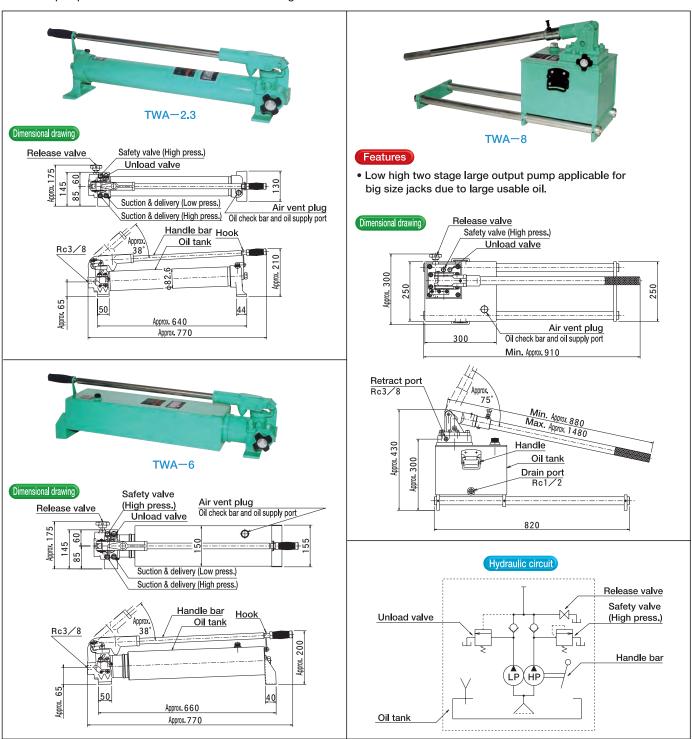
TWA type Hand Operated Pump for single (S.G.A) type

Model number Hand operated pump Usable oil volume (@)

Low pressure unload type

Features

- Pump body is made of special steel and having enough pressure resistant.
- High and low pressure, two stage oil output
- Use this pump with horizontal and contact us when using with other uses.



Specifications

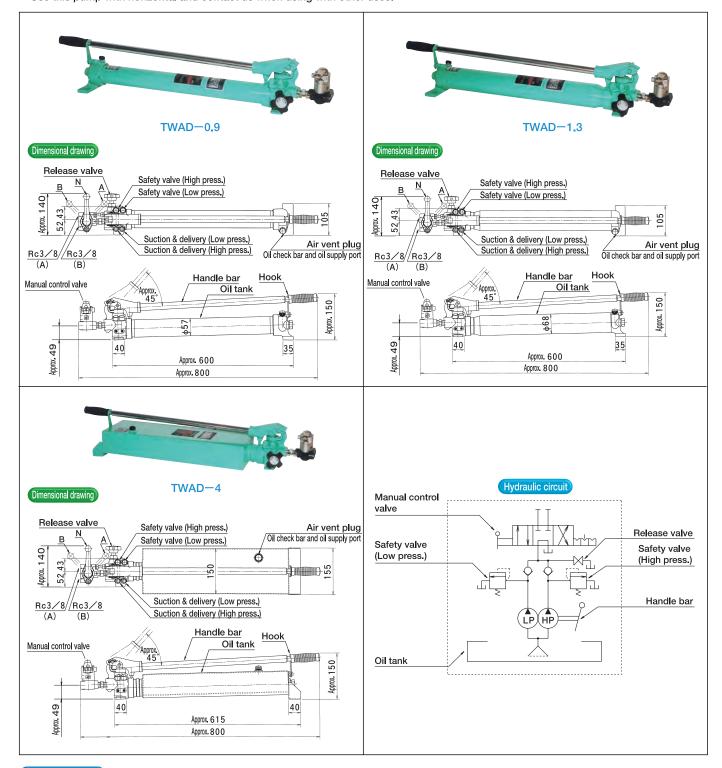
оросшоского	•						
Items	Usable oil volume	lume Working pressure MPa		Oil delivery (ml/stroke)		0	Weight
Model	(0)	High	Low	High	Low	Connection port	approx. (kg)
TWA-2.3	2.3	72	2	9	0.4		13.8
TWA-6	6	72	3	2	24	D-0/0	19.5
TWA-8	8	72	0	9	00	Rc3/8	57.0
TWA-8M	8	21	2	22	90		57.0

TWAD type Hand Operated Pump for hydraulic (H) type

Low pressure relief type

Features

- Pump body is made of special steel and having enough pressure resistant.
- · High and low pressure, two stage oil output
- Use this pump with horizontal and contact us when using with other uses.



TWA D

Model number Hand operated pump With manual control valve

Usable oil volume (0)

0.9

Specifications

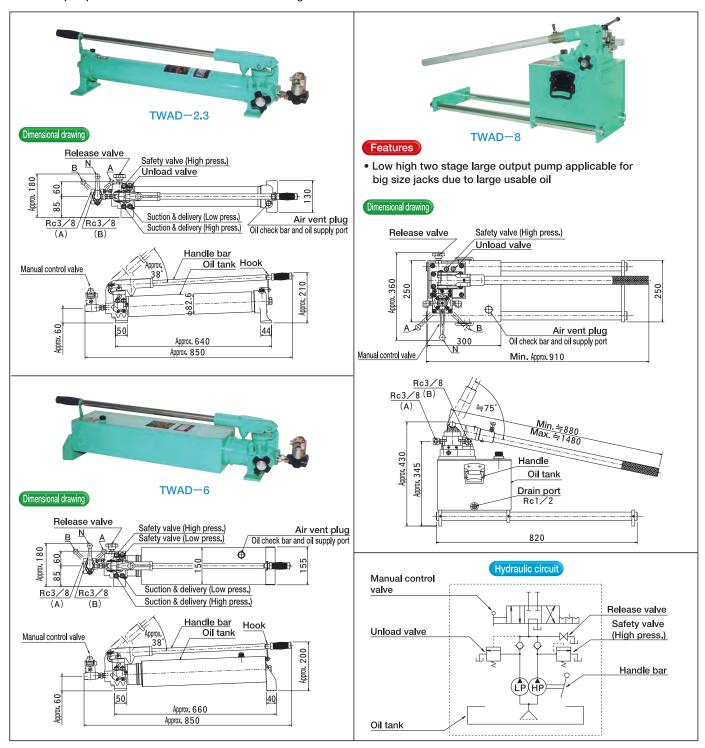
Items	Usable oil volume	Working pressure MPa		Oil delivery	(ml/stroke)	0	Weight
Model	(0)	High	Low	High	Low	Connection port	approx. (kg)
TWAD-0.9	0.9						9.0
TWAD-1.3	1.3	72	3	2	11	Rc3/8	10.0
TWAD-4	4						14.2

TWAD type Hand Operated Pump for hydraulic (H) type

Low pressure unload type

Features

- Pump body is made of special steel and having enough pressure resistant.
- High and low pressure, two stage oil output
- Use this pump with horizontal and contact us when using with other uses.



TWA D

Model number
Hand operated pump
With manual control valve

Usable oil volume (0)

Specifications

оростоино	•						
Items	Usable oil volume	Jsable oil volume Working pressure MPa		Oil delivery	(ml/stroke)	0 " '	Weight
Model	(0)	High	Low	High	Low	Connection port	approx. (kg)
TWAD-2.3	2.3	72	2	2	0.4		14.8
TWAD-6	6	72	3	2	24	D-0/0	20.5
TWAD-8	8	72	0	9	00	Rc3/8	59
TWAD-8M	8	21	2	22	90		59

LTWA type Lightweight Hand Operated Pump

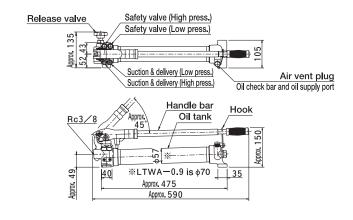
Model number LTWA — 0.7 Lightweight hand operated pump Usable oil volume (()

Features

- Aluminium materials are applied to oil tank, handle socket and stand where pressure is not effected.
- High quality for rust-resistant effect







Specifications

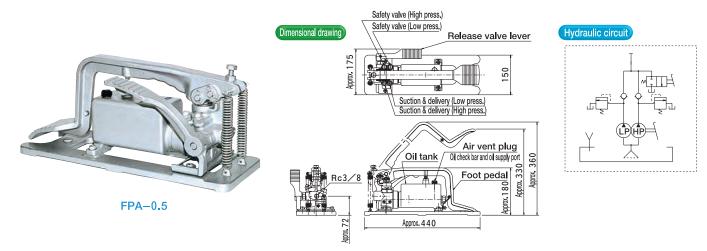
Items	Usable oil volume	Jsable oil volume Working pressure MPa		Oil delivery	(ml/stroke)	Connection port	Weight
Model	(0)	High	Low	High	Low	Connection port	approx. (kg)
LTWA-0.7	0.7	72	1	2	11	Rc3/8	5.5
LTWA-0.9	0.9						5.9

FPA type Foot Pump

Model number FPA 0.5 Foot pump Usable oil volume (ℓ)

Features

- Operated by foot
- Hands are free during operation.
- When jacking down use stop valve with check.



Items	Usable oil volume	Working pro	essure MPa	Oil delivery	(ml/stroke)	Commontion most	Weight		
Model	(0)	High	Low	High	Low	Connection port	approx. (kg)		
FPA-0.5	0.5	72	1	2	11	Rc3/8	7.0		

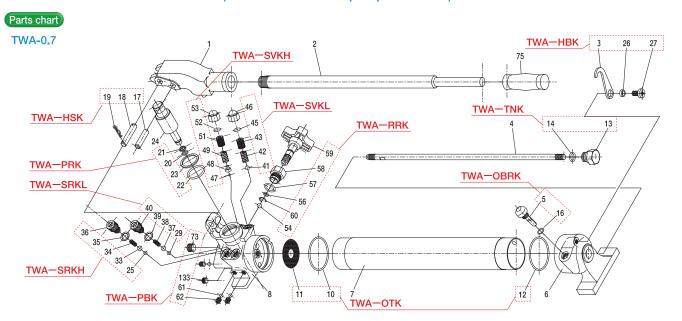
Parts List of Hand Operated Pump

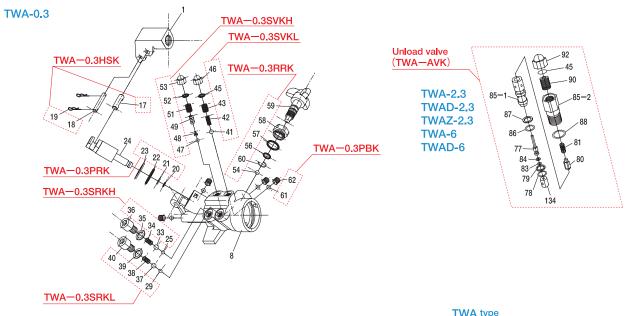
Model number TWA-0.3 PRK

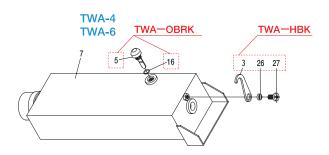
Pump type

Parts generic name

TWA type • LTWA type • TWAD type Hand operated pump (Parts name of each pump are same.)







Т	W	Α	typ	е
_				

1 1174 -3 60									
Parts	Parts No.								
TWA-PRK	20.21.22.23								
TWA-RRK	54.56.57.58.59.60								
TWA-SRKH	25.33.34.35.36								
TWA-SRKL	29.37.38.39.40								
TWA-OBRK	5.16								
TWA-SVKL	41 · 42 · 43 · 45 · 46								
TWA-SVKH	47.48.49.51.52.53								
TWA-PBK	61-62-73-133								
TWA-OTK	10.11.12								
TWA-HBK	3.26.27								
TWA-TNK	13.14								
TWA-HSK	17.18.19								
TWA-AVK	Shown above								

Parts are sold by the set.

Note) TWA-PBK: only TWA-0.3 No.61 · 62

Parts List of Hand Operated Pump

TWA type • LTWA type • TWAD type Hand operated pump (Parts name of each pump are same.)

Note) O-rings for _____ are hardness: 90°.
Note) TWAD type is attached ODV-3 to TWA type.

No.	Parts name	Q'ty	TWA -0.3	TWA -0.7	TWA -0.9	TWA -1.3	TWA -2.3	TWA -4	TWA - 6	LTWA -0.7	LTWA -0.9	No.	Parts name	Q'ty	TWA -0.3	TWA -0.7	TWA -0.9	TWA -1.3	TWA -2.3	TWA -4	TWA -6	LTWA -0.7	LTWA -0.9
1	Handle socket	1	0	0	0	0	0	0	0	0	0	42	Spring	1	0	0	0	0	_	0	_	0	0
2	Handle bar	1	0	0	0	0	0	0	0	0	0	43	Adjusting screw	1	0	0	0	0	_	0	_	0	0
3	Hook	1	0	0	0	0	0	0	0	0	0	45	O-ring	1	S9	S12.5	S12.5	S12.5	S12.5	S12.5	S12.5	S12.5	S12.5
4	Tie rod	1	0	0	0	0	0	_	_	0	0	46	Сар	1	0	0	0	0	_	0	_	0	0
5	Oil check bar	1	0	0	0	0	0	0	0	0	0	47	Steel ball	1	φ 5	φ3.5	φ3.5	φ3.5	φ3.5	φ3.5	φ3.5	φ3.5	φ3.5
6	Tank stand	1	0	0	0	0	0	-	-	0	0	48	Ball stay	1	0	0	0	0	0	0	0	0	0
7	Oil tank	1	0	0	0	0	0	0	0	0	0	49	Spring	1	0	0	0	0	0	0	0	0	0
8	Pump body	1	0	0	0	0	0	0	0	0	0	51	Adjusting screw	1	0	0	0	0	0	0	0	0	0
10	O-ring	1	G40	G55	G55	G55	G75	G55	G75	G55	G55	52	O-ring	1	S9	S12.5	S12.5	S12.5	S12.5	S12.5	S12.5	S12.5	S12.5
11	Net	1	0	0	0	0	0	0	0	0	0	53	Сар	1	0	0	0	0	0	0	0	0	0
12	O-ring	1	G40	G55	G55	G60	G80	-	-	G55	G55	54	Steel ball	1	φ6	φ8	φ8	φ8	φ8	φ8	φ8	φ8	φ8
13	Nut	1	0	0	0	0	0	ı	_	0	0	56	O-ring	1	No.7	No.7	No.7	No.7	No.7	No.7	No.7	No.7	No.7
14	O-ring	1	P11	P12	P12	P12	P12	P12	P12	P12	P12	57	O-ring	1	P16	P16	P16	P16	P16	P16	P16	P16	P16
16	O-ring	1	P10	P10	P10	P10	P10	P10	P10	P10	P10	58	Gland nut	1	0	0	0	0	0	0	0	0	0
17	Plunger pin	1	0	0	0	0	0	0	0	0	0	59	Release valve grip	1	0	0	0	0	0	0	0	0	0
18	Handle pin	1	0	0	0	0	0	0	0	0	0	60	Stop ring	1	-	0	0	0	-	0	_	0	0
19	Snap pin	2	5	8	8	8	8	8	8	8	8	61	Steel ball	(3)	φ 6	φ 6	φ 6	φ 6	φ6	φ6	φ 6	φ6	φ6
20	O-ring	1	P6	P9	P9	P9	P9	P9	P9	P9	P9	62	Hex. socket Head-less set screw	(3)	M8×8	M8×8	M8×8	M8×8	M8×8	M8×8	M8×8	M8×8	M8×8
21	Back-up ring	1	P6	P9	P9	P9	P9	P9	P9	P9	P9	73	Plug	1	-	0	0	0	-	0	-	0	0
22	O-ring	1	NO.16	P28	P28	P28	P40	P28	P40	P28	P28	75	Rubber grip	1	0	0	0	0	0	0	0	0	0
23	Back-up ring	1	NO.16	P28	P28	P28	P40	P28	P40	P28	P28	77	Poppet	1	_	_	_	-	0	-	0	_	_
24	Plunger	1	0	0	0	0	0	0	0	0	0	78	O-ring	1	-	-	-	-	P10	-	P10	-	_
25	Steel ball	1	φ5	φ6	φ6	<i>φ</i> 6	φ6	φ6	φ6	φ6	φ6	79	Back-up ring	1	_	_	_	_	P10	-	P10	_	_
26	Spacer	1	0	0	0	0	0	0	0	0	0	80	Cone valve	1	_	_	_	_	0	_	0	_	_
27	Pan head screw	1	0	0	0	0	0	0	0	0	0	81	Spring	1	_	_	_	_	0	_	0	_	_
29	Steel ball	1	φ5	φ6	φ6	<i>φ</i> 6	<i>φ</i> 6	φ6	φ6	φ6	φ6	83	O-ring	1	_	_	_	_	РЗ	_	РЗ	_	_
33	Steel ball	1	φ7.2	φ8	φ8	φ8	φ8	φ8	φ8	φ8	φ8	84	Back-up ring	1	_	_	-	-	РЗ	-	РЗ	_	
34	Spring	1	0	0	0	0	0	0	0	0	0	85	Valve body	1	-	-	-	-	0	-	0	_	_
35	Copper packing	1	0	0	0	0	0	0	0	0	0	86	O-ring	1	_	_	_	-	P10A	-	P10A	_	
36	Delivery plug	1	0	0	0	0	0	0	0	0	0	87	Back-up ring	1	_	_	_	_	P10A	-	P10A	_	_
37	Steel ball	1	φ7.2	φ8	φ8	φ8	φ8	φ8	φ8	φ8	φ8	88	O-ring	1	_	_	_	_	P15	_	P15	_	_
38	Spring	1	0	0	0	0	0	0	0	0	0	90	Adjusting screw	1	_	_	_	_	0	-	0	_	_
39	Copper packing	1	0	0	0	0	0	0	0	0	0	92	Сар	1	_	_	_	_	0	_	0	_	-
40	Delivery plug	1	0	0	0	0	0	0	0	0	0	133	Plug	1	_	0	0	0	0	0	0	0	0
41	Steel ball	1	φ5 . 5	φ7.2	φ7.2	φ7.2	-	φ7.2	_	φ7.2	φ7.2	134	Spacer	1	-	-	-	-	0	_	0	_	_

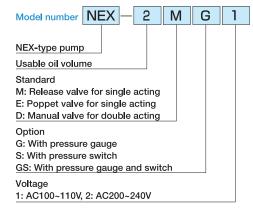
NEX-2 Compact type Hydraulic Motor Driven Pump







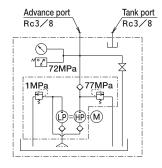
NEX-2EGS (Solenoid valve)



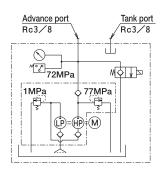
Features

- Movable type hydraulic pump
- Automatic high and low pressure two-speed types
- Volts available 100V or 200V~240V

Hydraulic circuit



Hydraulic circuit



Application

- Applicable for single and double acting tools, machinery and industrial equipment.
- Do intermittent operations due to commutator motor.
- Use GH type hydraulic pump for continuous operation.
- NEX-2M is recommendable for jacking up and down heavy loads.
- Pumps are only for indoor use.

Specifications

Items	Working pres	sure (MPa)	Oil delivery	(l/min)	N	lotor	Oil ((Q)	Weight	Valves
Model	High	Low	High	Low	Voltage	Capa (kW)	Usable	Required	approx.(kg)	vaives
NEX-2M					AC				13.5	#
NEX-2M-G	72	1	0.2	2	100 V or	0.35	2	2.5	13.8	pet the
NEX-2M-S	/ _	'	0.2	_	200V	0.55	_	2.5	13.9	
NEX-2M-GS					Single				14.2	7 - 30,
NEX-2E					AC				14	A
NEX-2E-G	72	1	0.2	2	100 V or	0.35	2	2.5	14.3	DE 1
NEX-2E-S	/ _	'	0.2	_	200V	0.55	_	2.5	14.4	
NEX-2E-GS					Single				14.7	
NEX-2D					AC				14	6
NEX-2D-G	72	1	0.2	2	100 V or	0.35	2	2.5	14.5	H H
NEX-2D-S	/ _	'	0.2	=	200V	0.33	_	2.5	14.5	
NEX-2D-GS					Single				15	

Note) Working oil: ISO-L-HV-VG15

NEX-2 Compact type Hydraulic Motor Driven Pump

Advance operation

Push operation switch on "A" and motor starts for advancing.

When let go hand of operation switch, motor stops and jack stops as it was.

Retract operation

• NEX-2M series

When returning jack, loosen release valve.

• NEX-2E series

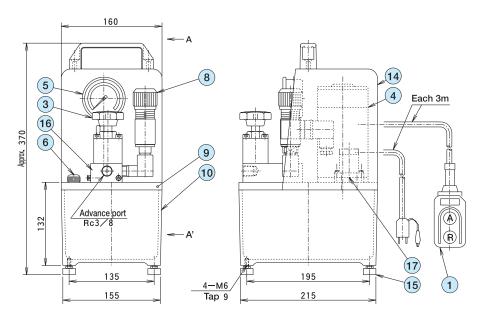
When returning jack, push operation switch off "R" and when let go hand, motor stops.

• NEX-2D series

Turn manual control valve "Retract" to return jack.

Model number NEX — 2 M G 1 NEX-type pump Usable oil volume Standard M: Release valve for single acting E: Poppet valve for single acting D: Manual valve for double acting Option G: With pressure gauge S: With pressure switch GS: With pressure gauge and switch Voltage 1: AC100~110V, 2: AC200~240V

Dimensional drawing



Viewed from (A-A')

Hand operational switch A: Advance

Parts list

R: Retract

No.	Parts name	Q'ty	No.	Parts name	Q'ty
1	Operation switch	1	9	Plate	1
3	Release valve	1	10	Oil tank	1
4	Motor	1	14	Cover	1
5	Pressure gauge	1	15	Rubber feet	1
	Air vent plug	1	16	Port Block	1
6	(Oil supply port)	'	17	Power relay	1
8	Pressure switch	1			

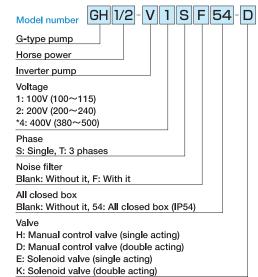
Application photos



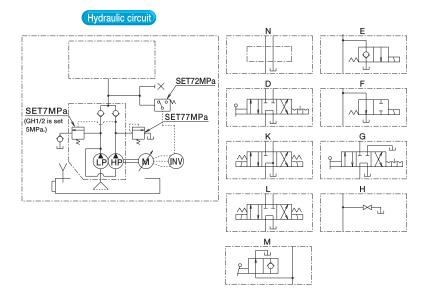
Pipe Bender & NEX-2MGS

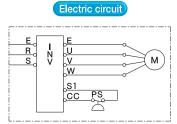
Inverter Pump



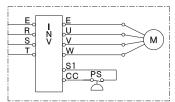


* Transformer is required in case of solenoid type (E. K.) with voltage 380 to 500.





AC Single phase, 100~115V, 50/60Hz



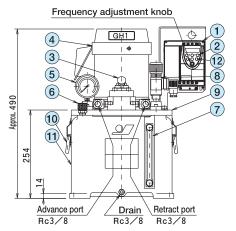
AC 3 phase, 200~240V, 50/60Hz

Features

- Easy control of oil flow Adjustable to optional speed for necessary job Obtainable more stable speed than the flow control valve
- Speed control with cost effectiveness
 Low cost as compared with the traditional flow control valve
 No need of cooler(depending on circumstances) saving electricity cost
- High efficient with energy saving
 High efficiency of speed control with no surplus of heat generation
 Effective for global warming saving energy.
- Applicable for different power supplies
 Most suitable for single phase motor
 Electric power needed for starting motor is less than half than that of the conventional pump.
- Genuine products
 Recommendable most suitable inverter or motor according to pump characteristics
 As option, noise filter and total enclosed type pump are at your disposal.

Inverter Pump

Dimensional drawing Approx. 320 300 275 <u>4-φ12</u>



Parts list

No.	Parts name	Q'ty	No.	Parts name	Q'ty
1	Inverter	1	6	Air vent plug	1
2	Operation switch	1	6	(Oil supply port)	'
3	D type	1	7	Oil gauge	1
3	control valve	'	8	Pressure switch	1
4	Motor	1	9	Plate	1
_	Pressure gauge	1	10	Handle	2
5	(Option)	'	11	Oil tank	1
	_		12	Stop key	1

- * This drawing is for GH1-VIS-D.
- Refer to G type hydraulic pump pages on dimensional details. ** Speed control is adjustable by turning frequency adjustment knob.

Specifications

Items	Working pres	sure (MPa)	Oil delivery	/([/min)	Mo	tor	Oil	(Q)	Weight
Model	High	Low	High	Low	Voltage	Capa (kW)	Usable	Required	approx.(kg)
GH1/2-V1S□□-□					Single ph. 100V				
GH1/2-V2SF	72	5	0.03	0.24	Single ph. 200V	0.4	5	8	41
GH1/2-V2T	/ _	5	~0.35	~2.4	3 ph. 200V	0.4	5		41
GH1/2-V4TF					3 ph. 200V				
GH1-V1S					Single ph. 100V				
GH1-V2SF	72	7	0.06	0.4	Single ph. 200V	0.75	10	14	52
GH1-V2T	/_	,	~0.6	~4.0	3 ph. 200V	0.75	10	'-	JE
GH1-V4TF					3 ph. 400V				
GH2-V2SF			0.12	0.8	Single ph. 200V				
GH2-V2T	72	7	~1.2	~8	3 ph. 200V	1.5	18	27	110
GH2-V4TF			1.0	þ	3 ph. 400V				
GH3-V2SF□□-□			0.18	1.2	Single ph. 200V				
GH3-V2T	72	7	~1.8	~12	3 ph. 200V	2.2	25	33	120
GH3-V4TF			1.0	- 12	3 ph. 400V				
GH5-V2TF	72	7	0.3	2	3 ph. 200V	3.7	40	55	220
GH5-V4TF	/2	/	~3.0	~20	3 ph. 400V	5.7	40	35	220

Recommendable: Voltage 2 (200V~240V) single phase motor, fast shipment available.

Application photos



[Use for breaking test as press machine.] Features: Control fine adjustment of speed on load test



[Up and down of house] Features: Synchronization control under different jack loads

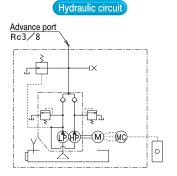
for single acting jack (S.G.A)

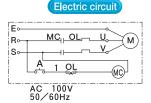


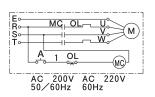
- How to operate
- Turn on operation switch to start motor and jack start pushing.
- When let go hand operation switch, motor stops and jack returns.
- Stop halfway and pressure holding do not work.

Standard attachment

This pump is equipped with operation switch HS-1A.









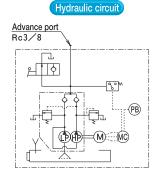
GH1/2-M (Hand operated valve)

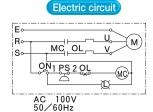
How to operate

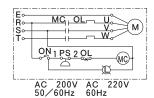
- Switch on and off is done by sea-saw switch.
- When shut off valve "CLOSE", jack advances and motor stops when pressure reached set pressure. Jack returns when shut off valve "OPEN".

Standard attachment

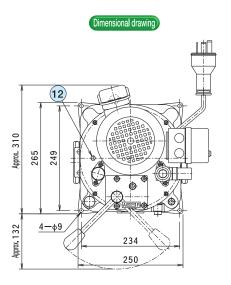
This pump is equipped with pressure switch KPS-800.

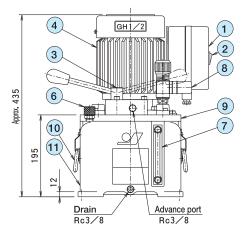






Model number GH 1/2 S M G-type pump Horse power S: Single phase, No mark: 3 phase R: With damp valve & operation switch M: With shut off valve & pressure switch





GH1/2-R Hand operational switch A: Advance

Parts list

No.	Parts name	Q'ty	No.	Parts name	Q'ty
1	Magnet switch	1	6	Air vent plug	,
0	Sea-saw switch	1	0	(Oil supply port)	'
2	(Only M type)	'	7	Oil gauge	1
	Valve	1	8	Pressure switch	1
3	R: Damp M: Shut off valve		9	Plate	1
4	Motor	1	10	Handle	1
5	Pressure gauge	1	11	Oil tank	1
5	(Option)	'	12	Safety valve	1

Capacinicano	<u> </u>													
Items	Items Working pressure (MPa) Oil delivery (\(\ell \) /min)					Motor	(60/5	OHz)		Oil	(Q)	Weight approx.(kg)		Connection
Model	High	Low	High	Low	Capa (kW)	Insu	Pole	Rpm	Voltage	Usable	Required	Single ph.	3 ph.	port
GH1/2%-R	70	1.5	0.35_	2.0	0.4		4	1800_	Single ph. 220V	_	0	39	40	Rc3/8
GH1/2%-M	72	5.0	0.29	2.4	0.4	_	4	1500	3 nh 380V	5	0	39	40	HU3/6

for single acting jack (S.G.A)



GH1/2-E (Solenoid valve)

How to operate

- Turn on operation switch to start motor and jack start pushing.
- When let go hand from operation switch, motor stops and pressure is kept holding as it is.
- Jack returns when turning off operation switch.

For jacking up and down, do not use GH1/2-E, GH1/2-F.

We recommend GH1/2-H for that application.

T/O F (Seleccidualse)

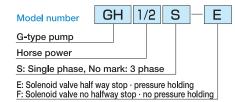
GH1/2-F (Solenoid valve)

Advance port

Rc3/8

(How to operate)

- Turn on operation switch to start motor and jack start pushing.
- When let go hand operation switch, motor stops and jack returns. Stop halfway and pressure holding do not work.



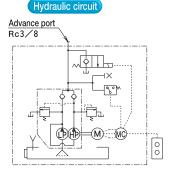
Dimensional drawing 12 4-69 234 250

Electric cord 3m

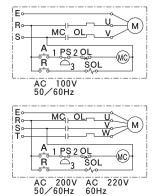
Hydraulic circuit ort 6 Drain Rc3/8 Advance port Rc3/8

Hand operational switch

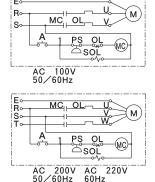
GH1/2-E A: Advance
R: Retract
GH1/2-F A: Advance



Electric circuit



Electric circuit



Parts list

No.	Parts name	Q'ty	No.	Parts name	Q'ty
1	Magnet switch	1	7	Oil gauge	1
3	Poppet valve	1	8	Pressure switch	1
4	Motor	1	9	Plate	1
5	Pressure gauge	,	10	Handle	2
5	(Option)	'	11	Oil tank	1
6	Air vent plug	١,	12	Safety valve	1
0	(Oil supply port)	<u>'</u>	15	Operation switch	1

	Items Working pressure (MPa) Oil delivery (l /min)			(l/min)	Motor (60/50Hz)						(Q)	Weight ap	Connection		
Model		High	Low	High	Low	Capa (kW)	Insu	Pole	Rpm	Voltage	Usable	Required	Single ph.	3 ph.	port
GH1/2	2※-E	70	E	0.35	2.4	0.4	г	4	1800	Single ph. 220V	_	0	4.1	40	De 2 / 0
GH1/2	2※-F	72	5	0.29	2.0	0.4	_	4	1500	3 ph. 380V	5	0	41	42	Rc3/8

for single acting jack (S.G.A)



How to operate

- Close release valve and turn on operation switch to start motor and jack start pushing.
- When let go hand operation switch, motor stops.
- Jack returns when release valve open.

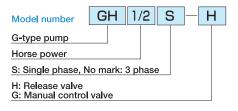
For jacking up and down, do not use GH1/2-G. We recommend GH1/2-H for that application.

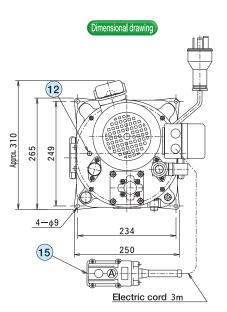


GH1/2-G

How to operate

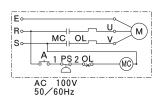
- Turn on sea-saw switch and motor starts.
- When turning manual control valve "ADVANCE", pump works.
- Pump stops working when turn it to "NEUTRAL".
- Jack returns when manual control valve to "RETRACT".

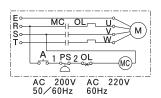




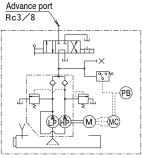
Hydraulic circuit Advance port Rc3 / 8

Electric circuit

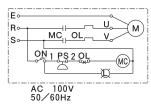


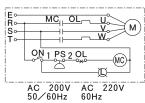


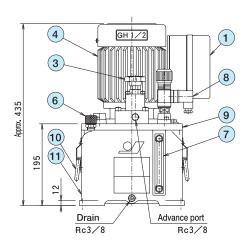
Hydraulic circuit



Electric circuit







GH1/2-H Hand operational switch A: Advance

Parts list

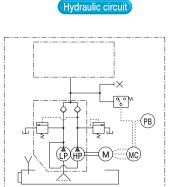
No.	Parts name	Q'ty	No.	Parts name	Q'ty
1	Magnet switch	1	6	Air vent plug	,
2	Sea-saw switch	1	0	(Oil supply port)	Ľ
	(Only G type)	1	7	Oil gauge	1
3	Valve H: Release	1	8	Pressure switch	1
3	G: manual	'	9	Plate	1
4	Motor	1	10	Handle	2
5	Pressure gauge	,	11	Oil tank	1
5	(Option)	1	12	Safety valve	1
			15	Operation switch	1

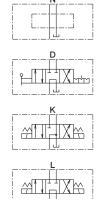
Item	Items Working pressure (MPa) Oil delivery (l /min			(l/min)		Motor	(60/5	OHz)		Oil	(Q)	Weight ap	Connection	
Model	High	Low	High	Low	Capa (kW)	Insu	Pole	Rpm	Voltage	Usable	Required	Single ph.	3 ph.	port
GH1/2*-	70	_	0.35	2.4	0.4	_	4	1800	Single ph. 220V	-		39	40	D-0/0
GH1/2*-G	72	5	0.29	2.0	0.4		4	1500	3 ph. 380V	5	8	40	41	Rc3/8

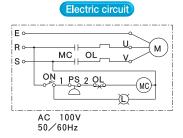
for double acting jack (H)

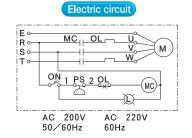






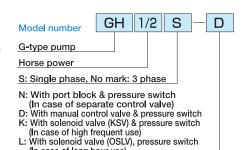




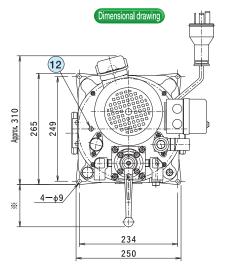


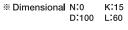
Option

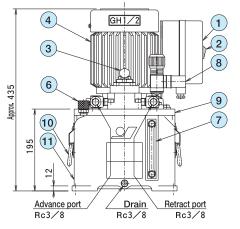
- Pressure gauge PGO63×1000
- Stack valve
- · Operation switch
- Foot switch, etc.



(In case of long hour use)







Parts list

No.	Parts name	Q'ty	No.	Parts name	Q'ty
1	Magnet switch	1	6	Air vent plug	,
2	Sea-saw switch	1	В	(Oil supply port)	'
	Valve N: Port block		7	Oil gauge	1
3	D: Manual control K: Solenoid valve (KSV)	1	8	Pressure switch	1
	L: Solenoid valve (OSLV)		9	Plate	1
4	Motor	1	10	Handle	2
5	Pressure gauge	1	11	Oil tank	1
5	(Option)	'	12	Safety valve	1

	Items	Working pres	ssure (MPa)	Oil delivery	/(l/min)		Motor	(60/5)	OHz)		Oil	(Q)	Weight ap	prox.(kg)	Connection
Model		High	Low	High	Low	Capa (kW)	Insu	Pole	Rpm	Voltage	Usable	Required	Single ph.	3 ph.	port
GH1/	′2※-N									Single ph.			39	40	
GH1/	′2※-D	70	_	0.35	2.4	0.4	_	4	1800	220V	5	0	40	41	D=0/0
GH1/	′2※–K	72	5	0.29	2.0	0.4		4	1500	- 1	5	8	42	43	Rc3/8
GH1/	′2※–L									380V			53	54	

for single acting jack (S.G.A)



How to operate

GH1-R

- Turn on operation switch to start motor and jack start pushing.
- When let go hand operation switch, motor stops and jack returns.
- Stop halfway and pressure holding do not work.

Standard attachment

This pump is equipped with operation switch HS-1A.

Advance port Rc3/8 Advance port Rc3/8

Electric circuit R R NG OL U S T A 1 OL W AC 200V AC 220V 50/60Hz 60Hz



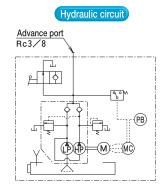
GH1-M

How to operate

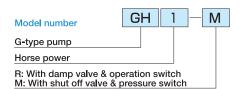
- Switch on and off is done by sea-saw switch.
- When shut off valve "CLOSE", jack advances and motor stops when pressure reached set pressure. Jack returns when shut off valve "OPEN".

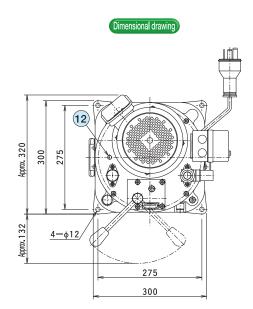
Standard attachment

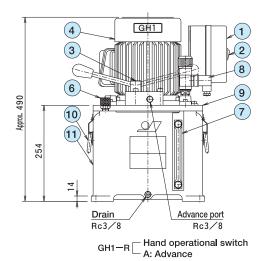
This pump is equipped with pressure switch KPS-800.



Electric circuit EN MC OL U M SO ON 1 PS 2 OL CON AC 220V AC 200V AC 220V





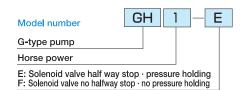


Parts list

No.	Parts name	Q'ty	No.	Parts name	Q'ty
1	Magnet switch	1	6	Air vent plug	,
0	Sea-saw switch	1	0	(Oil supply port)	'
2	(Only M type)	'	7	Oil gauge	1
	Valve	1	8	Pressure switch	1
3	R: Damp M: Shut off valve		9	Plate	1
4	Motor	1	10	Handle	1
5	Pressure gauge	1	11	Oil tank	1
5	(Option)	'	12	Safety valve	1

Items	Working pres	sure (MPa)	Oil delivery	(l/min)	Motor (60/50Hz)					Oil	(Q)	Weight	Connection
Model	High	Low	High	Low	Capa (kW)	Insu	Pole	Rpm	Voltage	Usable	Required	approx.(kg)	port
GH1-R	70	1.5	0.6	4.0 _	0.75		4	1800_	3 ph.	10	14	51	De2/0
GH1-M	/2	7.0	0.5	3.3	0.75		4	1500	380V	10	14	51	Rc3/8

for single acting jack (S.G.A)





GH1-E (Solenoid valve)

How to operate

- Turn on operation switch to start motor and jack start pushing.
- When let go hand from operation switch, motor stops and pressure is kept holding as it is.
- Jack returns when turning off operation switch.

For jacking up and down, do not use GH1-E, GH1-F.

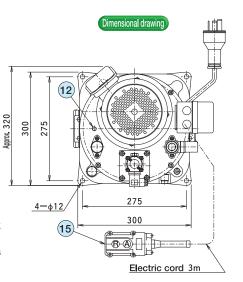
We recommend GH1-H for that application.



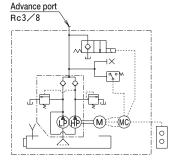
GH1-F (Solenoid valve)

How to operate

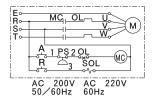
- Turn on operation switch to start motor and jack start pushing.
- When let go hand operation switch, motor stops and jack returns.
- Stop halfway and pressure holding do not work.



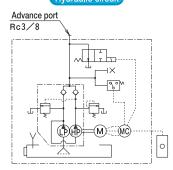
Hydraulic circuit



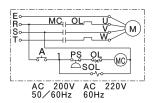
Electric circuit

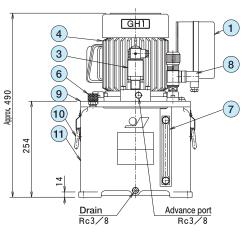


Hydraulic circuit



Electric circuit





Hand operational switch

GH1-E A: Advance
R: Retract
GH1-F A: Advance

Parts list

ı	Vo.	Parts name	Q'ty	No.	Parts name	Q'ty
	1	Magnet switch	1	7	Oil gauge	1
	3	Poppet valve	1	8	Pressure switch	1
	4	Motor	1	9	Plate	1
	_	Pressure gauge	,	10	Handle	2
	5	(Option)	'	11	Oil tank	1
	_	Air vent plug	,	12	Safety valve	1
	6	(Oil supply port)	'	15	Operation switch	1

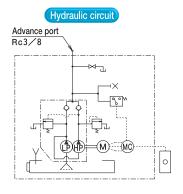
Ite	Items Working pressure (MPa) Oil delivery (1/n					Motor	(60/5	OHz)		Oil	(Q)	Weight	Connection
Model	Higl	Low	High	Low	Capa (kW)	Insu	Pole	Rpm	Voltage	Usable	Required	approx.(kg)	port
GH1-E	70	7	0.6	4 _	0.75		4	1800_	3 ph.	10	14	51	De2/0
GH1-F	72	/	0.5	33	0.75		4	1500	380V	10	14	52	Rc3/8

for single acting jack (S.G.A)

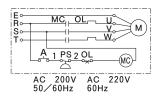


- Close release valve and turn on operation switch to start motor and jack start pushing.
- When let go hand operation switch, motor stops.
- Jack returns when release valve open.

For jacking up and down, do not use GH1-G. We recommend GH1-H for that application.



Electric circuit

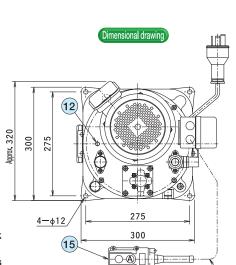




GH1-G

How to operate

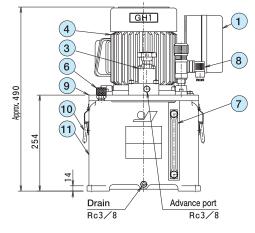
- Turn on operation switch to start motor and jack start pushing.
- When let go hand operation switch, motor stops and jack returns.
- Stop halfway and pressure holding do not work.



Model number G-type pump

Horse power

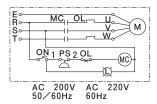
H: Release valve G: Manual control valve



Electric cord 3m

GH1-H A: Advance

Electric circuit



Parts list

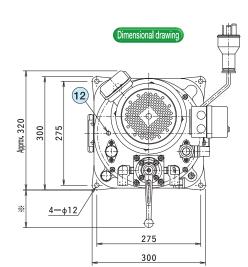
Ī	No.	Parts name	Q'ty	No.	Parts name	Q'ty
	1	Magnet switch	1	6	Air vent plug	,
	2	Sea-saw switch	1	L	(Oil supply port)	'
	2	(Only G type)	'	7	Oil gauge	1
	3	Valve H: Release valve	1	8	Pressure switch	1
	3	G: Manual control valve	'	9	Plate	1
	4	Motor	1	10	Handle	2
	5	Pressure gauge	1	11	Oil tank	1
	5	(Option)	'	12	Safety valve	1

	Items	Working pres	ssure (MPa)	Oil delivery	(l/min)						Oil	(0)	Weight	Connection
1	Model	High	Low	High	Low	Capa (kW)	Insu	Pole	Rpm	Voltage	Usable	Required	approx.(kg)	port
	GH1-H GH1-G	72	7	0.6	4 3.3	0.75	E	4	1800 1500	3 ph. 380V	10	14	51 52	Rc3/8

for double acting jack (H)







N: With port block & pressure switch
(In case of separate control valve)
D: With manual control valve & pressure switch
K: With solenoid valve (KSV) & pressure switch

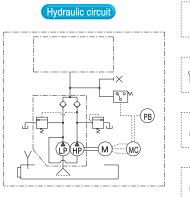
(In case of high frequent use)
L: With solenoid valve (OSLV), pressure switch

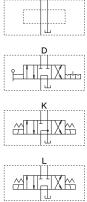
(In case of long hour use)

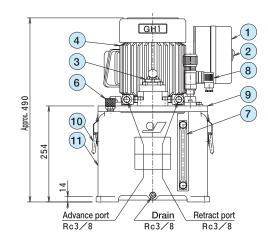
Model number G-type pump

Horse power

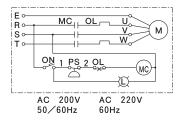
** Dimensional N:0 K:15 D:100 L:60







Electric circuit



Option

- Pressure gauge PGO63×1000
- Stack valve
- Operation switch
- Foot switch, etc.

Parts list

No.	Parts name	Q'ty	No.	Parts name	Q'ty
1	Magnet switch	1		Air vent plug	,
2	Sea-saw switch	1	6	(Oil supply port)	
	Valve N: Port block		7	Oil gauge	1
3	D: Manual control	1	8	Pressure switch	1
	K: Solenoid valve (KSV) L: Solenoid valve (OSLV)		9	Plate	1
4	Motor	1	10	Handle	2
_	Pressure gauge	1	11	Oil tank	1
5	(Option)	'	12	Safety valve	1

Items	Working pres	ssure (MPa)	Oil delivery	(l/min)		Motor	(60/5	OHz)		Oil	(Q)	Weight	Connection
Model	High	Low	High	Low	Capa (kW)	Insu	Pole	Rpm	Voltage	Usable	Required	approx.(kg)	port
GH1-N												51	
GH1-D	70	_	0.6	4_	0.75	_	4	1800	3 ph.	10	14	52	D=0/0
GH1-K	72	'	0.5	3.3	0.75	_	4	1500	380V	10	14	55	Rc3/8
GH1-L												65	

for single acting jack (S.G.A) and double acting jack (H)

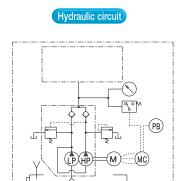
- GH2 pumps are equipped with pressure gauge (PGO100 x 1000).
- Hydraulic motor driven pump of which capacities more than 1.5kW are on request.

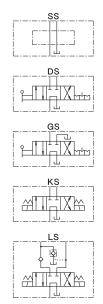


GH2-DS

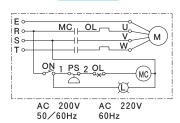


GH2-KS





Electric circuit



Option

- Stack valve
- Operation switch
- Foot switch, etc.

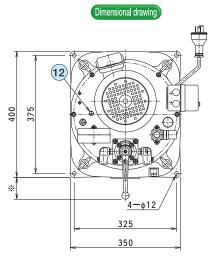
Model number G-type pump

DS

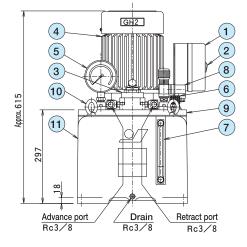
SS: With port block & pressure switch (In case of separate control valve)

Horse power

- DS: With manual control valve & pressure switch KS: With solenoid valve (KSV) & pressure switch
- (In case of high frequent use)
 LS: With solenoid valve (OSLV), pressure switch
 (In case of long hour use)



**Dimensional SS:0 KS:10 DS:80 LS:10 GS:80



Parts list

No.	Parts name	Q'ty	No.	Parts name	Q'ty
1	Magnet switch	1	6	Air vent plug	1
2	Sea-saw switch	1	O	(Oil supply port)	<u>'</u>
	Valve SS: Port block		7	Oil gauge	1
	DS: Manual control		8	Pressure switch	1
3	GS: Manual control	1	9	Plate	1
	KS: Solenoid valve (KSV)		10	Eye bolt	4
	LS: Solenoid valve (OSLV)		11	Oil tank	1
4	Motor	1	12	Safety valve	1
5	Pressure gauge	1			

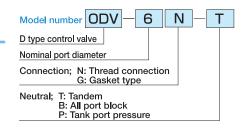
Items	Working pres	ssure (MPa)	Oil delivery	(l/min)		Motor	(60/5	OHz)		Oil	(Q)	Weight	Connection
Model	High	Low	High	Low	Capa (kW)	Insu	Pole	Rpm	Voltage	Usable	Required	approx.(kg)	port
GH2-SS												110	
GH2-DS												110	
GH2-GS	72	7	1.2	8 6.6	1.5	Е	4	1800	3 ph. 380V	18	27	110	Rc3/8
GH2-KS			1.0	0.0				1500	3607			115	
GH2-LS												120	

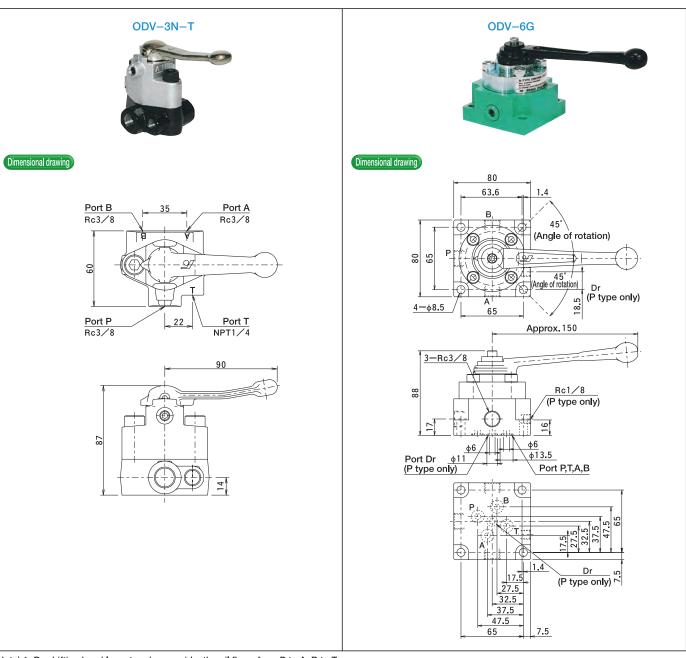
O.J. High Pressure Valve

Manual control valve

Features

- These directional valves control the oil flow by manual operation.
- Also the valves control moving direction such as jacks' start or stop etc.
- Due to rotary disc mechanism, high oil tight is superior to pressure holding.





- Note) 1. By shifting hand lever to advance side, the oil flows from P to A, B to T. Turning to retract side, the oil flows from P to B, A to T. While shifting hand lever, all ports connect to port T (Dr).
 - 2. On hydraulic circuit, when same ports consist on more than 2 ports, blind another unused plug.
 - Symbol P type has drainage in itself, connect directly to tank. Allowable back pressure of tank line for only P type is 72MPa.

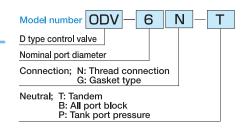
Model Items	Max. working pressure (MPa)	Rating flow (ℓ/min)	Max. oil flow (Q /min)	Allowable back pressure (MPa)	Weight approx. (kg)	Hydraulic symbol	Connection
ODV-3N-T	72	2	3	5	1	Neutral:	N: Thread connection
ODV-6G-(B)	72	8	16	2	2.6	B PITTING	G: gasket type

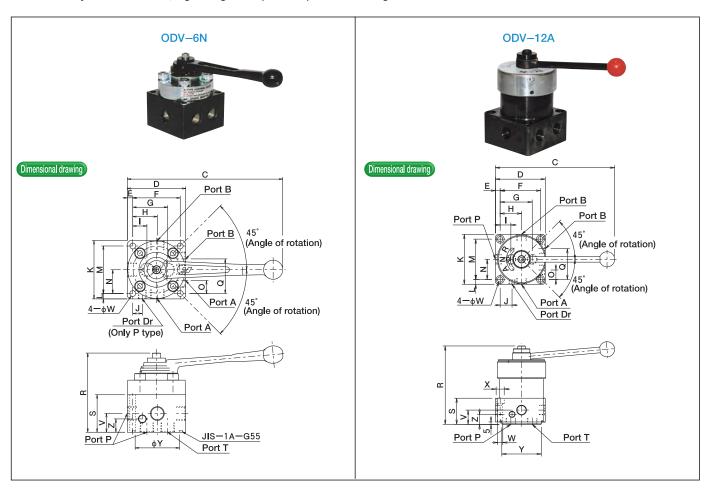
O.J. High Pressure Valve

Manual control valve

Features

- These directional valves control the oil flow by manual operation.
- Also the valves control moving direction such as jacks' start or stop etc.
- Due to rotary disc mechanism, high oil tight is superior to pressure holding.





Specifications

Model	Items Max. working pressur (MPa)	Rating flow	Max. oil flow (Q / min)	Allowable back pressure (MPa)	Weight approx. (kg)	Hydraulic symbol	Connection
ODV-6N-	T B	8	16		2.4	Neutral:	N: Thread connection (New type)
ODV-9N-	(T) 72	20	40		5.5	T PHILL MAN	A: Thread connection (All type for indoor
ODV-12		40	60	2	8	B P T T T	use) Usable items ODV-12,16,19
ODV-16	$\left(\frac{1}{2}\right) - \left(\frac{1}{2}\right)$	80	120		11		B: Thread connection (Al type for indoor
ODV-19A	-(B) 60	120	180		23	PHINIXM	use) Usable items ODV-12,16

Dimension chart

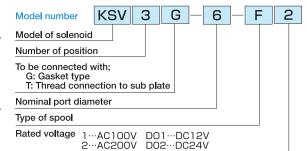
Ite	ems		Dimension (mm)																						
Model	$\sqrt{\ }$	С	D	Е	F	G	Н	- 1	J	K	L	М	N	0	Q	R	S	U	V	W	Х	Υ	Z	A.B.P.T	DR
ODV-6N		186	70	6.5	57	42	29.5	17	11.5	70	6.5	57	28.5	15.5	41.5	95	45	_	22.5	7	-	53.2	22.5	Rc3/8	Rc1/8
ODV-9N		193	85	8	69	60	42.5	25	15.5	85	8	69	34.5	17	52	109	53	_	25	9	_	68.2	16	Rc3/8	Rc1/4
ODV-12	A)	251	105	10	85	67.5	45	22.5	25	105	10	85	42.5	20	65	165	55	45	30	11	17	83,2	16	Rc1/2	Do 1 //
000-12	в	201	105	10	65	67.5	45	22.0	20	103	10	00	42.5	20	65	175	55	45	30	' '	' /	03.2	10	n01/2	NU 174
ODV-16	A) 3	2125	120	11.5	92	76	51	_	_	125	11.5	102	51	23.5	70 5	161	55	44	30	11	17.5	99		Rc3/4	
000-16	в/	312.5	120	11.5	92	/6	וכ			125	11.5	102	וכ	23.5	/6.5	180	55	44	30	11	17.5	99		HU3/4	
00/ 104		110 5	145	10 E	100	98	CE.		_	155	10 E	120	CE.	20	00	223	CE	EO	OE.	1.4	10	1100	_	Do 1	
ODV-19A	\ 4	+12.5	145	12.5	120	98	65	_	_	155	12.5	130	65	32	98	230	65	52	35	14	19	118.2	_	Rc1	_

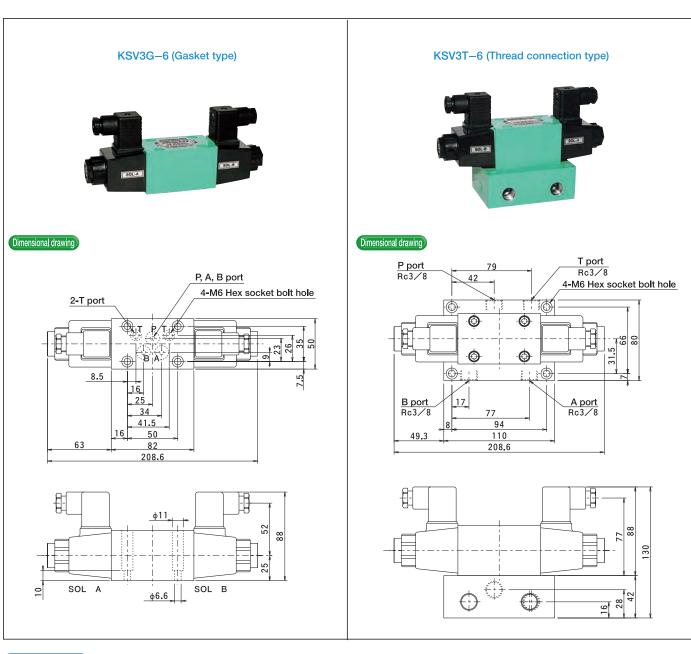
O.J. High Pressure Valve

High pressure electric solenoid valve

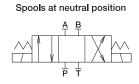
Application

- This valve operates solenoid by electric signal, and change oil flow direction.
- Also the valves control moving direction such as jacks' start or stop etc.





ltems Model	Max. working pressure (MPa)	Rating flow (Q / min)	Max. oil flow (Q /min)	Allowable back pressure (MPa)	Allowable changeover time (time /min)	Weight approx.(kg)
KSV3G-6 (B, H, E, P, F)(2) KSV3T-6 (B, H, E, P, F)(2)	70	8	10	7	60	2.6 5.5
KSV3G-6S (B, H, E, P, F)	72	10	12	1	20	4.5
KSV3G-9T(1)		12	30		20	11



Model	В	Е	F	Н	Р
Symbol of spool					

gauge

- Pressure 1 PGO type is glycerin-filled and little difference against vibration & pulsation so that reading indication is easy.
 - In case of special scale (kN, Pa, P.S.I) or high precision (1 class, 0.6 class), please specify when ordering.

PG (0) -|100|×|1000| Model number Pressure gauge Glycerin included O.D. of gauge (mm) Full scale (MPa×10)

Features

- Pressure gauges are defined as MPa indication.
- In case kN scale to gauge adapter is calibrated, cylinder bore and cylinder effective area must be specified. Only this cylinder can be used to the pressure gauge.
- Contact us when ordering the gauge if load scale is required.



Specifications

Ite	Items Max. working pressure Max. scale 1 scale Precision Dimension chart (mm)								
Model	(MPa)	(MPa)	(MPa)	(±FS)	Α	В	С	φD	Е
PGO-63×1000	72	100	5	1.6	G1/4B	32	90	68	14
PG0-75×1000	72	100	5	1	G3/8 JIS	44	122	81	14
PG0-100×100	0 72	100	2	1	G1/2B JIS	48	144	107	22
PG0-100×120	0 100	120	2	1	G1/2B JIS	50	141	101	22

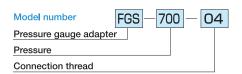
Gauge adapter

Application

Use gauge adapter when setting pressure gauge on the way of circuit.



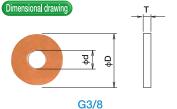
G1/4、G1/2 R3/8 FGS-700AD TWAD type



Specifications

	Items	Max. working pressure
Model		(MPa)
FGS-700-04	G1/4	72
FGS-700-06	G3/8	/2
FGS-700-08	G1/2	100
FGS-700AD-04	G1/4	72
FGS-700AD-08	G1/2	100

Copper packing for attached pressure gauge



Model number CPG 0.5 Copper packing for pressure gauge Nominal port diameter 04:G1/4, 06:G3/8,08:G1/2 0.5:T=0.5, 0.3:T=0.3 set:T=0.3×2, T=0.5×2

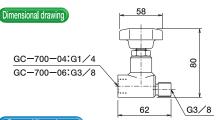
Gauge cock



GC-700-06

Model number	00	700	U
Gauge cock			
Max. working pressure			
Port diameter 04:G1/	/4、06:0	33/8	
Dimensional drawing	-	58	

GC = 700 = 04



Specifications

	Max. working pressure	
Model		(MPa)
GC-700-04	G1/4	72
GC-700-06	G3/8	/2

Model	Items	φD	φ d	7	-
CPG-04-*	G1/4	10	6	0.3	0.5
CPG-06-*	G3/8	13	6	0.3	0.5
CPG-08-*	G1/2	17	6	0.3	0.5

Pressure switch





Dimensional drawing Two face width 19 G3/8 φ5

KPS-800

Specifications

Model Items	Set pressure range (MPa)	Differential (MPa)	Repeatability (MPa)	Contact	Contact capacity, Resistance load (A) AC125V AC250V		Weight approx.(kg)	Hydraulic symbol
KPS-210	3~21	1~3	±0.5	1a, 1b	10.1	10.1	0.4	2(NC) 3(NO)
KPS-800	10~80	2~3	±1	1a,1b	10.1	10.1	0.4	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
KPS-800W	10~80	4~6	±1	1a,1b	10.1	10.1	0.4	1(COM)

Note) 1. KPS-800W is used for wide range of differential.

HS-2A

^{2.} Dimensions are the same each items.



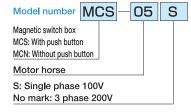
(contact 1a, 1b) (Foot switch turns on electricity during stepping) (for advance or retract shift switch)

HS 1A Operational switch



(contact 2A, 2b)

Magnetic switch box





Items Model	Pump	Thermal relay Center related volume (A)
MCS-05S MCN-05S	GH1/2S	9.0
MCS-05 MCN-05	GH1/2	2.5
MCS-1 MCN-1	GH1	3.6
MCS-2 MCN-2	GH2	6.6
MCS-3 MCN-3	GH3	9.3
MCS-5 MCN-5	GH5	15.0

Electric plug socket (EPS)



125V、15A (for GH1/2S) With Code 3m

Model number





EPS

250V,20A (for GH1/2~5)

B-type Couplers

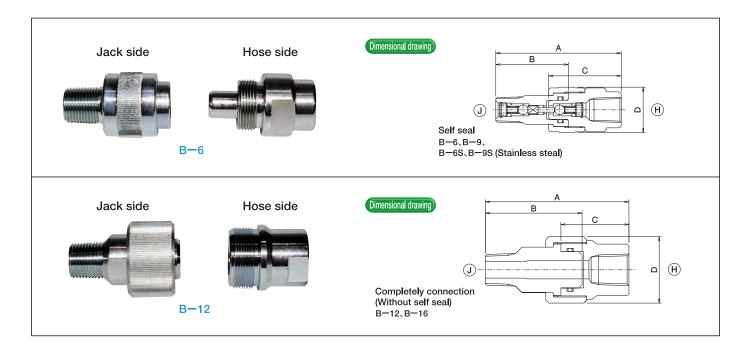
Features

- B-type couplers are hand self-sealing types.
- Don't use tools when detachment.

Model number B-type Nominal port diameter (mm) Jack side (J), Hose side (H)

How to operate

- Connection ... Push male coupler for hose side into female coupler for jack side. And tighten union nut until its end.
- Detachment ... After releasing union nut by hand completely, detach male couplings and female couplings.



Specifications

Items	Max. working pressure	J	lack side (J)	Н	ose side (H)	Remarks
Model	(MPa)	Model	Connection thread	Model	Connection thread	nemarks
D 6	-6 72 B-6J B-6JG		R3/8 male thread	B-6H Rc3/8 female thread		T, JN, LJA type
B-6			NPT3/8 male thread	NPT3/8 male thread B-6H Rc3/8 female thr		E, EC, EL, EF type
B-6S	72	B-6SJ	R3/8 male thread	B-6SH	Rc3/8 female thread	Use of stainless, proof rust
B-9	72	B-9J	R1/2 male thread	B-9H	Rc3/8 female thread	
B-9S	72	B-9SJ	R1/2 male thread	B-9SH	Rc3/8 female thread	Use of stainless, proof rust
B-12	72	B-12J	R1/2 male thread	B-12H	Rc1/2 female thread	
B-16	72	B-16J	R3/4 male thread	B-16H	Rc3/4 female thread	

Note) Available for combination B6-JG & B-6H.

	Items		Dimensio	n (mm)		Opposite si	de for tilting	O-ring, B-ring	Weight ap	prox. (kg)
Model		Α	В	С	ם	Jack side	Hose side		Jack side	Hose side
B-6	JG	83	59	48	30	15		No.10 NBR PTFE	0.12	0.12
B-6(S)	83	59	48	30	15	24	No.10 NBR PTFE	0.12	0.12
B-9.B-	-9(S)	86	64	46	37	21	26	P16 NBR PTFE	0.34	0.22
B-12		95	67	45	44	27	27	P24 NBR PTFE	0.46	0.34
B-16		88	71.2	36	45	26	38	P22 NBR(HS90°) PTFE	0.55	0.52

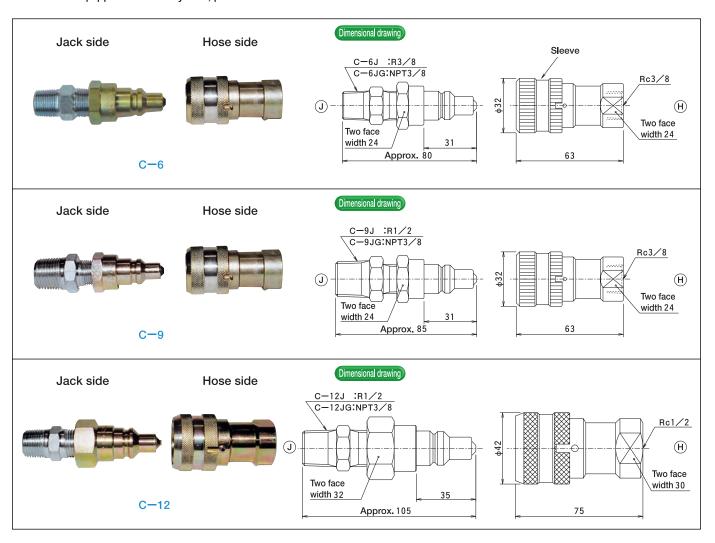
C-type Coupling (Quick coupler with lock)

Max. working pressure is 72MPa.

As detachment is one-touch way, available for a various application easily.

Features

- Detachment is one-touch way.
- When detaching, no oil leakage.
- In order to equipped with lock system, prevent from detachment in use.



Specifications

Items	Max, working pressure	Jac	k side(J)	Hose	e side (H)	Jack applicable	Pump applicable	
Model	(MPa)	Model	Model Connection thread Model Connection thread		заск арріісавіе	гипр аррисаые		
C-6	72	C-6J	R3/8	C-6H	Rc3/8			
U-6	/2	C-6JG	NPT3/8	C-6H	HU3/6		All items for	
C-9	70	C-9J	R1/2	6 011	Rc3/8	All items for	hand pumps	
U-9	72	C-9JG	NPT3/8	C-9H	HC3/8	O.J. Power Jack	All items for	
0 10	70	C-12J	R1/2	0 1011	Rc1/2		electric pumps	
C-12	72	C-12JG	NPT3/8	C-12H	HC1/2			

Note) C-6 is combined with one set between C-6J for jack and C-6H for hose. (As well C-9, C-12)

How to operate

- How to operate
- Pulling sleeve of coupler for hose and push it into coupler of jack side.
- (2) After pushing sleeve returns when let go hand to connect both couplings.
- (3) Operate lock of coupler by lock system.

- How to detach
- (1) Release lock.
- (2) Detach couplers with pulling sleeves.
- Note) Do not apply pressure to each coupler alone.
 - When detaching couplers, be sure to operate after removing hydraulic pressure.

Model number

Nominal port diameter (mm)

Jack side (J), Hose side (H)

C-type

6

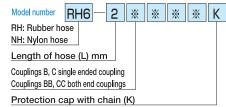
High pressure rubber hose

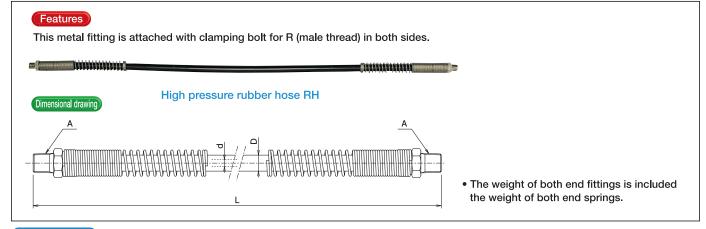
Use fluid: General mineral oil

Reinforcing layer: RH6 \dots 2 wire blade, RH-9 \dots 4 wire spiral, RH-9 \dots 4 wire spiral,

RH12 ... 4 wire spiral + 1 wire blade

These hoses are very strong and superior durability.





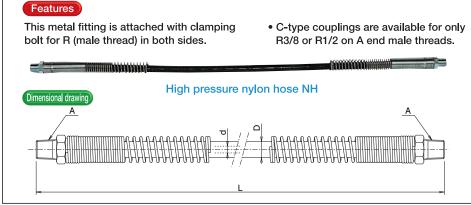
Specifications

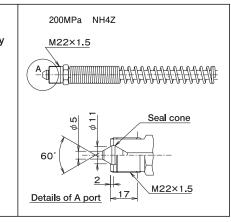
Item	Max. working pressure	Max. oil flow	Connecting		Dimensio	on (mm)		Weight ap	prox.(kg)
Model	(MPa)	(l/min)	thread	Min. bend radius	Inside diameter ϕ d	Outside diameter ϕ $lacksquare$	Α	Hose (kg/m)	Metal fitting
RH6	72	8	B-6H	90	6.3	16.7	R3/8	0.45	0.6
RH9		20	B-9H	140	9.5	20.6	R3/8	0.65	0.7
RH12	100	40	%B−12H	180	12.7	27.8	R1/2	1.36	0.8

Length of hose

Model of hose		Star	ndard dimensions (m)	Special order feasible range (m)
Rubber hose	RH6~12	L	1 2 3 4 5 10	0.3~20

High pressure nylon hose Use fluid: General mineral oil, phosphate acid ester system oil





Specifications

Items	Max. working pressure	Max. oil flow	Connecting		Dimensio		Weight approx.(kg)			
Model	(MPa)	(l/min)	thread	Min. bend radius	Inside diameter ϕ d	Outside diameter ϕ $lacksquare$	Α	Hose (kg/m)	Metal fitting	
NH5	100	8	%B−6H	60	6.3	13.0	R3/8	0.31	0.5	
NH8		20	B-9H	85	8.2	14.1	R3/8	0.32	0.6	
NH11	72	40	B-12H	140	12.8	20.4	R1/2	0.54	1.2	
NH15		80	B-16H	225	16.3	25	R3/4	1.05	1.6	

Length of hose

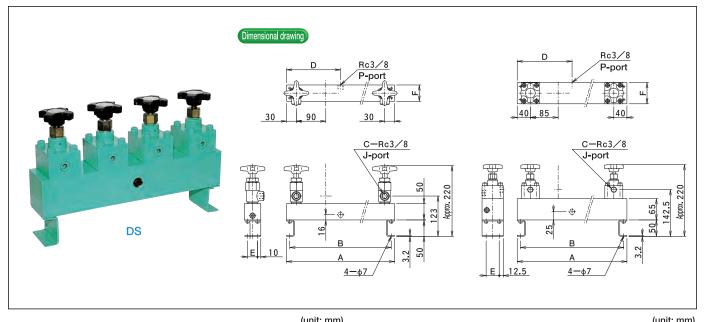
Model of hose		Star	ndard dimensions (m)	Special order feasible range (m)
Nylon hose	NH5~15	L	1 2 3 4 5 10	0.3~20

Manifold

Features

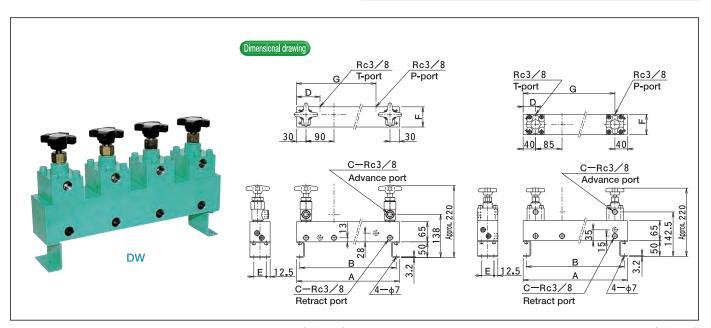
• Designed to operate multi-unit jacks or hydraulic tools acting individually or same time with only one pump. Available for both single acting (DS) and double acting manifold (DW).

Model number Manifold (DS: Single, DW: Double) Nominal port diameter φ6, φ9, φ12 Number of jack connected V0: Without stop valve, V1: With OSV-6A, V2: With OSV-6B, V3: With OSV-6G, V4: With OSV-9A, V5: With OSV-12A



						unit. mini
Dimension Model	Α	В	С	D	Е	F
DS6-2-V1	150	130	2	75	30	50
DS6-3-V1	240	220	3	75	30	50
DS6-4-V1	330	310	4	165	30	50
DS6-5-V1	420	400	5	165	30	50

					((unit: mm)
Dimension Model	Α	В	С	D	ш	F
DS6-2-V3	165	145	2	82.5	40	65
DS6-3-V3	250	230	3	125	40	65
DS6-4-V3	335	315	4	167.5	40	65
DS6-5-V3	420	400	5	210	40	65
DS6-6-V3	505	485	6	252.5	40	65



						(u	nit: mm)
Dimension Model	Α	В	C	D	Е	F	G
DW6-2-V1	150	130	2	55	40	65	95
DW6-3-V1	240	220	3	75	40	65	165
DW6-4-V1	330	310	4	75	40	65	255
DW6-5-V1	420	400	5	75	40	65	345

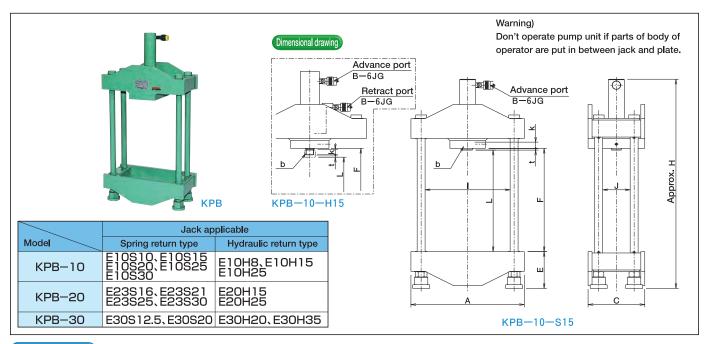
						(u	nit: mm)
Dimension Model	Α	В	С	D	Е	F	G
DW6-2-V3	165	145	2	40	40	65	125
DW6-3-V3	250	230	3	40	40	65	210
DW6-4-V3	335	315	4	125	40	65	210
DW6-5-V3	420	400	5	125	40	65	295
DW6-6-V3	505	485	6	210	40	65	295

Shop Press

Model number KPA — 10 — S 15 KPA: Table type KPB: Frame type Capacity (ton) Spring return (S), Hydraulic return (H) Stroke (cm)

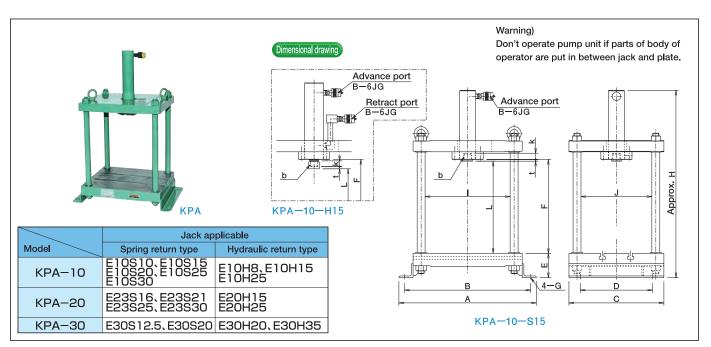
Features

Available for wide varieties of such works as pressing-in, correcting, straightening and caulking



Specifications

Items	Capacity	۸	_	_	_	- 11			L	_	b	ŀ	<	1	t	Weight ap	prox.(kg)
Model	kN(tf)	A	٦	_				J	S type	Htype	Stype Htype	S type	Htype	S type	Htype	S type	H type
KPB-10	100(10)	400	200	130	364	740	300	97	358	338	M27×2	22	20	6	8	47	50
KPB-20	200(20)	475	270	186	430	900	350	134	422	397	M40×2 M36×2	25	23	8	10	110	110
KPB-30	300(30)	535	300	219	496	1070	400	138	486	486	M36×2	25	28	10	10	135	140



Items	Capacity	1 A	R	_	ח	F	_	Ц	1		l	-	ŀ)	ŀ	<	1	t	Weight
Model	kN(tf)	_ ^	ם	C	ט		'	- ' '	'	U	S type	Htype	Stype	Htype	S type	H type	S type	H type	approx.(kg)
KPA-10	100(10)	485	445	335	255	86	331	680	300	250	325	298	M27	7×2	22	20	6	8	110
KPA-20	200(20)	555	515	380	300	95	383	750	350	275	375	345	M40×2	M36×2	25	23	8	10	190
KPA-30	300(30)	625	585	425	345	105	405	745	400	300	395	395	МЗ	5×2	25	28	10	10	290

Gear Puller

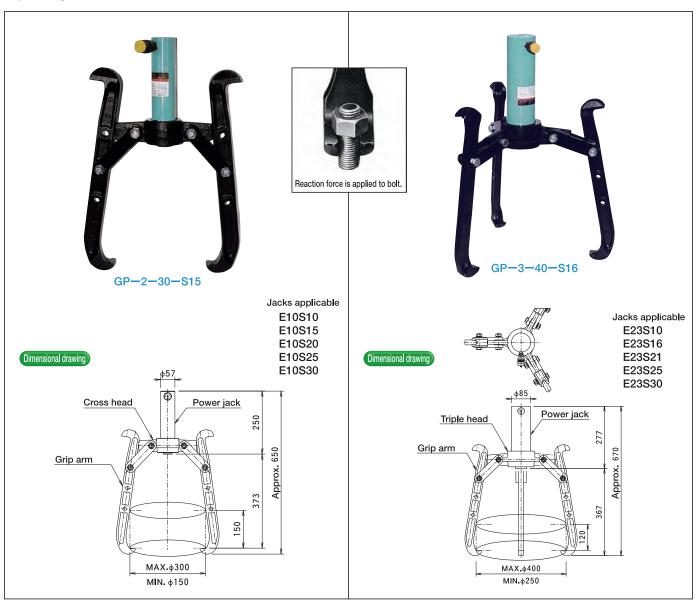
Model number GP 2 30 S15 Gear puller Number of claws Max. opened diameter (mm) Stroke of jack (cm) S15:15 S21:21

Application

Use in pulling work such as pulley, gear, couplings, etc. Available both for 2 and 3 jaw design

Features

- There are jaws at both sides of grip arms. In one side, designed for inserting jaws into work directly. In other side, designed for pulling up work by means of bolts.
- · Available for inserting attachment at rod-end of jacks
- Saddle is for screw-in type.



Specifications

оростоаното)			
Items	Model Unit	GP-2-30-*	GP-3-40-%
Pulling capacity	kN(tf)	100(10)	200 (20)
Nos. of jaw	_	2	3
Stroke of jack	mm	100 (E10S10), 150 (E10S15), 200 (E10S20), 250 (E10S25), 300 (E10S30)	100 (E23S10), 160 (E23S16), 210 (E23S21), 250 (E23S25), 300 (E23S30)
Max. spreading Dia. of grip-arm	mm	300	400
Min. spreading Dia. of grip-arm	mm	150	250
Thickness of pulley at max. spreading	mm	120	100
Thread on rod end (female screw)		M27×2	M40×2
Weight approx.	kg	16	28
Pumps applicable		TWA-0.7 or NEX-2 or GH-1/2	TWA-0.7~1.3 or NEX-2 or GH-1/2

Note) Arrange some support not to fall works and puller after removing pulley.

Pipe Bender

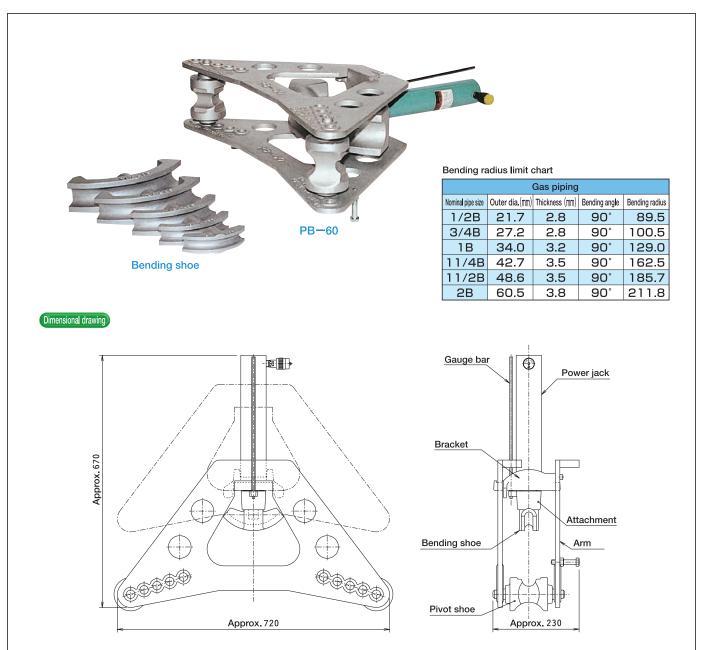
Model number	PB —	60
Pipe bender		
Max. working diameter		

Application

Available for bending work for gas pipe from 1/2B to 2B

Features

- Available for taking the pipe in and out easily as upper frame is movable backward
- Fine bending with cold work
- Bending with little deformation
- As light weight & durable structure, frames & bending shoes are made by special aluminum.
- As attached frame with gauge bar (scale indicator), easy bending angle is obtained by adjusting stroke of jack.
- Direction to position for pin and angle of designated bending shoes, pivot shoes are marked on cast according to steel piping size.



Items Model	Max. dia. of pipe	Jack	Pumps applicable	Attachment bending shoes	Weight approx. (kg)
PB-60	φ60.5	E15S25	TWA-0.7 or NEX-2 or GH1/2	φ21.7、φ27.2 φ34、 φ42.7 φ48.6、φ60.5 for each 1 pc.	26

TRA type Hydraulic Torque Wrench

Torque wrench

Application

Available for tightening and loosening bolt less than M20

Features

- Light weight and easy to operate with broad range of use
- Strong spring is built in torque wrench with connection of one piece of hose for fast return.
- Due to Ratchet teeth, strong and exact turning is secured.
- Reaction fitting becomes structure of spline mechanism which facilitates to set attachments.
- Remote control by pendant switch/pendant switch enables easy maneuvering at the job site.

- Model number TRA 10 A

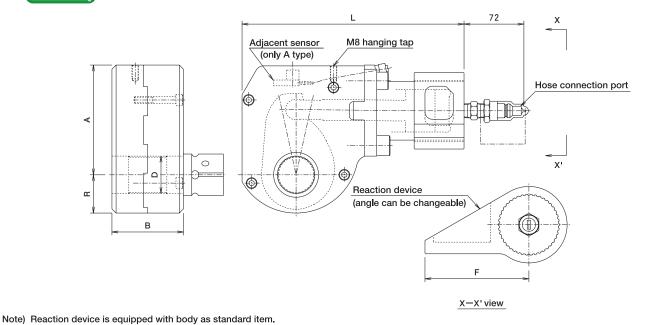
 Torque wrench
 Capacity
 A: With sensor (automatic reciprocating motion)
 B: Without sensor
- Automatic reciprocating operation (Model; TRA and GH/KTA combination) is available.
- ... Automatic operation up to set valve of torque is possible during pushing switch on.
- With digital torque indication & set pressure indicator, recorders
- · Also available hand pumps
- · Available commercial sockets



TRA-10B

- Choose torque wrench 20 to 30% higher than torque actually required.
- Hydraulic hose is required 1 piece per 1 pump.
- This hydraulic pumps can be connected with pumps in use or other pumps.

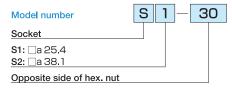
Dimensional drawing

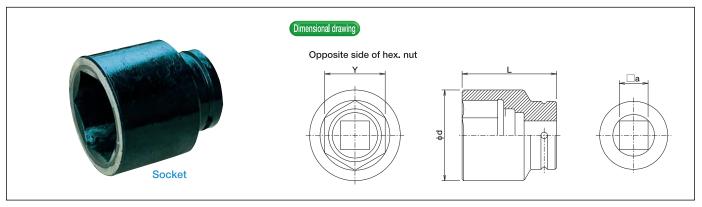


Items Model	Sensor	Torque (kN·m)	Supply pressure (MPa)	Weight approx. (kg)	А	В	D	L	R	F	Reaction device	Usable shaft for hex bolt & nut	Usable shaft for hex socket bolt
TRA-05A TRA-05B	O ×	5	72	8	110	70	φ36 spline	232	42	100	R57	S51·S53	C05-19·C05-22·C05-24 C05-27·C05-32
TRA-10A TRA-10B	O ×	10	72	10.5	131	86	φ45 spline	267	46	125	R70	S101	C10-27·C10-32 C10-36

TRA type Attachment for Hydraulic Torque Wrench

Socket (for tightening hex. nut)





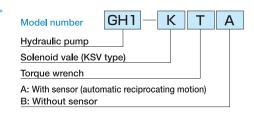
Specifications

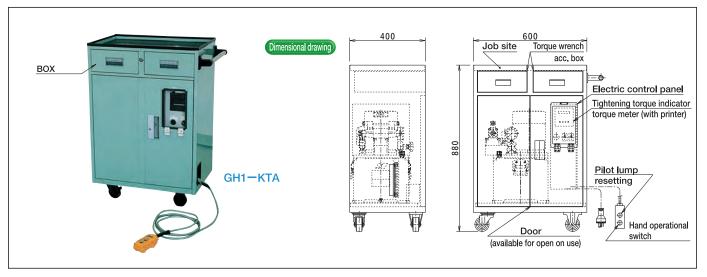
					Si	_							S2	!—				
Soc	ket mo	del	30	32	36	41	46	50	41	46	50	55	60	65	70	75	80	85
Dia. o	f bolt		M20	M22	M24	M27	M30	M33	M27	M30	M33	M36	M39	M42	M45	M48	M52	M56
Applic	Applicable shaft S51							\$53 \$101										
Opposite side	of hex. nut (Y) mm	30	32	36	41	46	50	41 46 50 55 60 65 70 75 80							80	85	
ons	а	mm			25	5.4			38.1									
Dimensions	d	mm	49	52	56	63	69	73	68	74	79	86	92	97	103	108	120	127
Ë	L	mm	62	62	62	68	72	75	80	80	84	90	90	95	100	105	125	130
Allowab	wable torque (N·m) 1320 1650 1780 1780					1780	1780	3750	5030	5670	7060	8450	8990	10000	10000	10000	10000	

Hydraulic Pump for torque wrench

Features

- To pack torque wrench body, react fitting etc. into box of pump unit is convenient to move. (only KTA type)
- Also available upper space of pump unit as work bench (only KTA type)
- Easy to pendant switch operation at job site





Items	Oil deliver	y (ml/min)	Working pro	essure MPa	Oil	(0)	Weight		Moto	(60/5	OHz)		Torque Wrench
Model	High	Low	High	Low	Usable	Required	approx.(kg)	Capa (kW)	Insu	Pole	Rpm	Voltage	applicable
GH1/2-KTA	0.35	2.4	70	7	E		80	0.4	_	4	1800	3 ph.	TRA-05A-10A
GH1/2-KTB	/0.29	/2.0	72	'	5	8	45	0.4	E	4	/1500	380V	TRA-05B·10B
GH1-KTA	0.6	4.0	70	7	10	1.4	90	0.75		4	1800	3 ph.	TRA-05A·10A
GH1-KTB	/0.5	/3.3	72	'	10	14	60	0.75	E	4	/1500	380V	TRA-05B·10B

Z type 200MPa Low Profile Jack

G (Gravity return) type

Features

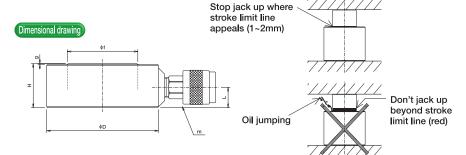
- Outer force is required when piston rod returns.
- · Light-weight, compact type used special steel to each parts
- · Applicable for propeller setting
- · Take care that piston has no stopper.



Z100G1

75 Model number 200MPa Low profile Capacity (ton) Gravity return Stroke (cm)

• Piston rod may fall down when it turns up-side down.



Specifications

	Model Jnit	Z75G1	Z100G1	Z150G1	Z200G1
Capacity	kN(tf)	750 (75)	1000(100)	1500(150)	2000 (200)
Stroke	mm	10	10	10	10
Closed height (H)	mm	50	50	55	60
Cyl. outer dia. (D)	mm	112	127	160	185
Cyl. bore dia. (d)	mm	70	80	100	115
Rod dia. (f)	mm	70	80	100	115
Cyl. effective area	cm ²	38.48	50.27	78.54	103.87
Oil capacity	mℓ	39	51	79	104
Weight approx.	kg	4	5	8	12
	mm	1	1	1	1
Port size (m)	_		M22	× 1.5	
Height to coupler (L)	mm	23	23	24	28
Pumps applicable			TWAZ	2-0.7	
Included coupler			BZ-	-4J	
Required outer force	kN	0.4	0.5	0.8	1.05

O.J. Power®

Propeller Setting Jack

• This equipment is applied for both press-in and extraction of propeller to and from shaft. Following sketch is shown to press in propeller shaft which hydraulic jacks are set. According to propeller size or its setting way, arrangement of jacks can be changed. Also piping arrangement can be made as kind of vessels.

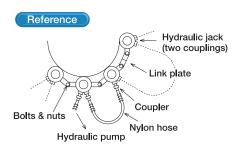
Model number Propeller setting jack Capacity (ton) Spring return (S), Gravity return (G) Stroke (cm) Number of jack



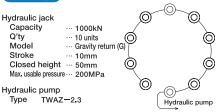


.... 2000kN

60mm



Piping



Piping Series piping

VZ2-GS Piping Series pipina Parallel piping with manifolds

Hydraulic pump

Closed height

Max. usable pressure

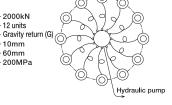
Hydraulic jack

Capacity

Q ty

Model

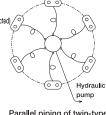
Stroke



Parallel piping of single-acting jacks with manifolds

Hydraulic iack 2000kN (1000T2 jacks connected) Q'ty Model Spring return (S) Stroke Closed height Max. usable pressure Hydraulic pump

Parallel piping with manifolds



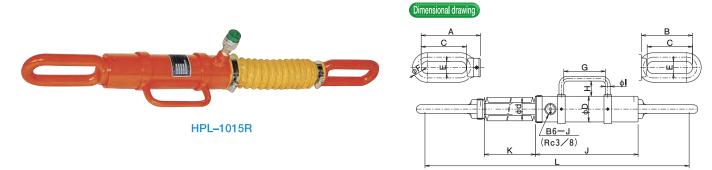
Parallel piping of twin-type

Hydraulic Pulling Jack

Model number HPL — 10 15 R Hydraulic pulling jack Capacity (ton) Stroke (cm) Separate type

Features

- As attached clevis (hook) to both sides of jack, handling is easy.
- Hydraulic pulling jacks are used to pull hull blocks.



Specifications

Items	Capacity	Stroke	Max. length (L)	Pumps	Weight						Dimer	nsions					
Model	kN(tf)	(mm)	(mm)	applicable	approx.(kg)	Α	В	C	П	d	Е	F	G	Н	- 1	J	K
HPL-1015R	100(10)	150	749	TWA-0.7	10	157	135	120	68	30	32	23	110	approx. 40	φ12.7	272	MAX 185 MIN 35
HPL-2015R	200 (20)	150	795	TWA-0.7	24	170	140	120	105	50	35	30	110	approx. 40	φ12.7	300	MAX 185 MIN 35
HPL-3015R	300 (30)	150	875	TWA-0.7	31	195	195	150	121	60	56	32	110	approx. 40	φ12.7	300	MAX 185 MIN 35

Dual Lock Jack (Production on order)

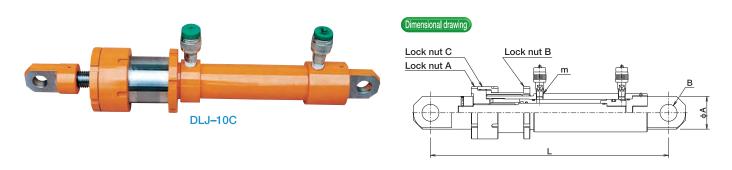


Application

After pulling up or pushing out the structure, this jack can fix mechanically the structure at the required position.

Features

- Retaining the piston rod is available mechanically at the optional stroke position.
- There's no effect at an adjusted position as there is no oil leakage.



Items	Capacity	Pulling force	Stroke	Working pressure	Required oil	Weight		Dimensions		Port thread
Model	kN(tf)	kN(tf)	(mm)	(MPa)	(mℓ)	approx. (kg)	L	Α	В	m
DLJ-5C	50(5)	25 (2.5)	150	40	190	9.5	445	φ45	2-\phi20	
DLJ-5F	50(5)	25(2.5)	150	40	5	12.5	430	φ126		
DLJ-10C	100(10)	50(5)	150	51	300	17	510	φ60	2-ø30	Rc3/8
DLJ-10F	100(10)	50(5)	150	51	300	22	470	φ150	_	
DLJ-15C	150(15)	75 (7.5)	150	48	470	25	560	φ77	2-ø40	

Derailment Restoration Jack

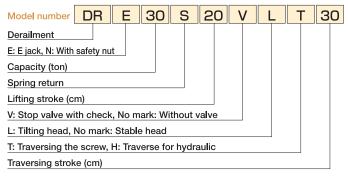
Features

- The jacks are used when happening derailment for vehicles and trains.
- The jacks advance jack-up, traversing and restoring vehicles quickly as well as exactly.

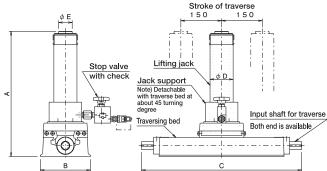
Hydraulic jack with operational traverse (DRE type)

Components • Jack-up and down • Traversing bed

 Hydraulic pump for lifting (Electric: NEX-2MGS, Manual: TWA-0.9 or TWA-1.3)



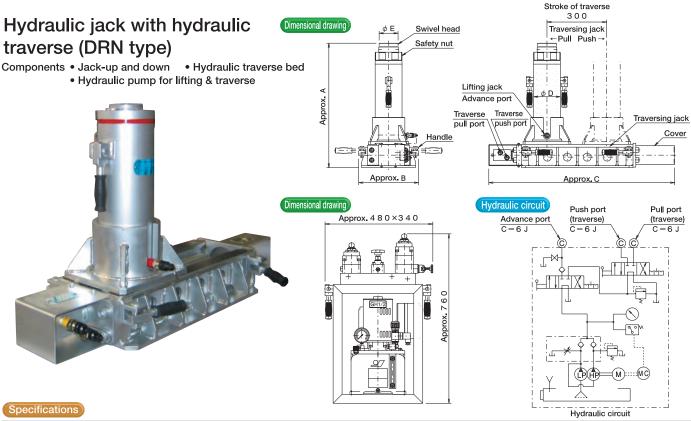




Specifications

Items	Jack capacity	Lifting stroke	Traversing stroke			Dimens	ions		Weight		Traversing
Model	kN(tf)	(mm)	(mm)	Closed height	Width B	Length C	O.D. of cylinder	Head diameter	approx.(kg)	Lifting jack	bed
DRE23S21	230(23)	210	300	461	185	590	85	50	45	E23S21	TB-2530
DRE30S20	300(30)	200	300	465	200	625	102	50	60	E30S20	TB-3530
DRE50S16	500(50)	160	300	440	210	653	125	70	80	E50S16	TB-5030

Dimensional drawing



Items	Jack capacity	Lifting stroke	Traversing stroke	Tilting degree			Dimens	sions		Weight
Model	kN(tf)	(mm)	(mm)	of head	Closed height	Width B	Length C	O.D. of cylinder D	Head diameter E	approx.(kg)
DRN35S20	350(35)	200	300	3°	580	арргох. 300	арргох. 950	135	95	113
DRN50S20	500(50)	200	300	3°	600	арргох. 350	арргох. 950	136	110	150

Items	Max. working pressure	Oil delivery	Mo	otor	Oil vo	olume	Weight
Model	(MPa)	(Ø/min)	Voltage (V)	Capacity (kW)	Usable oil (②)	Required oil	approx.(kg)
GH1/2S-DRH	40	0.35/0.29	Single phase 100V	0.4	5	8	68

Lifting Jack

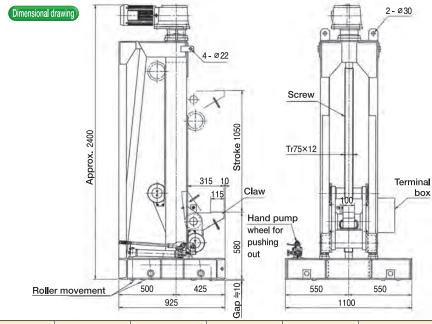
LG - 7 Model number Lifting jack (LG type, LTG type) Capacity (ton)

Lifting Jack is used for lift of body in repairing or maintenance of railcar. Lot of experience for sale to various customers

Features

- Using one set consisting of four lifting jacks for lifting car body
- By systematic combination, many vehicles to lift at the same time, please consult with us.
- According to the weight of car body choose models available.





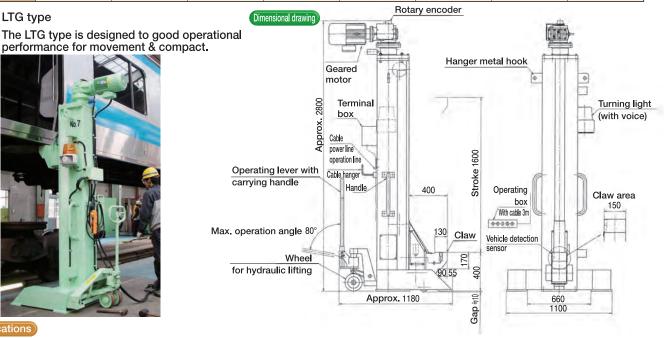
Specifications

LTG type

						O 1		
Items Model	Capacity KN(tf)	Max. height A (mm)	Claw min. height B		Lifting speed approx. (mm/min)		Base dimension DXE (mm)	Weight approx.(kg)
LG-7	70(7)	2200	750	1000	300	2.2	900×900	900
LG-10	100(10)	2800	450	1350	360	3.7	1165×1000	1300
LG-15	150(15)	3150	600	1700	300	5.5	1300×1150	1600
LG-20	200(20)	3900	900	2100	300	5.5	1500×1600	2500







Items Model	Capacity kN(tf)	Max. height A (mm)	Claw min. height B (mm)	Stroke C (mm)	Lifting speed approx. (mm/min)		Base dimension DXE (mm)	Weight approx.(kg)
LTG-15	150(15)	3200	500	2000	300	5.5	1275×1270	1600
LTG-20	200(20)	3250	700	1950	215	5.5	1300×1270	1800

Journal Jack

Journal Jacks are available as screw jacks having outstanding feature of overall stability and durability.



Features

 Journal jacks with forging gear apply a great forces and good engagement.

Model number
Journal jack
Capacity (ton)
Stroke (cm)

25 13

 Ratchet handle is designed for engagement both wheel and plunger, which are called "Wedge principle". Journal Jacks have also Good durability & stability.

Application

- For jack-up, jack-down (lifting up and down for heavy load)
- For positioning adjusting and support heavy load, and structures
- For bridge works For shipbuilding works or repair
- For construction or building works For support of heavy load

Journal Jack with traversing bed

All kinds of Journal Jacks except for JJ-100 ton are designed for inserting for traversing bed . That means Journal Jacks can use together with traversing bed. Length of traverse is available for 300mm & 450mm. Usable traversing bed (option) in each model are as below spec list. When placing order, contact to us. See page 68 on use of traversing beds.

- * Traversing bed is required when lateral travel of loaded jack is needed.
- * Usable grease: Daphne Eponex Grease EP No.1 or equivalent

Journal Jack with traversing bed



1000kN Journal Jack

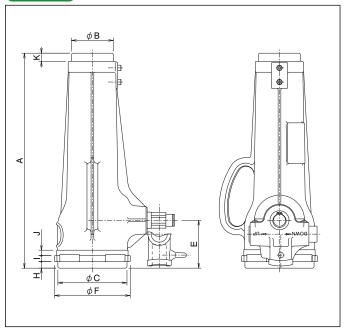
This jack is worm gear jack type.



		Model			Low lift				I	Medium lif	t		High lift		
Items		Unit	JJ-1513	JJ-2513	JJ-3513	JJ-5013	JJ-10011	JJ-1015	JJ-2525	JJ-3020	JJ-3525	JJ-5025	JJ-2533	JJ-3535	JJ-5035
Capacity		kN(tf)	150(15)	250(25)	350(35)	500(50)	1000(100)	100(10)	250(25)	300(30)	350(35)	500(50)	250(25)	350(35)	500(50)
Stroke		mm	125	125	130	130	105	150	250	200	250	250	330	350	350
Closed he	ight (A)	mm	255	255	280	290	310	280	395	350	410	445	485	535	555
Head diame	eter (φB)	mm	63	77	87	105	127	65	77	95	87	105	77	87	105
Basic diam	$eter(\phi C)$	mm	113	127	147	166	235	108	127	148	147	166	127	147	166
Weight ap	prox.	kg	12	16	24	31	75	12	21	26	32	42	25	37	47
Operating	torque	N∙m	420	700	1000	1400	1000	250	700	850	1000	1400	700	1000	1400
Handle ba	r		φ25×600L	φ25×700L	φ32×700L	φ32×800L	φ32×1500L	φ25×600L	φ25×700L	φ25×700L	φ32×700L	φ32×800L	φ25×700L	φ32×700L	φ32×800L
	Items		TB-1530	TB-2530	TB-3530	TB-5030		TB-1030		TB-3530	TB-3530	TB-5030	TB-2530	TB-3530	TB-5030
Traversing bed	Romo		1550	TB-2545	TB-3545	TB-5045	_	1030		TB-3545	TB-3545	TB-5045	TB-2545	TB-3545	TB-5045
(option)	Length of		300	300	300	300		300	300	300	300	300	300	300	300
traverse	traverse	mm	300	450	450	450	_	300	450	450	450	450	450	450	450

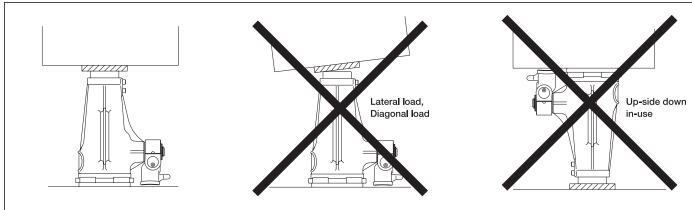
Journal Jack

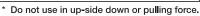
Dimensional drawing

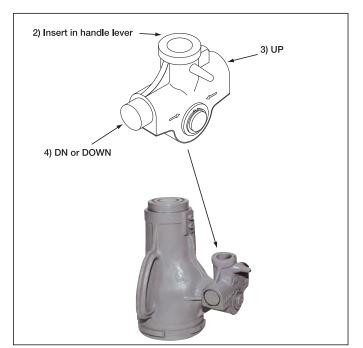


Dir	mension chart					(Unit: mm)
	Model	Е	F	Н	I	J	K
	JJ-1513	77	127	9	10	10	15
≝	JJ-2513	88	139	12	11	10	15
Low	JJ-3513	103	161	12	12	15	18
	JJ-5013	106.5	183	14	15	16	18
	JJ-1015	75.7	120	8	11	10	15
≝	JJ-2525	88	139	12	11	10	15
Medium	JJ-3020	99	161	12	12	10	15
Mec	JJ-3525	103	161	12	12	15	18
	JJ-5025	106.5	183	14	15	16	18
≝	JJ-2533	88	139	12	11	10	15
High	JJ-3535	103	161	12	12	15	18
Ī	JJ-5035	106.5	183	14	15	16	18

How to use





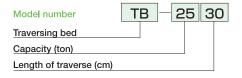


How to operate

- 1) Apply loads vertically and overall in the center of gravity of load.
- Make sure to insert the handle lever into the bottom of ratchet handle. Incomplete insertion of handle lever leads to slipping off during operation.
- Before using the jack for lifting, push the liner of the ratchet handle to "UP" position and operate the handle lever up and down.
- 4) Before using the jack for lowering, push the liner of the ratchet handle to "DOWN" or "DN" position and operate (carefully) the handle lever up and down.
- 5) Take care always to stabilize load when jacking up and down.

Journal Jack

Traversing bed





Features

Traversing bed is used when jack travel laterally. Without applying load directly, journal jack is constructed to set on traversing bed. Be sure to take care to operate falling of load during travelling.

However, Journal Jack (JJ-10011), Aluminum Jack (AJ) and Journal Jack with toe (NJ) can not be used.

Specifications

Items	Model Unit	TB-1030	TB-1530	TB-2530	TB-2545	TB-3530	TB-3545	TB-5030	TB-5045
Capacity	kN(tf)	100(10)	150(15)	250(25)	250(25)	350(35)	350(35)	500(50)	500(50)
Height up to bottom surface of jack	mm	85	85	90	90	97	97	108	128
Length of traverse	mm	300	300	300	450	300	450	300	450
Weight approx.	kg	20	20	25	31	33	38	43	66
Handle bar		φ24×535L	φ24×535L	φ30×600L	φ30×600L	φ30×600L	φ30×600L	φ30×600L	φ30×600L

Safety base





Features

In case of unstable area or weak setting base of jacks, safety base is used to stabilize jacks furthermore. Journal Jacks are made with a structure for setting to the safety base.

Be sure to use safety nut, when base area for jack is set in weak position. However, Journal Jack (JJ-10011), Aluminum Jack (AJ) and Journal Jack with toe (NJ) can not be used.

Items		Model Unit	SB-10	SB-15	SB-25	SB-30	SB-35	SB-50
Capac	ity	kN(tf)	100(10)	150(15)	250(25)	300(30)	350(35)	500(50)
D	Length	mm	220	240	300	300	300	400
Base dia.	Width	mm	180	190	200	220	220	300
a.a.	Thickness	mm	10	12	15	18	18	19
Weight	t approx.	kg	2.0	5.0	7.5	9.5	9.5	20.0

Aluminum Jack

Model number	AJ	_	10	C	8
Aluminum jack					
Capacity (ton)					
Stroke (cm)					

Light weight Aluminum Jack due to aluminum body

When using Aluminum jacks, treat aluminum jacks with care and avoid rough handling.

Features

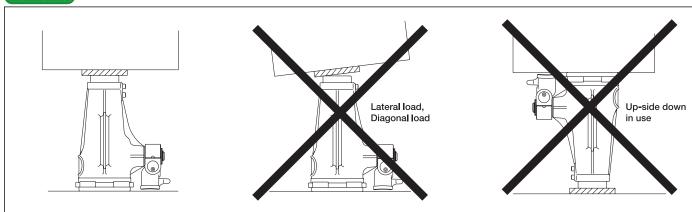
- Aluminum jacks enjoy pad bearings instead of normal bearings.
- Light weight, lower height
- Two handle bar can use as one handle bar.

Application

- Centering machinery works
 Movement for precision machinery
- Works for construction, higher place job.
- · Minor movement for heavy machinery



How to use



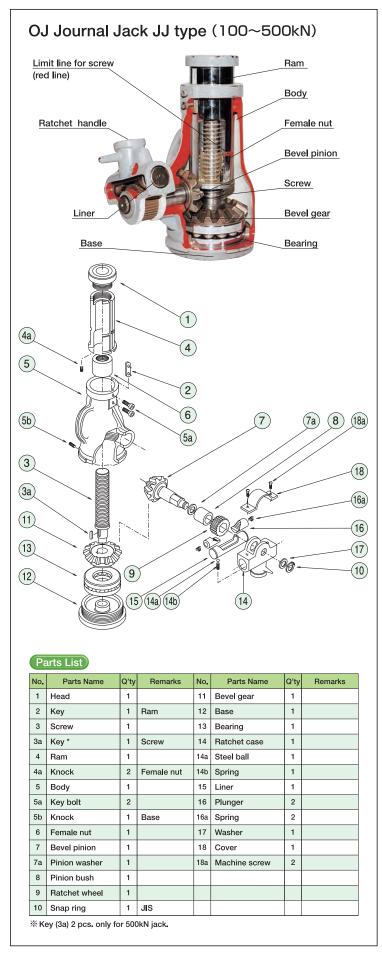
* Do not use in up-side down or pulling force.

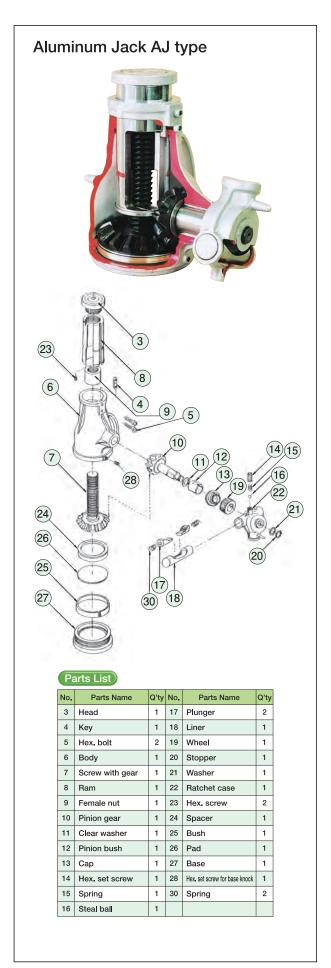
Items	Model Unit	AJ-1008	AJ-1510	AJ-2510
Capacity	kN(tf)	100(10)	150(15)	250(25)
Stroke	mm	80	100	100
Operational torque	N∙m	250	420	700
Closed height	mm	175	200	200
Head diameter (ϕ B) (cap)	mm	58	58	73
Base diameter (ϕ C)	mm	102	102	122
D	mm	88	89	100
K	mm	10	10	11
Weight approx.	kg	6.1	6.8	9.5
Attached handle bar	r	φ27.2×575L	φ27.2×575L	φ30×675L

Note) • Usable grease: Daphne Eponex Grease EP No.1 or equivalent

Jacks cannot attach to safety bed or traversing bed.

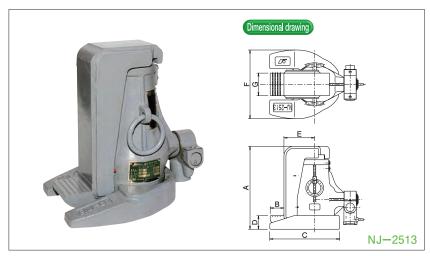
JJ/AJ Parts List





Journal Jack with Toe





Features

Journal Jack with toe is used by inserting toe at lower place.

Jack detached toe can be used as the same as Journal Jack.

Application

- Setting for machinery
- Minor adjustment of heavy structure
- Positioning of machine tool

Specifications)

Items	Model Unit	NJ-0615	NJ-1013	NJ-1513	NJ-2513
Toe capacity	kN(tf)	60(6)	100(10)	150(15)	250(25)
Stroke	mm	150	125	125	130
Operational torque	N∙m	210	400	600	960
Closed height (A)	mm	310	290	297	332
Height up to toe (B)	ght up to toe (B) mm 45		50	50	55
(C)	mm	208	227	242	280
Height up to toe (D)	mm	30	40	45	55
(E)	mm	85	93	101	123
(F)	mm	195	210	230	275
Width of toe (G)	mm	70	75	80	90
Weight approx.	kg	23	29	38	60
Attached handle bar		φ25×600L	φ25×600L	φ25×600L	φ32×700L

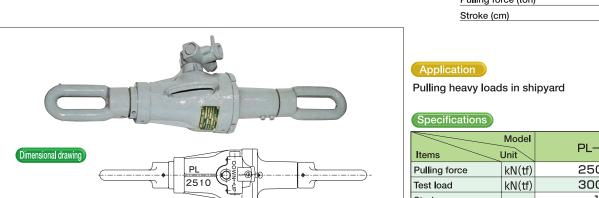
Mechanical Pulling Jack

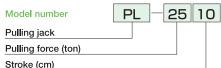
120

Handle bar

700

775





Items	Model Unit	PL-2510		
Pulling force	kN(tf)	250(25)		
Test load	kN(tf)	300(30)		
Stroke	mm	100		
Weight	kg	32		
Attached handle bar		φ25×700L		

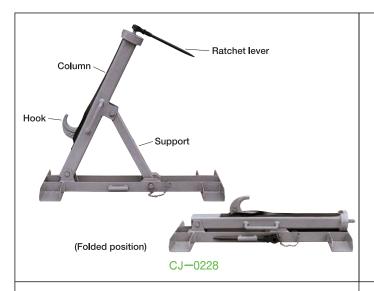
PL-2510

Cable Jack

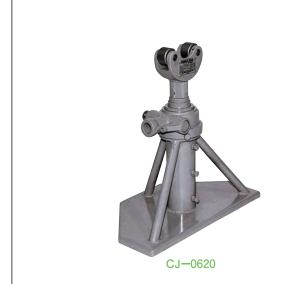
Model number	CJ	02	28
Cable jack			
Capacity (ton)			
Stroke (cm)			

Exclusively used for reeling in and out electric cable from cable drums

Two pieces of jacks can be used as one pair.







Features

For 2 ton

- Cable jacks are of folding type for easy carrying.
- Easy for setting jacks at narrow side

For 6 ton

 Two types of jacks of drum diameter from 1100 to 2600 are available.

For 8 ton, 10 ton

- Using AJ-1510 at driving force position makes jack's operation
- Available for longer width and larger drum diameter
- Main parts such as jacks are able to detach easily.

Cable jack & applicable dia. of drum

Model	Applicable dia. of drum
CJ-0228	φ550~φ1,050
CJ-0620	φ 1,100~φ 1,750
CJ-0645	φ 1,800~φ2,600
CJ-0808	φ 1,800~φ2,600
CJ-1010	φ2,200~φ3,400

Specifications

Items	Model Unit	CJ-0228	CJ-0620	CJ-0645	CJ-0808	CJ-1010
Capacity	kN(tf)	20(2)	60(6)	60(6)	80(8)	100(10)
Stroke	mm	280	200	450	80	100
Overall height	mm	635	_	_	_	_
Closed height	mm	_	530	850	900	1100
Height up to hook	mm	252	_	_	_	_
Base dimension LXW	mm	680×250	525×300	700×400	900×500	900×500
Weight approx.	kg	14	27	39	75	96
Adjustable extension	mm	_	200	200	400	550

Option: For 2 ton (small) dia. $45 \times 1,200 \text{mm}$, (large) dia. $55 \times 1,200 \text{mm}$

For 6 ton dia. 63 x 1,800mm

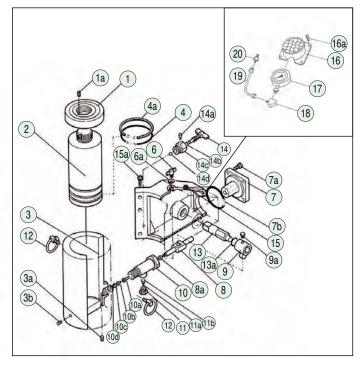
Hydraulic Ship Jack

Steel jack for construction works



Scale of pressure gauge (kN, MPa)

SJ, SNJ — 2020 — CT3/8-φ75 3020 — BS1/2-φ100 5020 " SJ, SNJ —10020 — BS1/2-φ100 15020 " 20020 " 30020 "



Model number SJ 20 20 Hydraulic ship jack (* SNJ-with safety nut) Capacity (ton) Stroke (cm)

Features

- There is no need of hoses as jack and pump are incorporated.
- Strong and stable structure
- All of SJ and SNJ types are equipped with pressure gages.
- Ram is lowered by outer force.

Application

- · Lifting heavy objects such as shipbuilding and bridge girder
- Sustaining heavy objects

Check before use:

- Don't use beyond limit line (red line) of jack.
- Stopper is not built in these jacks.
- Horizontally or upside down use is not available.

Crank shaft

More than 2000kN (200tf), Hydraulic ship jack

Oil tank: Crank shaft for right side ... high pressure plunger Crank shaft for left side ... low pressure plunger

Parts List

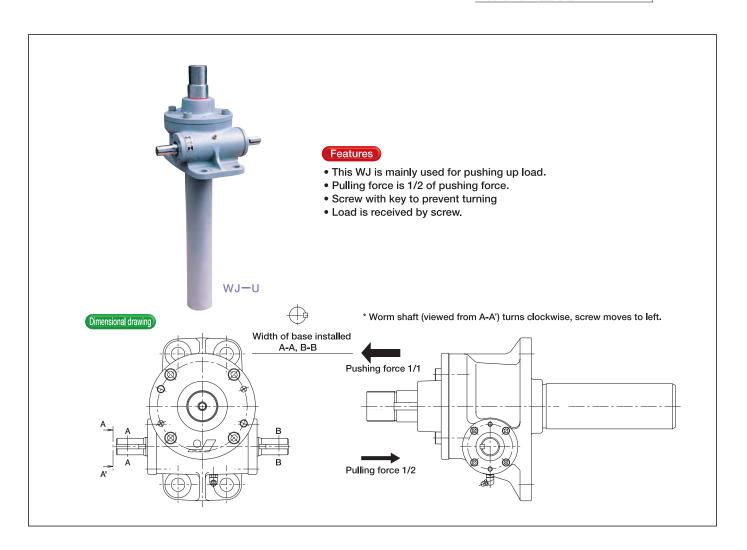
10d Copper packing

No.	Parts Name	Q'ty	Remarks	No.	Parts Name	Q'ty	Remarks
1	Head	1		11	Valve ground	1	
1a	Hex. Set screw	1	Head	11a	Steel ball	1	Suction
2	Ram	1		11b	Spring	1	
3	Cylinder	1		12	Carry ring	2	
За	Hex. Set screw	2		13	Crank shaft	1	
3b	Steel ball	2		13a	O-ring	1	Special size
4	O-ring	2	Ram	14	Release valve	1	
4a	Back up ring	2	Ram	14a	Stopper nut	1	JIS
6	Air vent plug	1	Oil supply	14b	O-ring	1	JIS
6a	O-ring	1		14c	Release gland nut	1	
7	Tank cover	1		14d	Steel ball	1	5/16"
7a	Hex. Bolt	4		15	Oil tank	1	
7b	O-ring	1	Cover	15a	Hex. Bolt	8	
8	Pump plunger	1		16	Gauge cover	1	
8a	Packing seal	1	U type	16a	Hex. Bolt	4	
9	Crank cam	1		17	Pressure gauge	1	
9a	Hex. bolt	1		18	Elbow	1	
10	Pump cylinder	1		19	Piping	1	
10a	Cone valve	1	Delivery	20	Stud	1	
10b	Spring	1	Cone				
10c	Spring seat	1					
				1			

Model	SJ (without sa	afety nut)	SJ-2020	SJ-3020	SJ-5020	SJ-10020	SJ-15020	SJ-20020	SJ-30020
Items	SNJ (with safe	ety nut) Unit	SNJ-2020	SNJ-3020	SNJ-5020	SNJ-10020	SNJ-15020	SNJ-20020	SNJ-30020
Capacit	у	kN(tf)	200(20)	300(30)	500 (50)	1000(100)	1500(150)	2000(200)	3000(300)
Stroke		mm	200	200	200	200	200	200	200
Closed	SJ type	mm	300	330	345	400	410	435	465
height	SNJ type	mm	345	375	405	470	490	520	550
Diamete	er of head	mm	95	117	145	195	240	275	335
Outer diam	eter of cylinder	mm	117	137	175	225	275	316	380
Weight	SJ type	kg	40	57	86	153	250	315	480
approx.	SNJ type	kg	43	61	95	173	265	366	555
Attache	d handle ba	r		-	φ25×6000	l pc.		Q = 80	00 1pc.

WJ type Worm Gear Jack

Model number WJ 01 % % U % % % WJ type worm gear jack
Pushing force (ton)
Direction to thread shaft



Specifications

Model W.IO111 W.IO211 W.IO511 W.																						
Model	WJC	วาบ	WJO	วยน	WJO)5U	WJ.	100	WJ.	15U	WJa	20U	WJa	25U	WJ	35U	WJ5	50U	WJ.	75U	WJ1	00U
nit						Г																
ear	L		L		L		L		L		L		L		L		L		L		L	Н
	15:1	15:3	18:1	18:3	18:1	18:3			_						_		_				_	
kN(tf)	10	(1)	20	(2)	50	(5)	100	(10)	150	(15)	200	(20)	250	(25)	350	(35)	500	(50)	750	(75)	1000	(100)
kN(tf)	15(1.5)	30	(3)	75 (7.5)	150	(15)	225(22.5)	300	(30)	375 (37.5)	525 (52.5)	750	(75)	1125(112.5)	1500	(150)
kN(tf)	10	(1)	20	(2)	25 (2.5)	50	(5)	75(7.5)		100 (10) 125 (12.		12.5)	175(17.5)	250	(25)	375(37.5)	500 ((500)	
pprox. N·m	0.	.3	0.	.6	1.	.5	3	3	5		7	7	1	0	1	5	2	0	3	5	5	5
pprox. N·m	3	7	10	20	25	50	50	100	80	170	120	240	160	340	230	480	350	750	670	1350	1050	2100
	1	,	1	,	1	-	5	5	1	3	1	3	7	7	7	21	16	48	18	54	22	66
ШП	3	'	3	'	3	'	12	4	2	2	2	2	12	4	13	13	29	29	29	29	29	29
mm					•	•			Ж Со	nsult v	with us	abou	ıt strol	ke.					•			
%	18	25	13	20	12	18	15	21	16	22	15	21	16	22	14	20	13	19	12	18	13	19
mm	2	5	3	4	4	2	5	5	65		70		75		90		110		13	30	15	50
mm	5	5	6	3	6	3	1	0	1	2	12		14		1	4	1	6	1	8	22	
kN	0.	.3	0.0	35	0.	.7	1.	1	1.	2	1.	3	1.	5	2.	.0	2.	2	3.	5	5	.0
Single	15	00	75	50	54	40	45	50	40	00	37	75	31	10	30	00	24	10	16	30	12	20
Triple	90	00	60	00	45	50	35	50	30	00	27	70	25	50	22	25	17	70	1.	15	10	00
Single	18	00	15	00	15	00	12	00	10	00	10	00	80	00	75	50	70	00	65	50	50	00
Triple	15	00	12	00	12	00	10	00	860		860		750 700		65	50	60	00	50	00		
pprox.(kg)	6	3	1	3	2	5	4	0	6	0	7	5	11	0	16	30	2	15	45	50	69	90
		$-5^{\circ}\text{C} \sim +80^{\circ}\text{C}$ (ambient temp. less than 50°C) \times Consult with us in case of use beyond this range.																				
	mit ear kN(tf) kN(tf) kN(tf) kN(tf) mm mm % mm kN Single Triple Single Triple	Note	No No No No No No No No	No No No No No No No No	Note Note	Note Note	Note	Note Note	Nit	Note Note	Note Note	Note Note	Note Note	Note Note	Note Note	Note Note	Note Note	Note Note	No No No No No No No No	No. No.	Note	Note Note

Note) • Bolts installed worm gear jacks are required to use 8.8 or more of hardness.

[•] Standard worm gears are not equipped with end plate of screws and stopper.

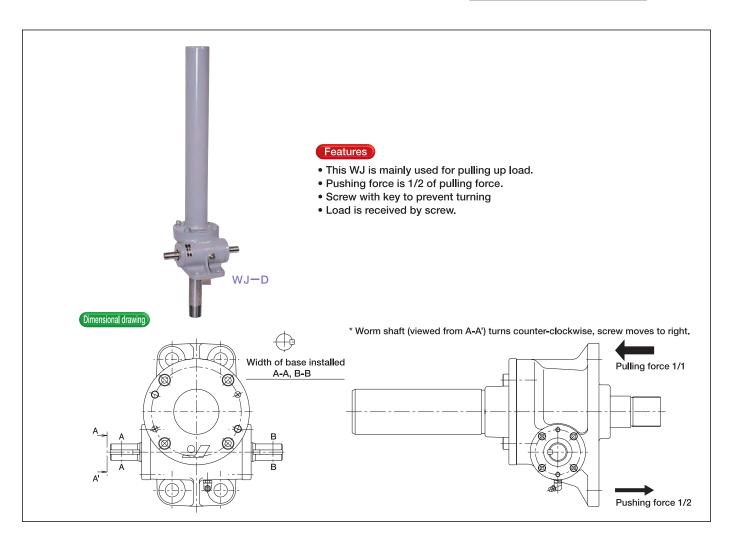
WJ type Worm Gear Jack

Model number WJ 01 % % D % % %

WJ type worm gear jack

Pushing force (ton)

Direction to thread shaft



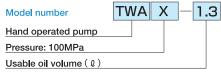
Specifications

opeemeations																							
Items	Model Unit	WJ0	סוכ	WJ0	02D	WJ0	05D	WJ.	10D	WJ	15D	WJa	20D	WJa	25D	WJ	35D	WJ!	50D	WJ.	75D	WJ1	00D
Gear ratio of worm of	near	L	Н	L	Н	L	Н	L	Н	L	Н	L	Н	L	Н	L	Н	L	Н	L	Н	L	Н
dear ratio or worm g	jeai	15:1	15:3	18:1	18:3	18:1	18:3	24:1	24:3	24:1	24:3	24:1	24:3	24:1	24:3	26:1	26:3	29:1	29:3	29:1	29:3	29:1	29:3
Rated pushing force	kN(tf)	10	(1)	20	(2)	50	(5)	100	(10)	150	(15)	200	(20)	250	(25)	350	(35)	500	(50)	750	(75)	1000	(100)
Endurance pushing force	kN(tf)	15(1.5)	30	(3)	75 (7.5)	150	(15)	225(22.5)	300	(30)	375(37.5)	525 (52.5)	750	(75)	1125(112.5)	1500	(150)
Rated pulling force	kN(tf)	10	(1)	20	(2)	25 (2.5)	50	(5)	75 (7.5)	100	(10)	125(12.5)	175(17.5)	250	(25)	375(37.5)	500	(50)
No-load torque	approx. N•m	0	.3	0	.6	1	.5	3	3	Ę	5	7	7	1	0	1	5	2	0	3	5	5	5
Starting torque	approx. N•m	3	7	10	20	25	50	50	100	80	170	120	240	160	340	230	480	350	750	670	1350	1050	2100
Screw travel per	mm	1	,	1	1	1	,	5	5	1	3	1	3	7	7	7	21	16	48	18	54	22	66
1 turn of worm	mm	3	'	3	'	3	'	12	4	2	2	2	2	12	4	13	13	29	29	29	29	29	29
Stroke	mm									Ж Со	nsult v	with us	s abou	ut strol	ke.				•				
Efficiency	%	18	25	13	20	12	18	15	21	16	22	15	21	16	22	14	20	13	19	12	18	13	19
O.D. of screw	mm	2	5	3	4	4	2	5	5	6	5	7	0	7	5	9	0	1.	10	13	30	15	50
Screw lead	mm	5	5	6	3	6	3	1	0	1	2	1	2	1	4	1	4	1	6	1	8	2	2
Overhang load	kN	0.	.3	0.3	35	0	.7	1.	.1	1	.2	1.	.3	1.	.5	2.	.0	2	.2	3	.5	5.	.0
Max. r.p.m.	Single	15	00	75	50	54	40	45	50	40	00	37	75	3.	10	30	00	24	40	16	30	12	20
rated load rpm	Triple	90	00	60	00	45	50	35	50	30	00	27	70	25	50	22	25	1.7	70	1.	15	10	00
Max. r.p.m.	Single	18	00	15	00	15	00	12	00	10	00	10	00	80	00	75	50	70	00	65	50	50	00
allowance	Triple	15	00	12	00	12	00	10	00	86	30	86	30	75	50	70	00	65	50	60	00	50	00
Weight (in case of stroke 350mm)	approx. (kg)	e	3	6 13 25 40							0	7	5	1.	10	16	30	2	15	45	50	69	90
Temp. range in use			$-5^{\circ}\text{C} \sim +80^{\circ}\text{C}$ (ambient temp. less than 50°C) $$																				

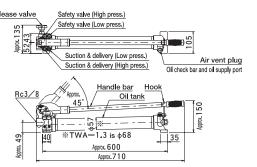
Note) • Bolts installed worm gear jacks are required to use 8.8 or more of hardness.

[•] Standard worm gears are not equipped with end plate of screws and stopper.

TWAX type Hand Operated Pump for 100MPa





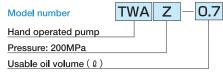


Specifications

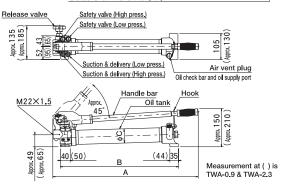
Items	Usable oil volume	Working pro	essure MPa	Oil delivery	(ml/stroke)		Weight
Model	(0)	High	Low	High	Low	Connection port	approx. (kg)
TWAX-0.9	0.9	100	2	2	1.1	Rc3/8	7.9
TWAX-1.3	1.3	100	3	_	11	nco/o	9

Note) Use ISO VG10 hydraulic working oil or equivalent oil.

TWAX type Hand Operated Pump for 200MPa



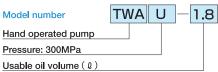




Specifications

Items	Usable oil volume	Working pre	essure MPa	Oil delivery	(ml/stroke)	Connection	Dim	nension (mi	m)	Weight
Model	(0)	High	Low	High	Low	port	Α	В	С	approx. (kg)
TWAZ-0.7	0.7			0.6	1.1		590	475	57	7.0
TWAZ-1.3	1.3	200	3	1.0] ''	M22×1.5	710	600	68	9.0
TWAZ-2.3	2.3			1.6	31		900	675	82.6	14.8

TWAU type Hand Operated Pump for 300MPa





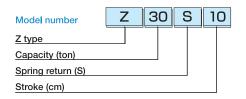
Items	Usable oil volume	Working pre	essure MPa	Oil delivery	(ml/stroke)	Commontion mant	Weight
Model	(0)	High	Low	High	Low	Connection port	approx. (kg)
TWAU-1.8	1.8	300	3	1	11	M22×1.5	13

Z type Power Jack 200MPa

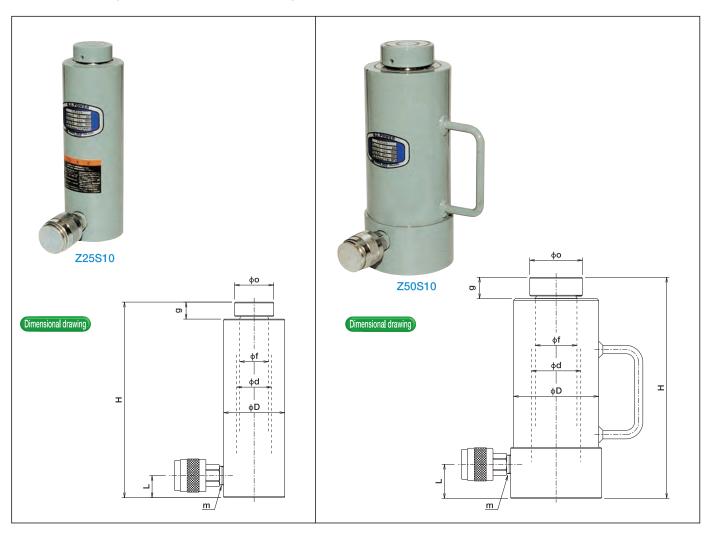
S (Spring return) type

Features

- Piston rod is plated with hard chrome.
- Light-weight, compact type used special steel to each parts
- Applied to super liquid high pressure such as high pressure precision forming press, nuclear plant, ship yard, industrial, diamond processing.



• Allowable lateral load is 50% of lifting capacity.



	Model	Z25S5	Z25S10	Z30S5	Z50S5	Z50S10	Z50S20	Z75S5	Z100S5	Z100S10	Z100S20	Z150S5
Items	Jnit \											
Capacity	kN(tf)	250	(25)	300 (30)		500 (50)	ı	750 (75)	10	000 (100)	1500 (150)
Stroke	mm	50	100	50	50	100	200	50	50	100	200	50
Closed height (H)	mm	170	230	170	190	260	380	200	200	280	420	230
Cyl. outer dia. (D)	mm	7	2	85		100		112	127	10	30	160
Cyl. bore dia. (d)	mm	4	1	45		58		70		80		100
Cyl. effective area	cm ²	13.	.20	15.90		26.42		38.48		50.27		78.54
Oil capacity	mℓ	66	132	80	128	265	530	193	252	503	1010	393
Weight approx.	kg	5	7	8	11	15	22	15	16.5	26	40	32
Rod dia. (f)	mm	3	4	38		49		59		66		84
Head dia. (o)	mm	4	6	50		62		75		85		105
(g)	mm	2	0	23		25		33		35		38
Port size (m)	_						M22×1.5	5				
Height to coupler (L)	mm	2	6	32	34	4	0	35	37	4	5	54
Pumps Hand pum	пр				T	WAZ-0.	7				TWAZ-1.3	TWAZ-0.7
applicable Motor drive			V	Z2 or VZ	25							
Included coupler							BZ-4J					

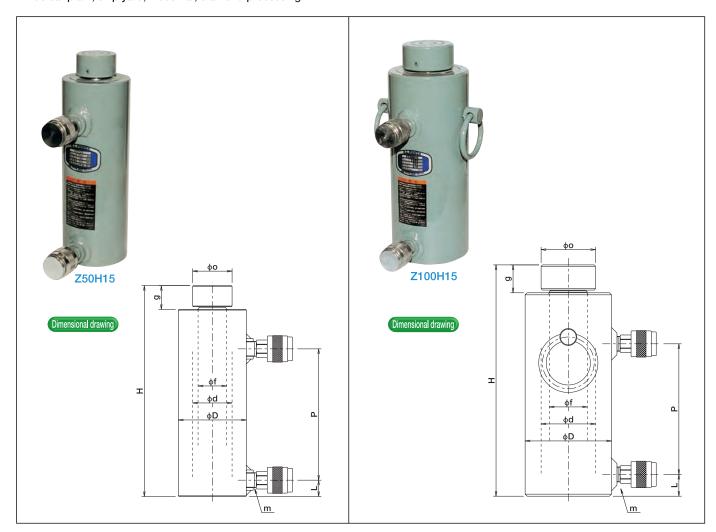
Z type Power Jack 200MPa

H (Hydraulic return) type

Features

- Piston rod is plated with hard chrome.
- Light-weight, compact type used special steel to each parts
- Applied to super liquid high pressure such as high pressure precision forming press, nuclear plant, ship yard, industrial, diamond processing.
- Model number Z 30 H 10

 Z type
 Capacity (ton)
 Hydraulic return (H)
 Stroke (cm)
- Allowable lateral load is 50% of lifting capacity.
- When hydraulic pump returns, it operates by hydraulic pressure.



Specifications

Items		Model nit	Z30H10	Z50H15	Z75H15	Z100H10	Z100H15	Z150H10	Z150H15	Z200H5	Z200H10	Z200H15	Z200H20	Z250H20	Z300H20	Z500H20
Capacity		kN(tf)	300 (30)	500 (50)	750 (75)	1000	(100)	1500	(150)		2000	(200)		2500 (250)	3000 (300)	5000 (500)
Stroke		mm	100	150	150	100	150	100	150	50	100	150	200	200	200	200
Closed he	ight (H)	mm	240	310	330	290	340	320	370	290	340	390	440	445	460	540
Cyl. outer	ıter dia. (D) mm 85 100 112 127						27	16	03		18	35		210	225	290
Cyl. bore	dia. (d)	mm	45	58	70	8	0	10	00	115				130	140	180
Cyl. effect	fective area cm ² 15.90 26.42 38.48 50.27						.27	78	.54		103	3.87		132.73	153.94	254.47
Oil capaci	capacity mu 160 400 580 503 754					754	786	1,180	520	1,040	1,560	2,100	2,660	3,080	5,100	
Weight	approx.	kg	9	17	24	25	28	44	52	56	66	75	85	105	125	240
Rod dia.	(f)	mm	33.25	42	50	5	6	7	1		8	5		95	102	130
Head dia.	(o)	mm	45	58	70	8	0	10	00		1.	15		130	140	170
	(g)	mm	23	35	37	4	.1	4	5		4	8		50	52	60
Port size	(m)	-							M22	×1.5						
Height to c	oupler (L)	mm	2	4	30	3	2	3	8		4	0		45	50	70
Length of betw	ngth of between ports (P) mm 139 193 193 142 19					192	147	197	97	147	197	247	250	250	262	
Pumps							TWAZ	AZ-1.3P TWAZ-2.3P TWAZ-0.7P TWAZ-1.3P TWAZ-2.3P							_	
applicable	Motor drive	en pump					VZ2 or VZ5									
Included coupler									BZ-	-4J		·	·		·	

Note) TWAD-0.7P installs manual control valve in TWAZ-0.7.

for 200MPa jack

Features

- · New material or industrial diamond manufacturing
- · Ultra high pressure liquid forming
- Detachment of bearing, bush, propeller
- · Various test system in need of extreme pressure

Model number

VZ-type pump

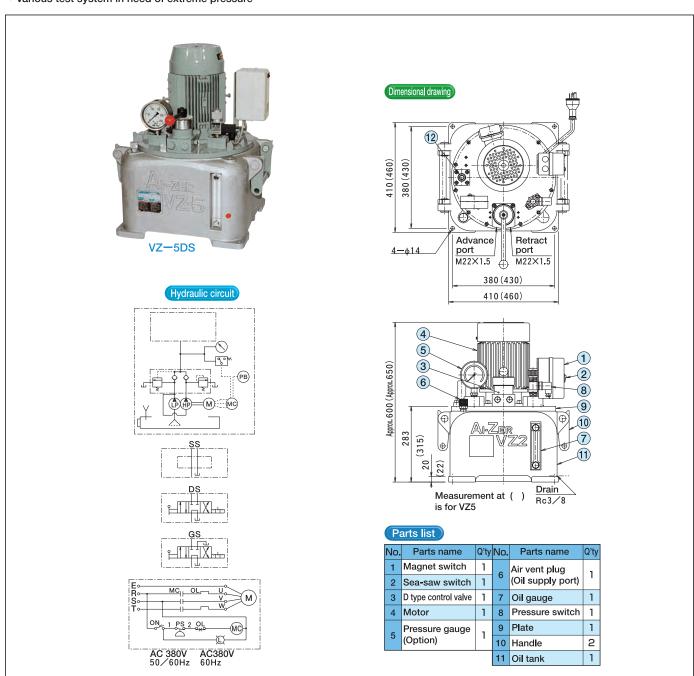
Horse power

- SS: With port block & pressure switch (In case of separate control valve)
- DS: With manual control valve & pressure switch (Used for double acting jack)

VZ 2

- DS

KS: With solenoid valve (KSV) & pressure switch (Used for single acting jack)



Specifications

	Items	Working pres	sure (MPa)	Oil delivery	(ℓ/min)		Moto	r (60/50)Hz)		Oil	(Q)	Weight	Connection
١	Model	High	Low	High	Low	Capa (kW)	Insu	Pole	Rpm	Voltage	Usable	Required	approx.(kg)	port
	VZ2-*	200	21	0.35/0.29	3/2.5	1.5	г	4	1800	3 ph. 380V	20	30	110	MOOVIE
	VZ5-*	200	28	0.9/0.75	5/4.1	3.7	_	4	1500	3 pm 300v	30	45	180	M22×1.5

Note 1) Figures of delivery and r.p.m. of motor showing at 50Hz in right side, at 60Hz in left side. Note 2) Voltage available on request Working oil: ISO-L-HM-VG32

MEMO



Fax: 06-6719-3377,0909
E-mail: trade-info@osaka-jack.co.jp
URL: http://www.osaka-jack.co.jp